



## ***Robotics 1***

# **Programming Supervision and control architectures**

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AUTOMATICA E GESTIONALE ANTONIO RUBERTI



**SAPIENZA**  
UNIVERSITÀ DI ROMA



# Robot programming

- real-time operating system
- sensory data reading
- motion control execution
- world modeling
- physical/cognitive interaction with the robot
- fault detection
- error recovery to correct operative conditions
- programming language (data structure + instruction set)

programming environments will depend also on the level at which an operator has access to the functional architecture of the robot



# Programming by teaching

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- “first generation” languages
- programming by directly executing (*teaching-by-showing*)
  - the operator guides (manually or via a teach-box) the robot along the desired path (off-line mode)
  - robot joint positions are sampled, stored, and interpolated for later repetition in on-line mode (access to the primitives level)
  - automatic generation of code skeleton (later modifications of parameters is possible): no need of special programming skills
- access to the **primitive level**
- early applications: spot welding, spray painting, palletizing
- examples of languages: T3 (Milacron), FUNKY (IBM)

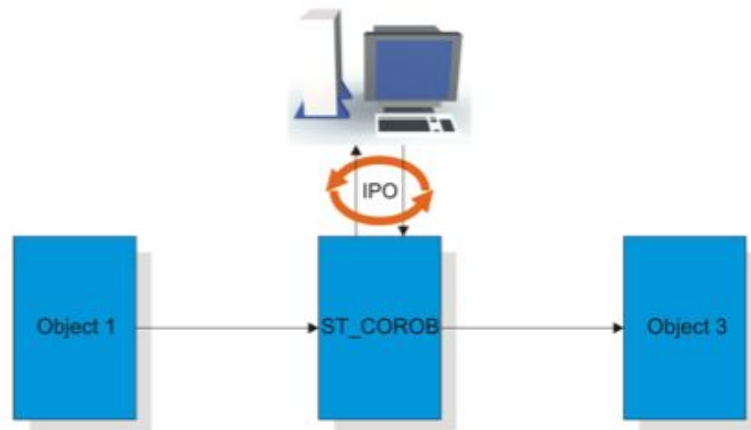


# Robot-oriented programming

- “**second generation**” languages: structured programming with characteristics of an interpreted language (interactive programming environment)
- typical instructions of high-level languages are present (e.g., logical branching and while loops)
  - ad-hoc structured robot programming languages (more common)
  - development of robotic libraries in standard languages (preferred)
- access to the **action level**
- handle more complex applications where the robot needs to cooperate/synchronize with other machines in a work cell
- examples of languages: VAL II (Unimation), AML (IBM), PDL 2 (Comau), **KRL (KUKA)**

# KUKA user interfaces

- Teach pendant
- KRL programming
- Ethernet RSI XML



- Fast Research Interface



Fig. 4-1: Front view of KCP

- |   |                        |    |                       |
|---|------------------------|----|-----------------------|
| 1 | Mode selector switch   | 10 | Numeric keypad        |
| 2 | Drives ON              | 11 | Softkeys              |
| 3 | Drives OFF / SSB GUI   | 12 | Start backwards key   |
| 4 | EMERGENCY STOP button  | 13 | Start key             |
| 5 | Space Mouse            | 14 | STOP key              |
| 6 | Right-hand status keys | 15 | Window selection key  |
| 7 | Enter key              | 16 | ESC key               |
| 8 | Arrow keys             | 17 | Left-hand status keys |
| 9 | Keypad                 | 18 | Menu keys             |



# KRL language

- basic **instruction** set:

Variables and declarations	
DECL	(>>> 10.4.1 "DECL" page 138)
ENUM	(>>> 10.4.2 "ENUM" page 140)
IMPORT ... IS	(>>> 10.4.3 "IMPORT ... IS" page 141)
STRUC	(>>> 10.4.4 "STRUC" page 141)

Motion programming	
CIRC	(>>> 10.5.1 "CIRC" page 143)
CIRC_REL	(>>> 10.5.2 "CIRC_REL" page 144)
LIN	(>>> 10.5.3 "LIN" page 146)
LIN_REL	(>>> 10.5.4 "LIN_REL" page 146)
PTP	(>>> 10.5.5 "PTP" page 148)
PTP_REL	(>>> 10.5.6 "PTP_REL" page 148)

Program execution control	
CONTINUE	(>>> 10.6.1 "CONTINUE" page 150)
EXIT	(>>> 10.6.2 "EXIT" page 150)
FOR ... TO ... ENDFOR	(>>> 10.6.3 "FOR ... TO ... ENDFOR" page 150)
GOTO	(>>> 10.6.4 "GOTO" page 151)
HALT	(>>> 10.6.5 "HALT" page 152)
IF ... THEN ... ENDIF	(>>> 10.6.6 "IF ... THEN ... ENDIF" page 152)
LOOP ... ENDLOOP	(>>> 10.6.7 "LOOP ... ENDLOOP" page 153)
REPEAT ... UNTIL	(>>> 10.6.8 "REPEAT ... UNTIL" page 153)
SWITCH ... CASE ... ENDSWITCH	(>>> 10.6.9 "SWITCH ... CASE ... ENDSWITCH" page 154)
WAIT ... FOR	(>>> 10.6.10 "WAIT FOR" page 155)
WAIT ... SEC	(>>> 10.6.11 "WAIT SEC" page 156)
WHILE ... ENDWHILE	(>>> 10.6.12 "WHILE ... ENDWHILE" page 156)

Inputs/outputs	
ANIN	(>>> 10.7.1 "ANIN" page 157)
ANOUT	(>>> 10.7.2 "ANOUT" page 158)
DIGIN	(>>> 10.7.3 "DIGIN" page 159)
PULSE	(>>> 10.7.4 "PULSE" page 160)
SIGNAL	(>>> 10.7.5 "SIGNAL" page 164)

Subprograms and functions	
RETURN	(>>> 10.8.1 "RETURN" page 165)

Interrupt programming	
BRAKE	(>>> 10.9.1 "BRAKE" page 166)
INTERRUPT	(>>> 10.9.2 "INTERRUPT" page 166)
INTERRUPT ... DECL ... WHEN ... DO	(>>> 10.9.3 "INTERRUPT ... DECL ... WHEN ... DO" page 167)
RESUME	(>>> 10.9.4 "RESUME" page 169)

Path-related switching actions (=Trigger)	
TRIGGER WHEN DISTANCE	(>>> 10.10.1 "TRIGGER WHEN DISTANCE" page 170)
TRIGGER WHEN PATH	(>>> 10.10.2 "TRIGGER WHEN PATH" page 173)

Communication	
(>>> 10.11 "Communication" page 176)	

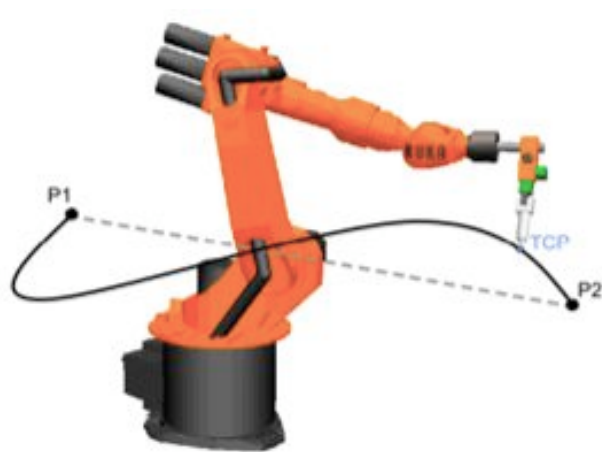
  

System functions	
VARSTATE()	(>>> 10.12.1 "VARSTATE()" page 176)

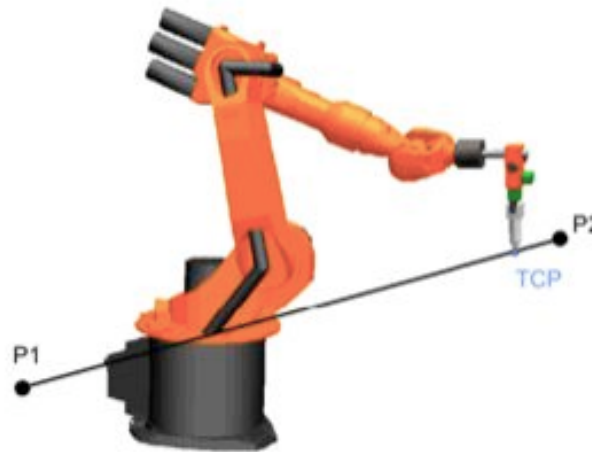
- basic **data** set: frames, vectors + DECLaration

# KRL language

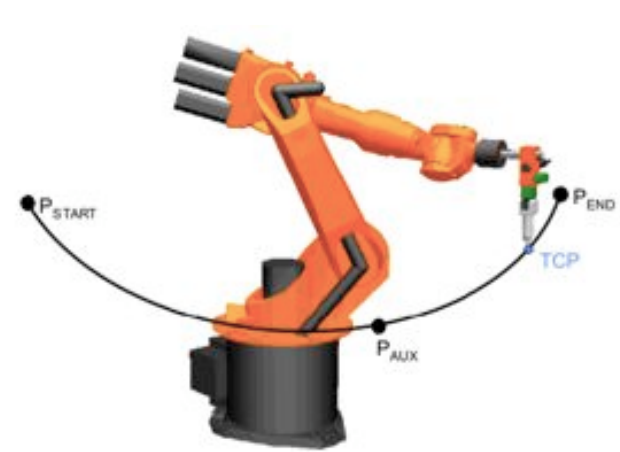
- typical motion primitives



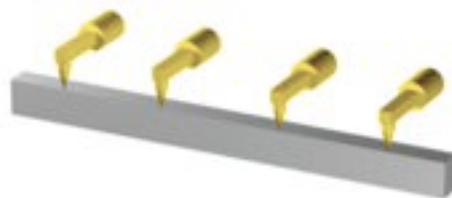
PTP motion  
(point-to-point, linear  
in joint space)



LIN motion  
(linear in  
Cartesian space)

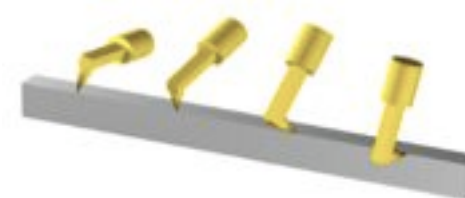


CIRC motion  
(circular in  
Cartesian space)



CONST orientation

end-effector  
orientation

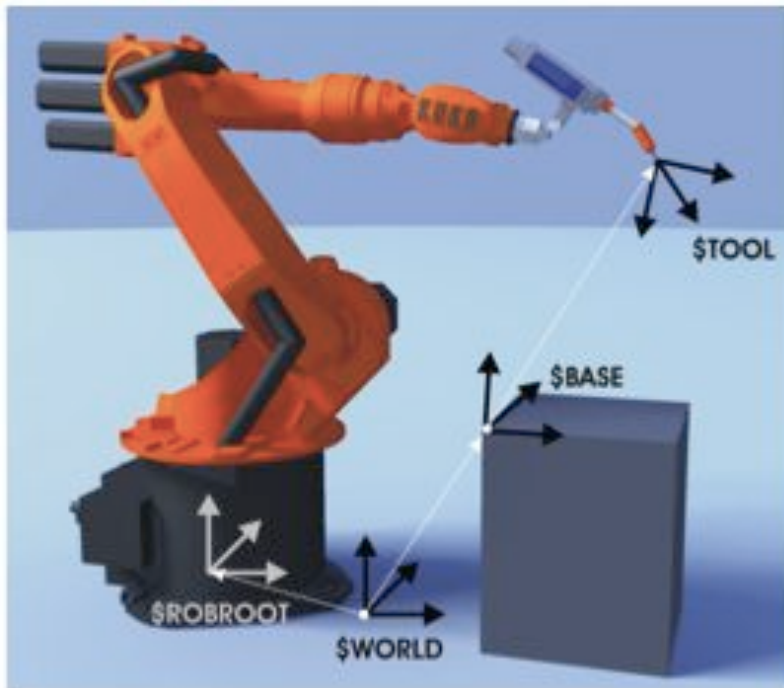


PTP motion  
(linear in RPY angles)



# KRL language

- multiple coordinate frames (in Cartesian space) and jogging of robot joints



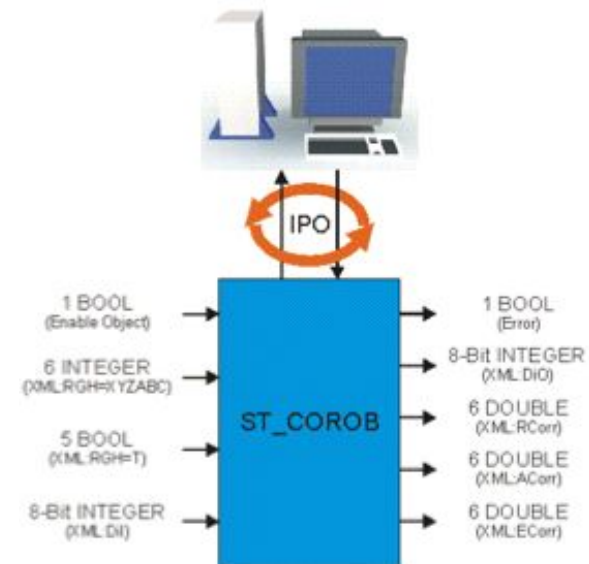




# KUKA Ethernet RSI

## Robot Sensor Interface

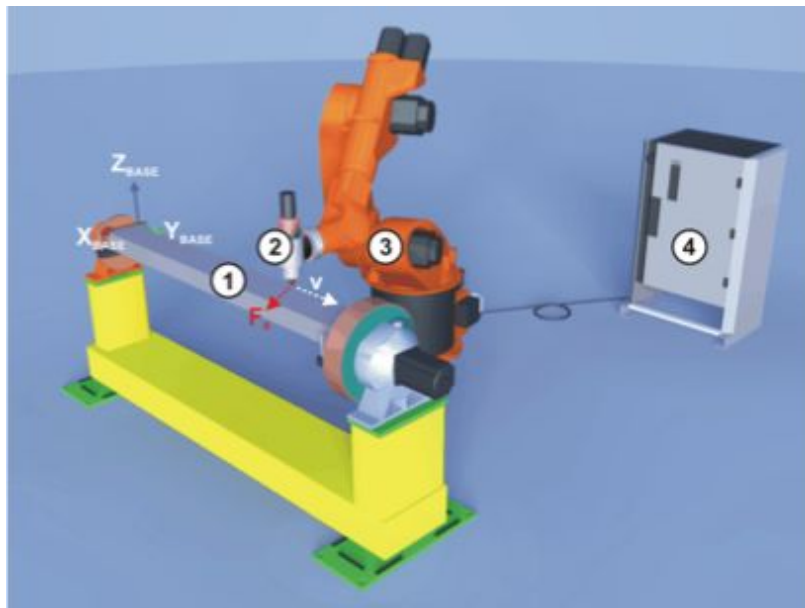
- cyclical data transmission **from** the robot controller **to** an external system (e.g., position data, axis angles, operating mode, etc.) and **vice versa** (e.g., sensor data) in the **interpolation cycle of 12 ms**
- **influencing** the robot in the interpolation cycle by means of an external program
- direct intervention in the path planning of the robot
- recording/diagnosis of internal signals
- communication module with access to standard Ethernet via TCP/IP protocol as XML strings (real-time capable link)
- freely definable inputs and outputs of the communication **object**
- data exchange timeout monitoring





# Example of RSI use - 1

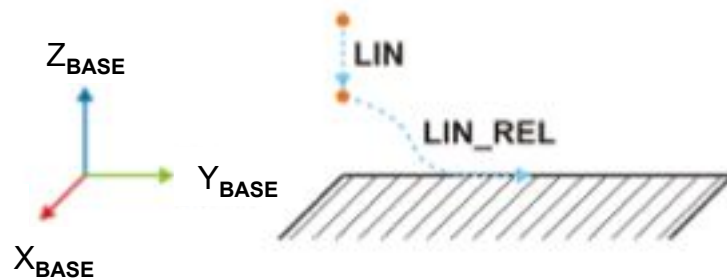
- deburring task with robot motion **controlled by a force sensor**



- ① work piece to be deburred along the edge under force control
- ② tool with force sensor
- ③ robot
- ④ robot controller

$F_x$  measured force in the X direction of the BASE coordinate system (perpendicular to the programmed path)

$v$  direction of motion



LIN\_REL = linear Cartesian path **relative** to an initial position (specified here by the force sensor signal)



## Example of RSI use - 2

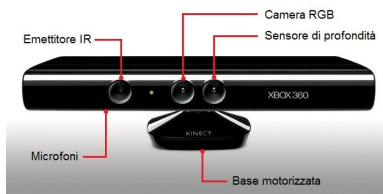
- **redundancy resolution** on cyclic Cartesian paths
  - task involves position only ( $m=3$ ,  $n=6$  for the KUKA KR5 Sixx)
- **without** joint range limits **or including** virtual limits



video

## Example of RSI use - 3

- **human-robot interaction** through vocal and gesture commands
- **voice and human gestures** acquired through a **Kinect** sensor



**Kinect** RGB-D sensor  
(with microphone)

**simple** vocabulary, e.g.:

- listen to me
- give me
- follow
  - right/left hand
  - the nearest hand
- thank you
- stop collaboration

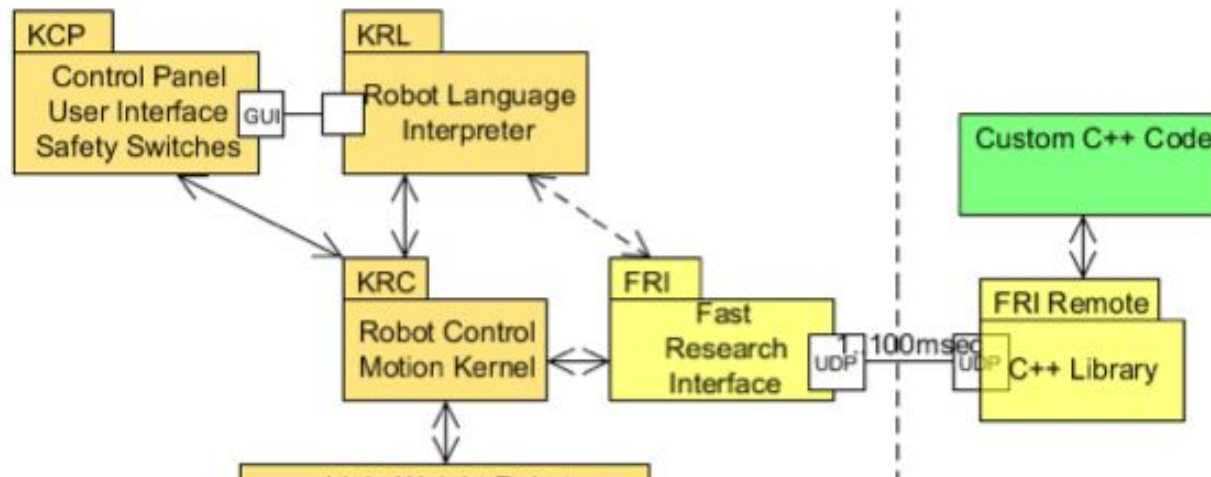


**video**



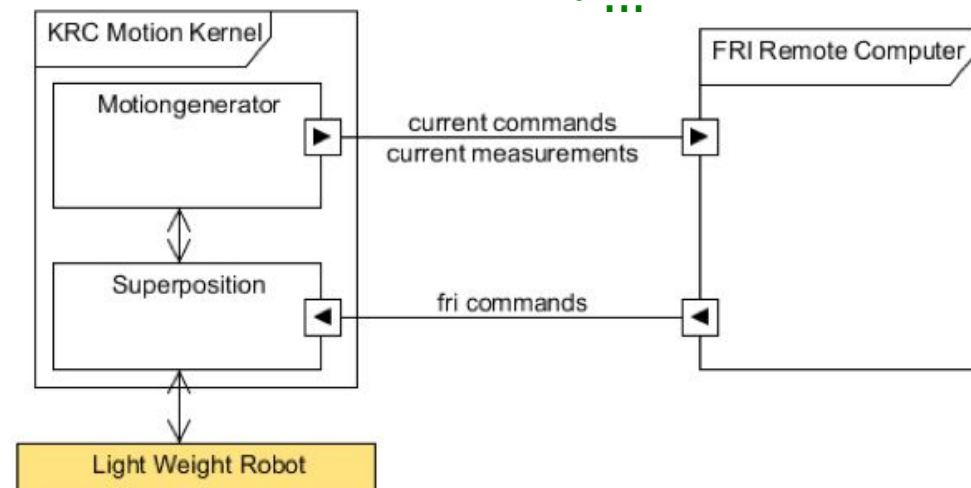
# Fast Research Interface (FRI) for KUKA Light Weight Robot (LWR-IV)

- UDP socket communication up to 1 KHz (1 ÷ 100 ms cycle time)



- here, we develop our C++/ROS code for:
- trajectory planning
  - kinematic control
  - redundancy resolution
  - torque/dynamic control
  - physical HRI
  - ...

available  
at DIAG  
Robotics Lab  
since Sep 2012



# Kinematic control using the FRI

KUKA Light Weight Robot (LWR-IV)



- joint **velocity commands** that mimic second-order control laws (defined in terms of acceleration or torques), exploiting **task redundancy** of the robot
- **discrete-time** implementation is **simpler** and still very **accurate**



Discrete-Time Redundancy Resolution  
at the Velocity Level with Acceleration/Torque  
Optimization Properties

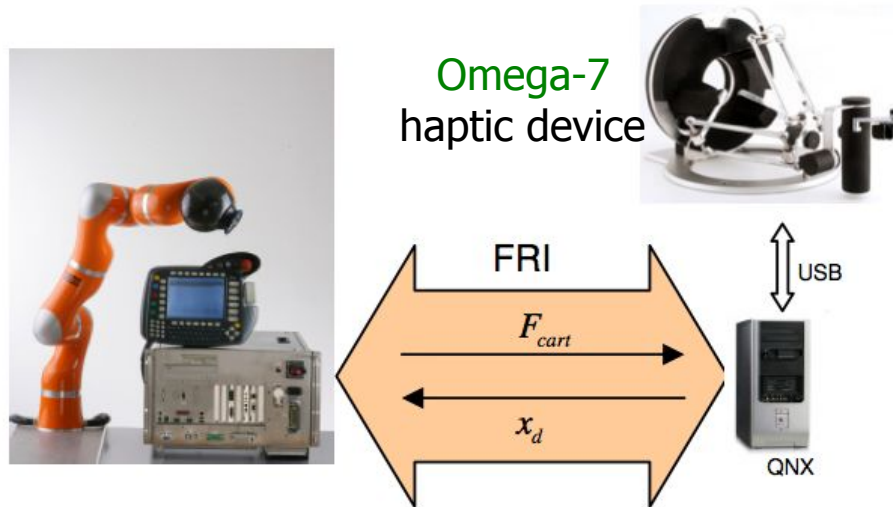
Fabrizio Flacco    Alessandro De luca

Robotics Lab, DIAG  
Sapienza University of Rome

September 2014

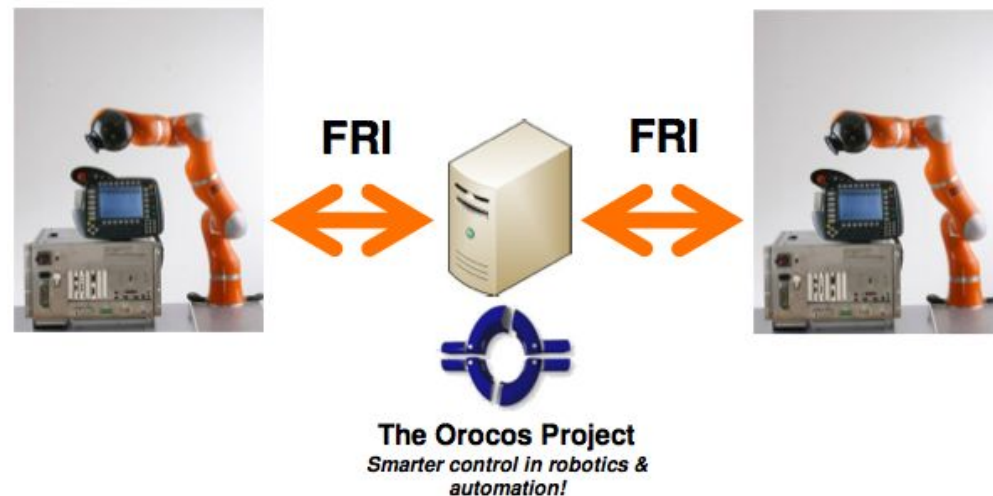
video

# Other uses of the FRI



- haptic feedback to the user

- coordinated dual-arm motion





# Robot research software

- a (partial) list of **open source** robot software
  - for simulation and/or real-time control
  - for interfacing with devices and sensors
  - research oriented

## Player/Stage [playerstage.sourceforge.net](http://playerstage.sourceforge.net)

- networked robotics server (running on Linux, Mac OS X) as an abstraction layer supporting a variety of hardware + 2D robot simulation environment
- **Gazebo**: 3D robot simulator (with **ODE** physics engine and **OpenGL** rendering), now an independent project

## VREP (edu version) [www.coppeliarobotics.com](http://www.coppeliarobotics.com)

- each object/model controlled via an embedded script, a plugin, a ROS node, a remote API client, or a custom solution
- controllers written in C/C++, Python, Java, Matlab, ...





# Robot research software (cont'd)

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**Robotics Toolbox** (free addition to Matlab) [www.petercorke.com](http://www.petercorke.com)

- study and simulation of kinematics, dynamics, and trajectory generation for serial-link manipulators

**OpenRDK** [openrdk.sourceforge.net](http://openrdk.sourceforge.net)

- “agents”: modular processes dynamically activated, with blackboard-type communication (repository)

**ROS** (Robot Operating System) [www.ros.org/wiki](http://www.ros.org/wiki)

- **middleware** with: hardware abstraction, device drivers, libraries, visualizers, message-passing, package management
- “nodes”: executable code (in Python, C++) running with a publish/subscribe communication style

**Pyro** (Python Robotics) [pyrorobotics.org](http://pyrorobotics.org)



# Task-oriented programming

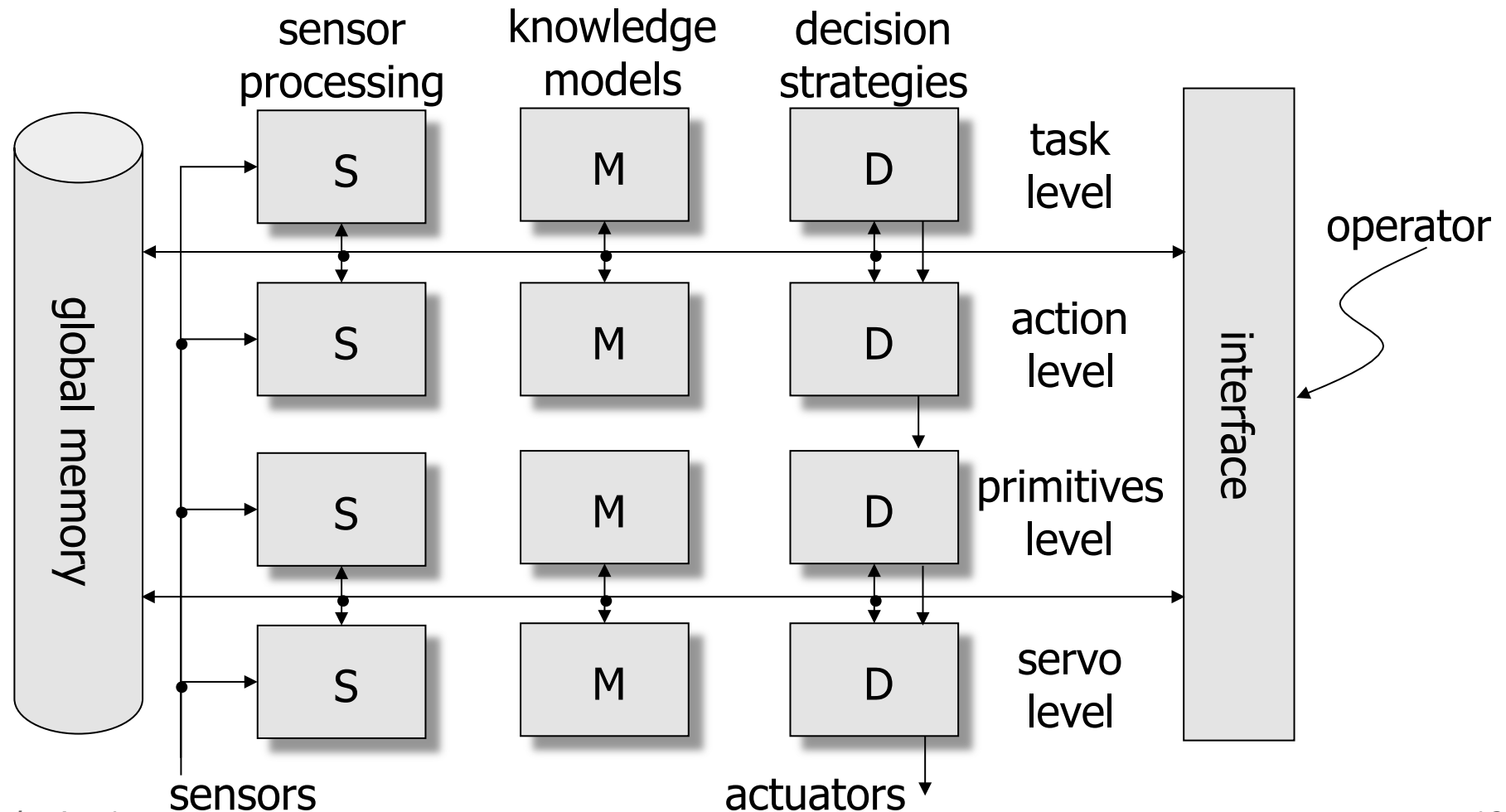
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- “third generation” languages (for research, not yet available on the market)
- similar to object-oriented programming
- task specified by high-level instructions performing actions on the parts present in the scene (artificial intelligence)
- understanding and reasoning about a **dynamic** environment around the robot
- access to the **task level**



# Functional control architecture

## reference model

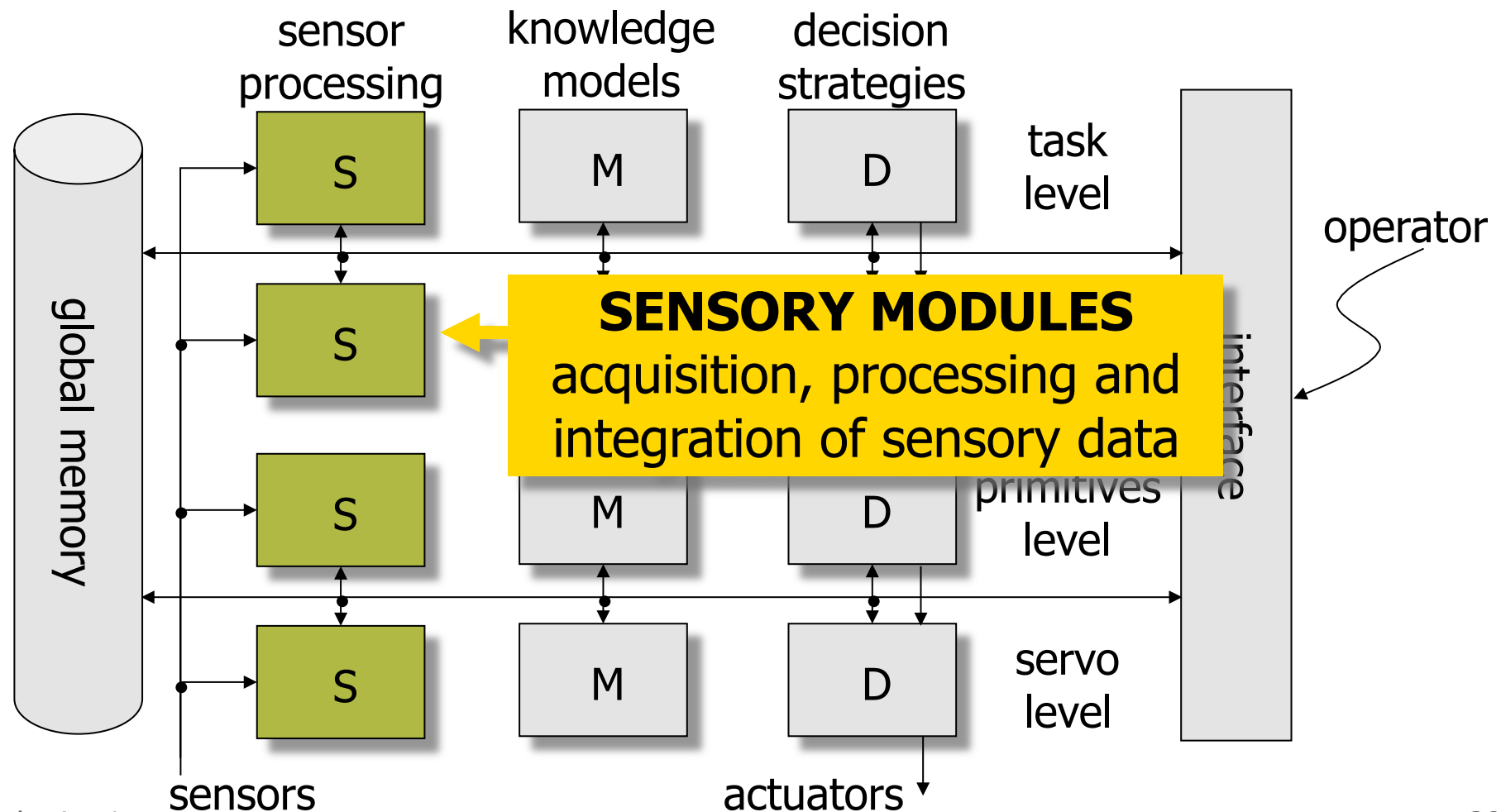




# Functional architecture: Modules

horizontal decomposition

reference model

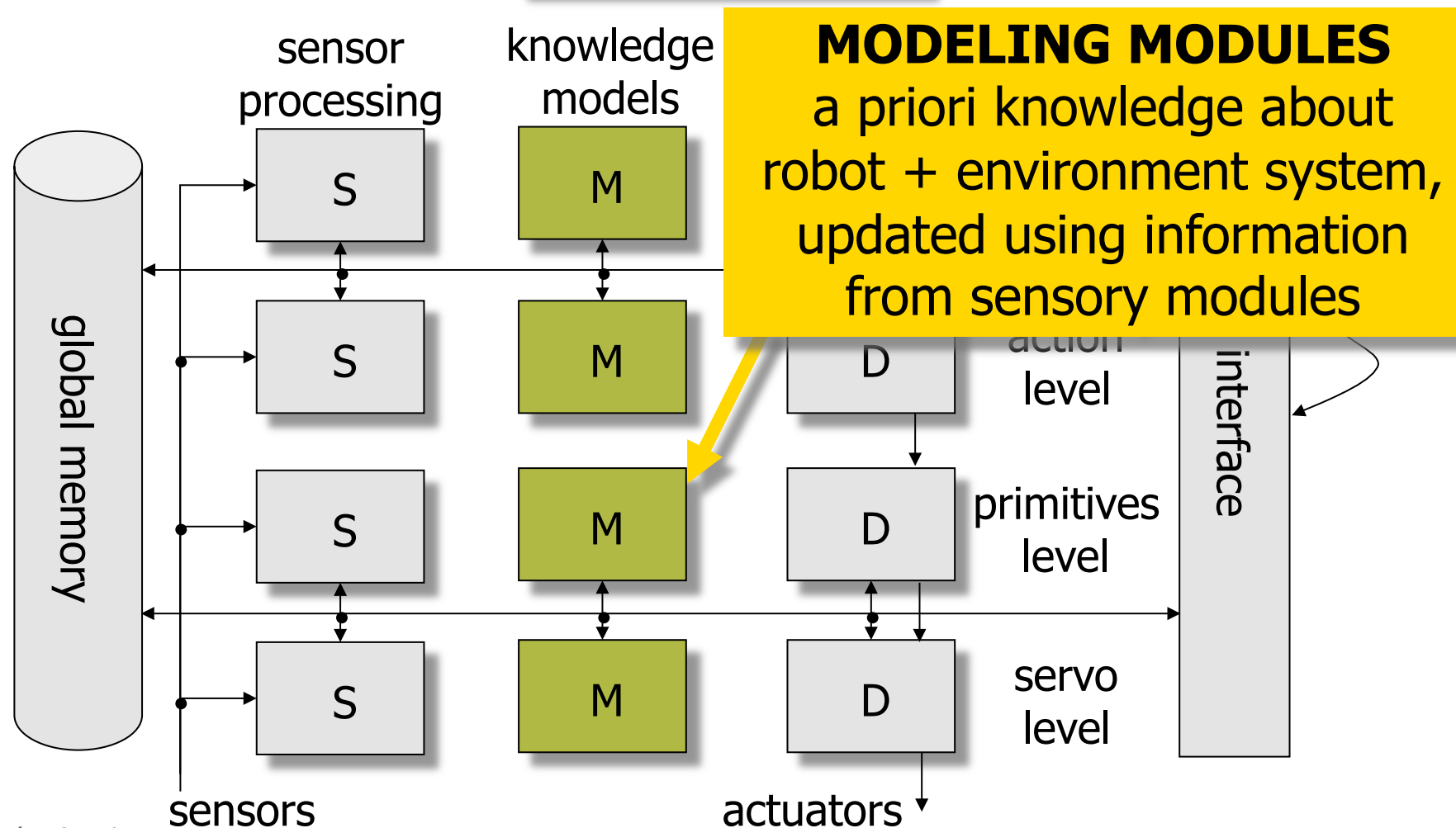




# Functional architecture: Modules

horizontal decomposition

reference model





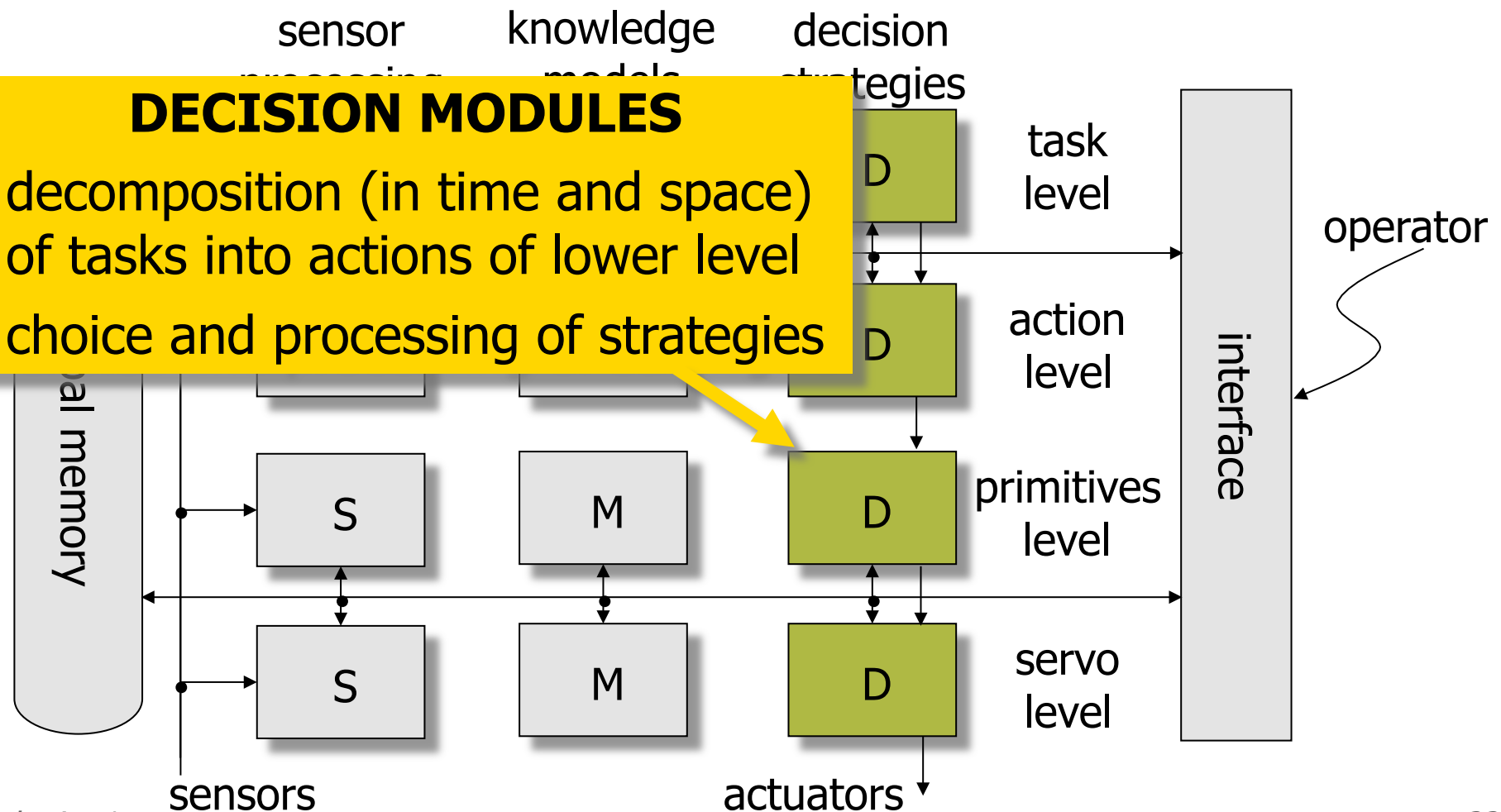
# Functional architecture: Modules

horizontal decomposition

reference model

## DECISION MODULES

- decomposition (in time and space) of tasks into actions of lower level
- choice and processing of strategies

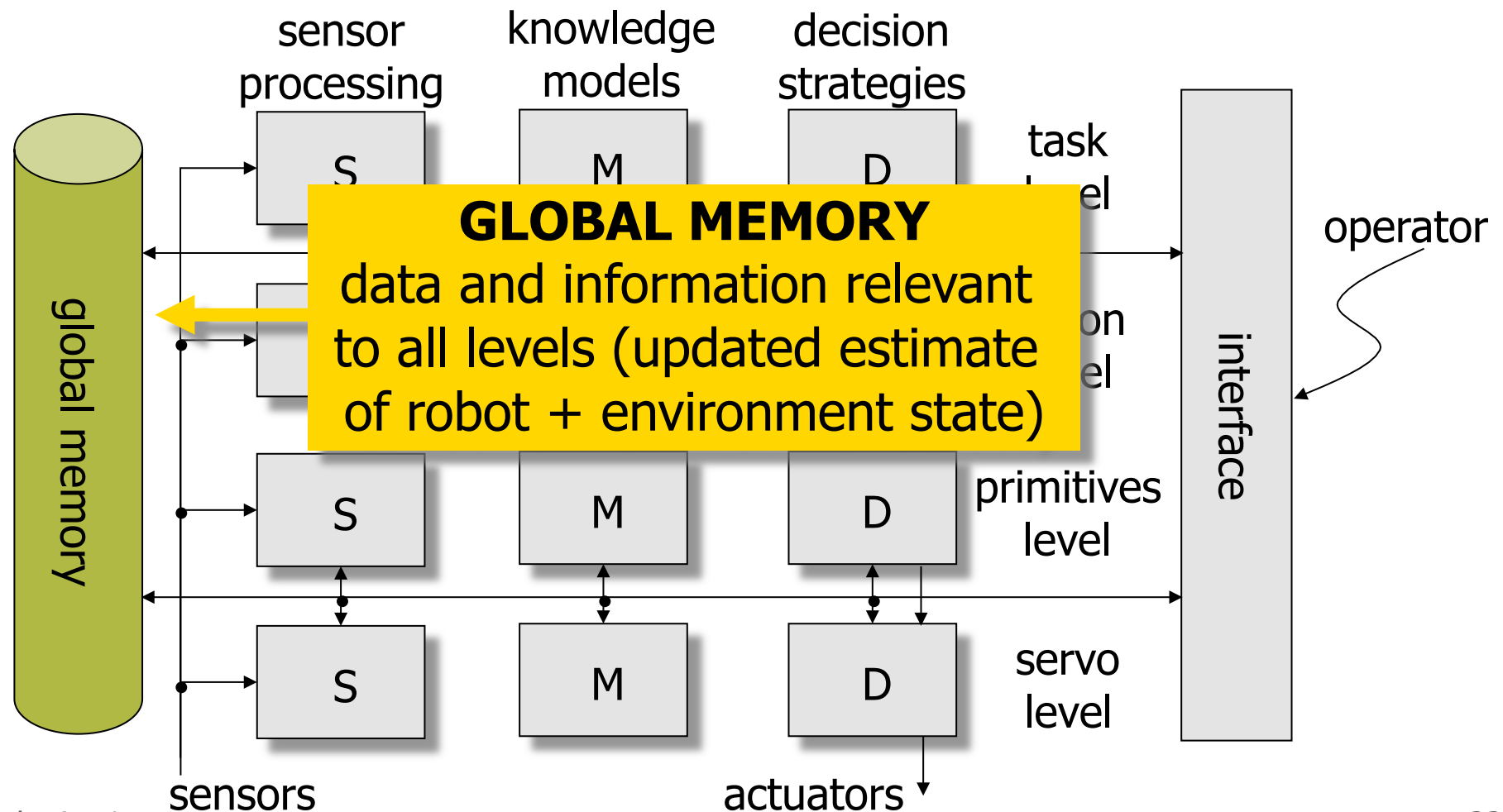




# Functional architecture: Modules

horizontal decomposition

reference model

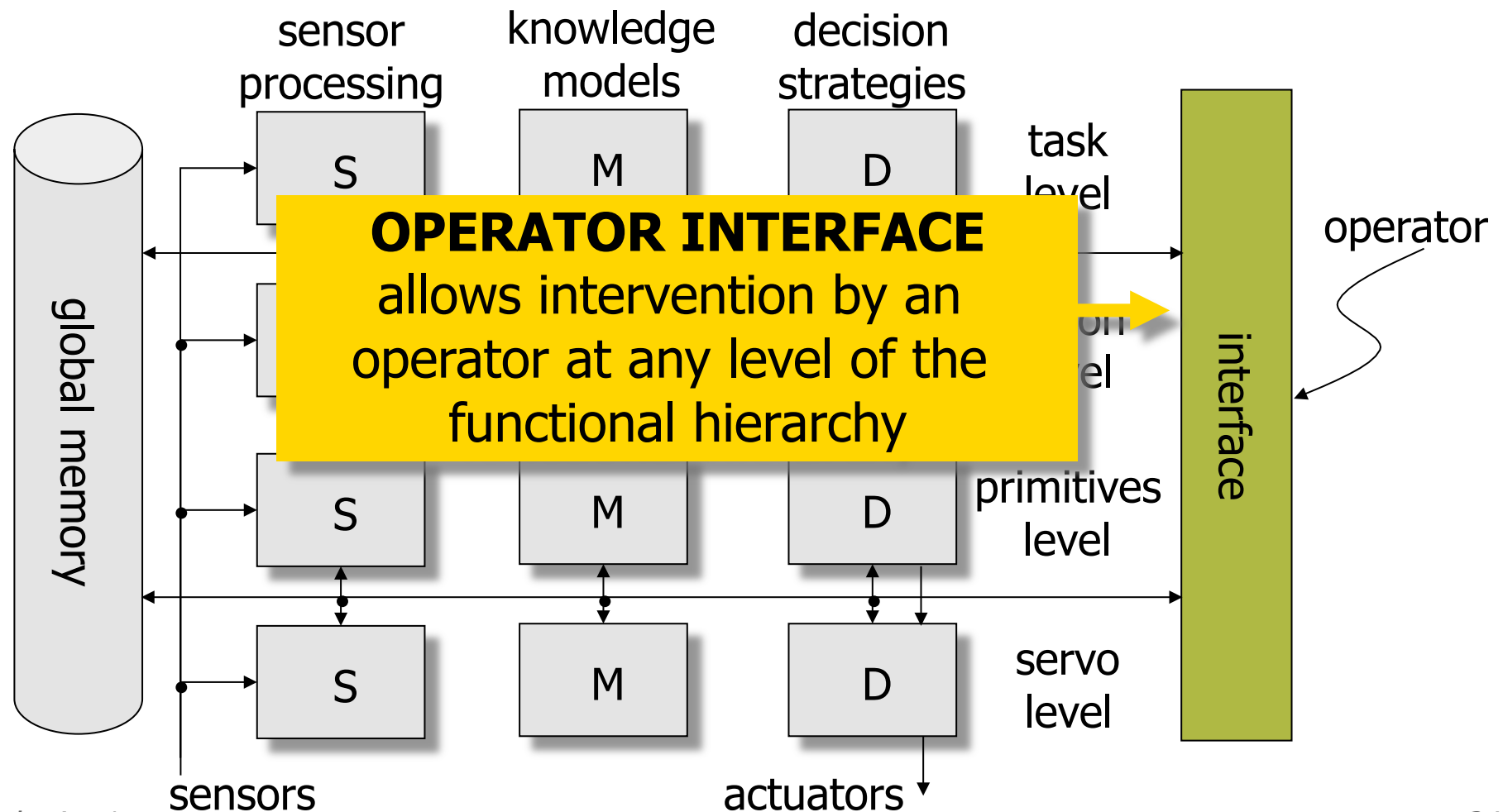




# Functional architecture: Modules

horizontal decomposition

reference model







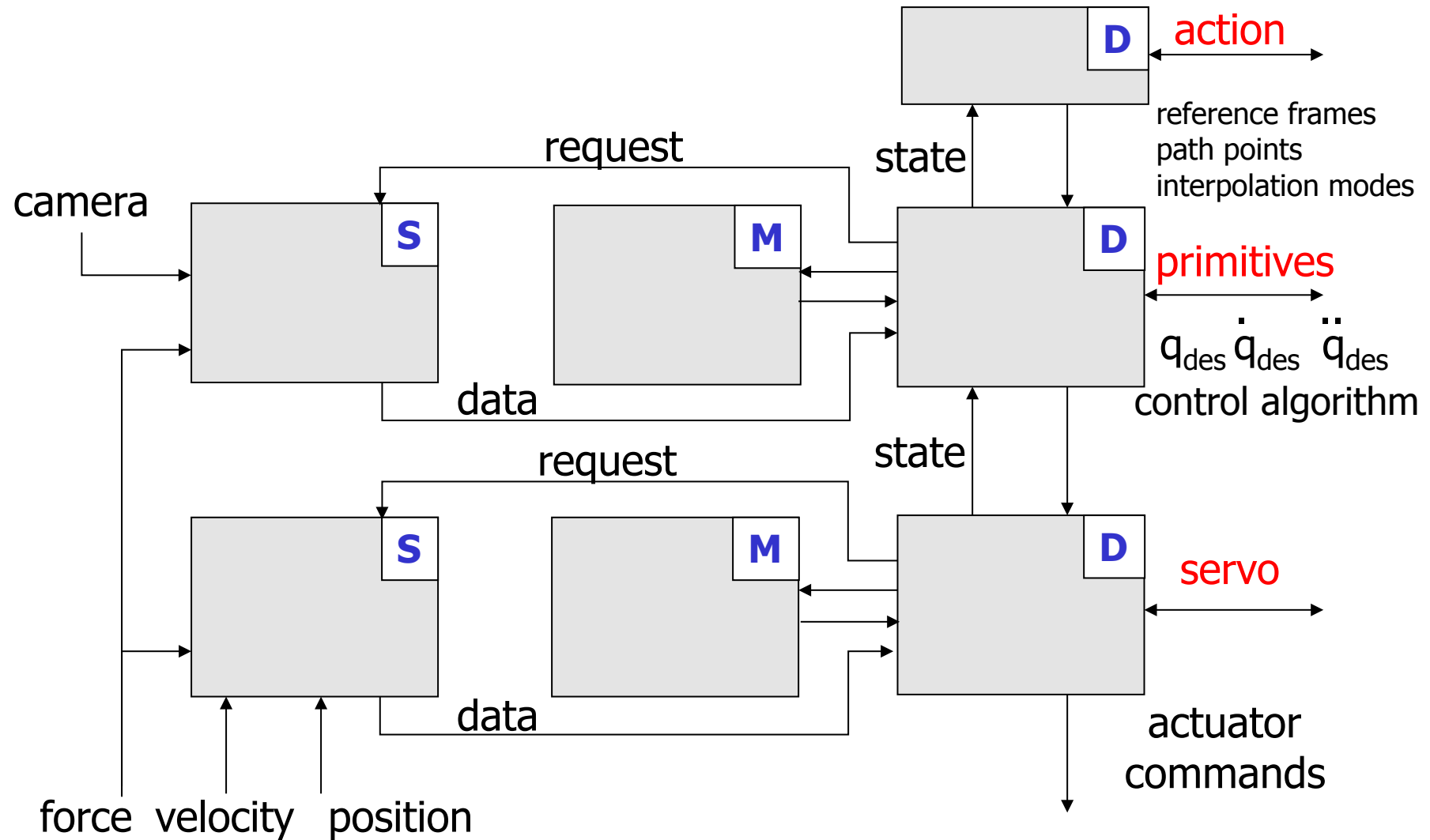
# Reference model: Levels

↑ INFORMATION COMPLEXITY

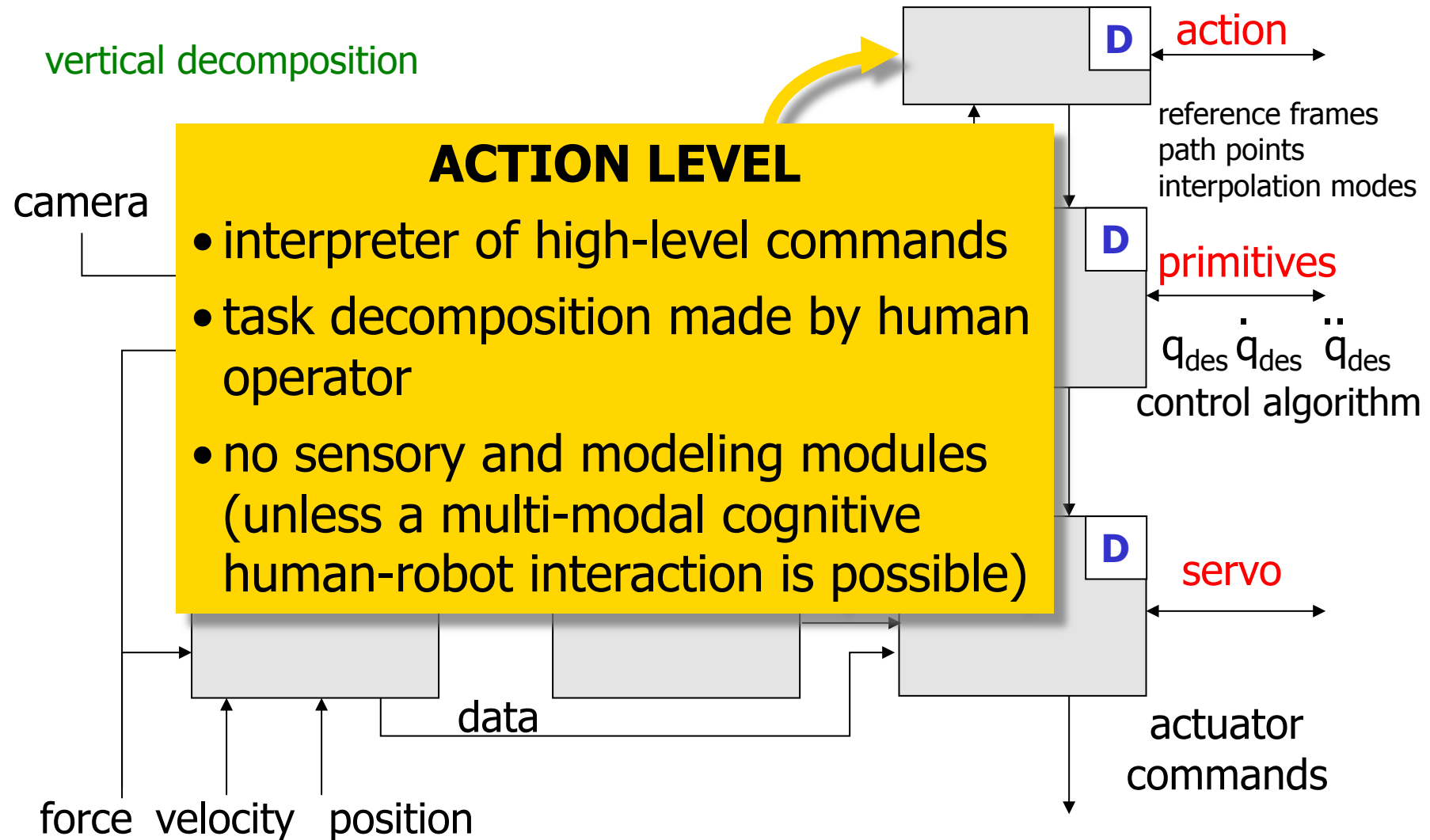
- **task level:** objective of the task (as specified by the user) analyzed and decomposed into actions (based on knowledge models about the robot and the environment systems)
- **action level:** symbolic commands converted into sequences of intermediate configurations
- **primitives level:** reference trajectories generation for the servo level, choice of a control strategy
- **servo level:** implementation of control algorithms, real-time computation of driving commands for the actuating servomotors

↓ TEMPORAL CONSTRAINTS

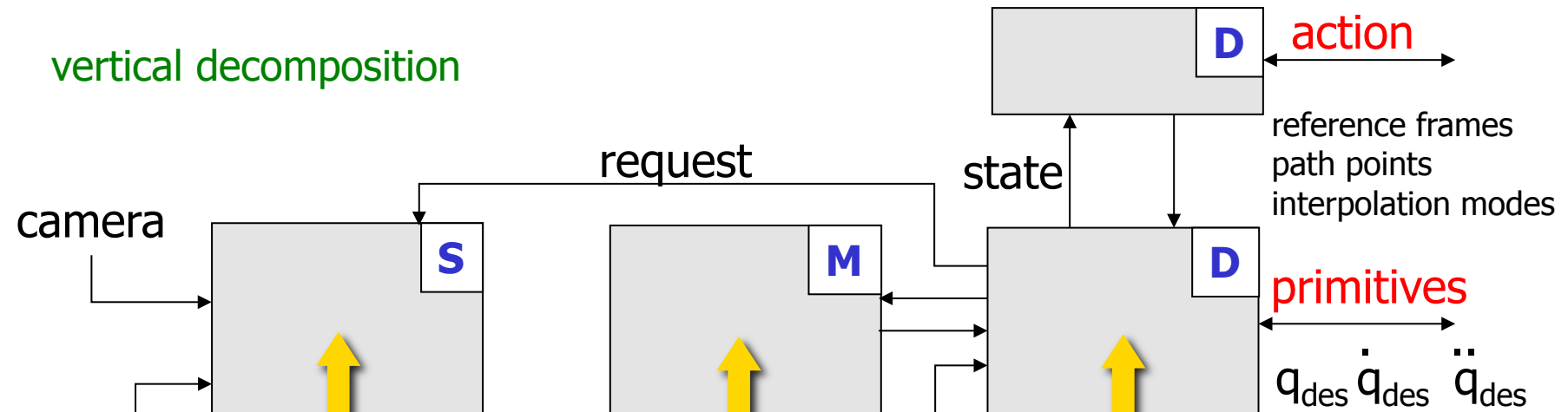
# A functional architecture for industrial robots



# A functional architecture for industrial robots



# A functional architecture for industrial robots



## PRIMITIVES LEVEL

- **S:** (only for an active interaction with the environment)  
world geometry, interaction state
- **M:** direct and inverse kinematics, dynamic models
- **D:** command encoding, path generation, trajectory interpolation, kinematic inversion, analysis of servo state, emergency handling

# A functional architecture for industrial robots

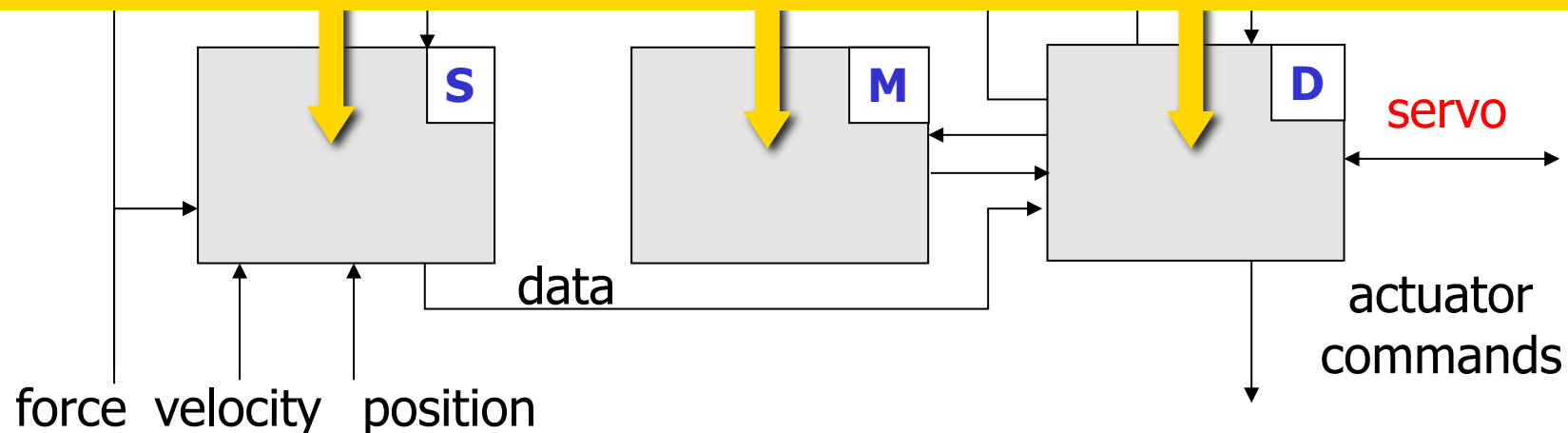


vertical decomposition



## SERVO LEVEL

- **S:** signal conditioning, internal state of manipulator, state of interaction with environment
- **M:** direct kinematics, Jacobian, inverse dynamics
- **D:** command encoding, micro-interpolation, error handling, digital control laws, servo interface

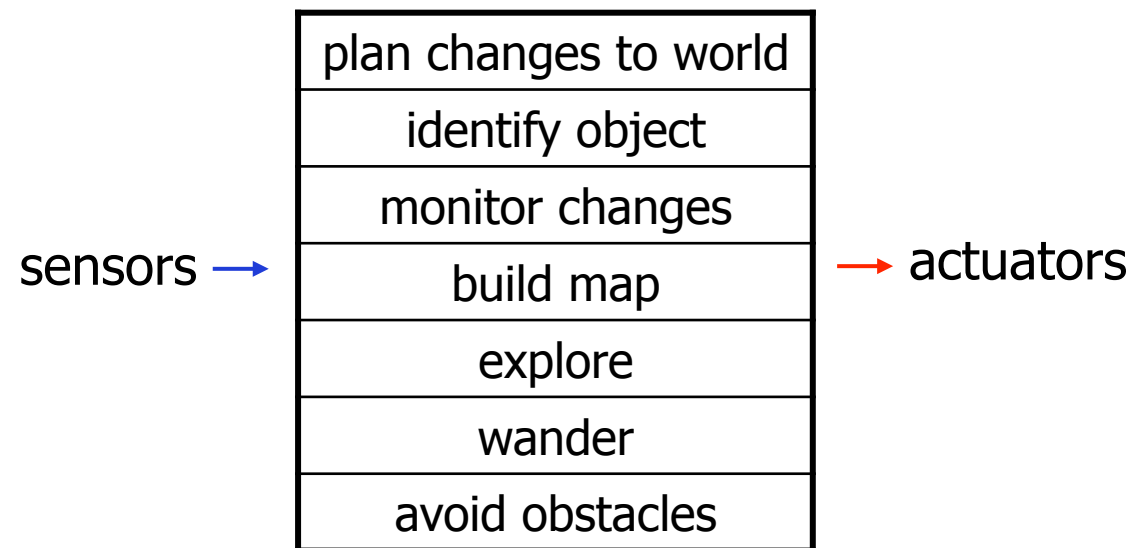




# Interaction among modules



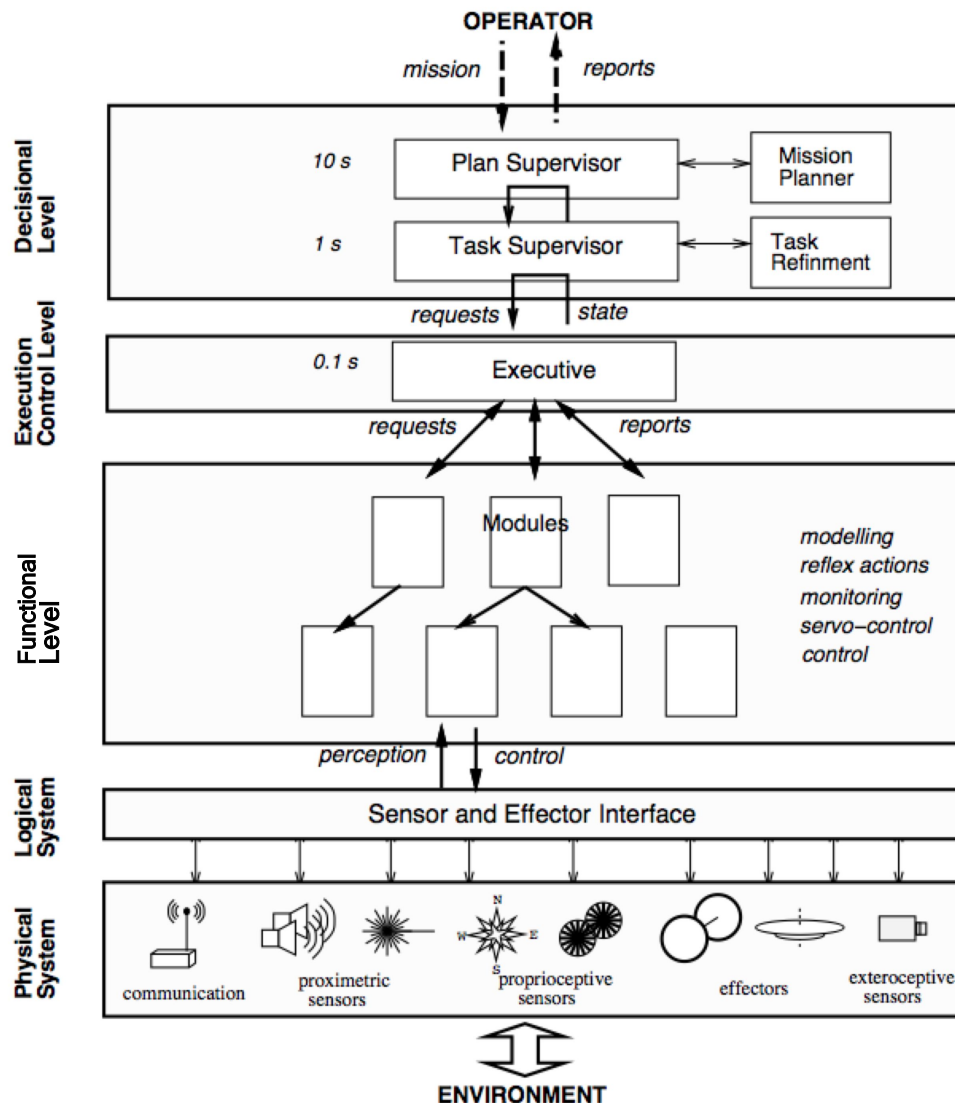
horizontal  
activation  
(sequential)



vertical  
activation on demand  
(subsumption)



# LAAS architecture

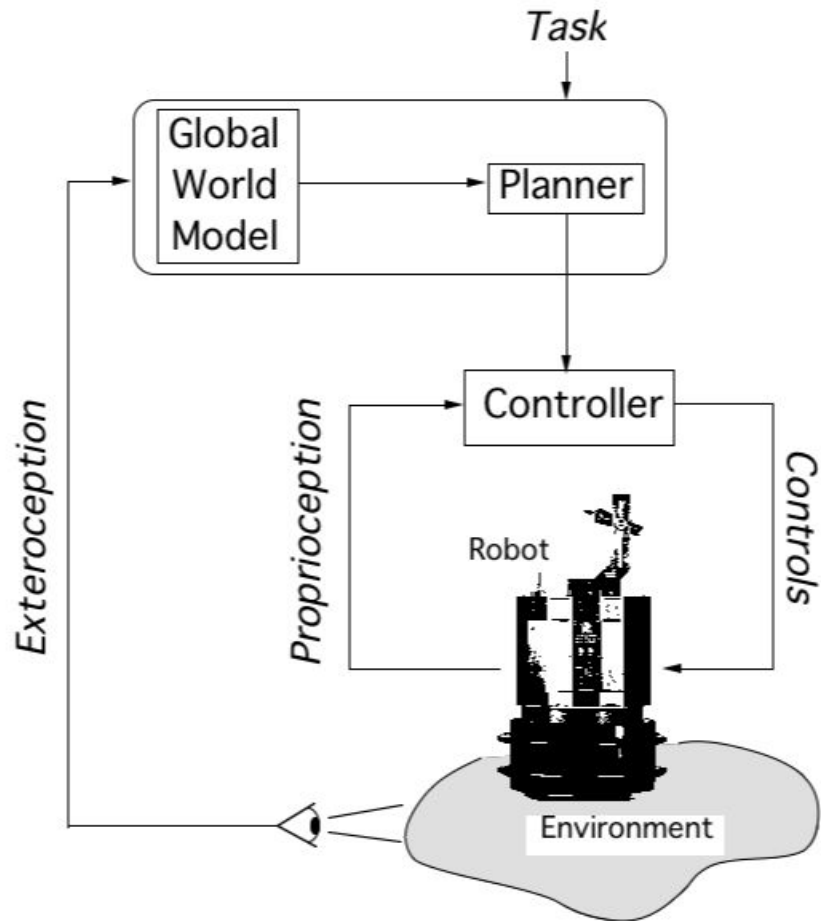


- alternative example by LAAS/CNRS in Toulouse
- five levels
  - decision
  - execution (synchronization)
  - functional (modules)
  - logical for interface
  - physical devices

R. Alami *et al.*  
"An Architecture for Autonomy,"  
*Int. J. of Robotics Research*, 1998



# Development of architectures - 1



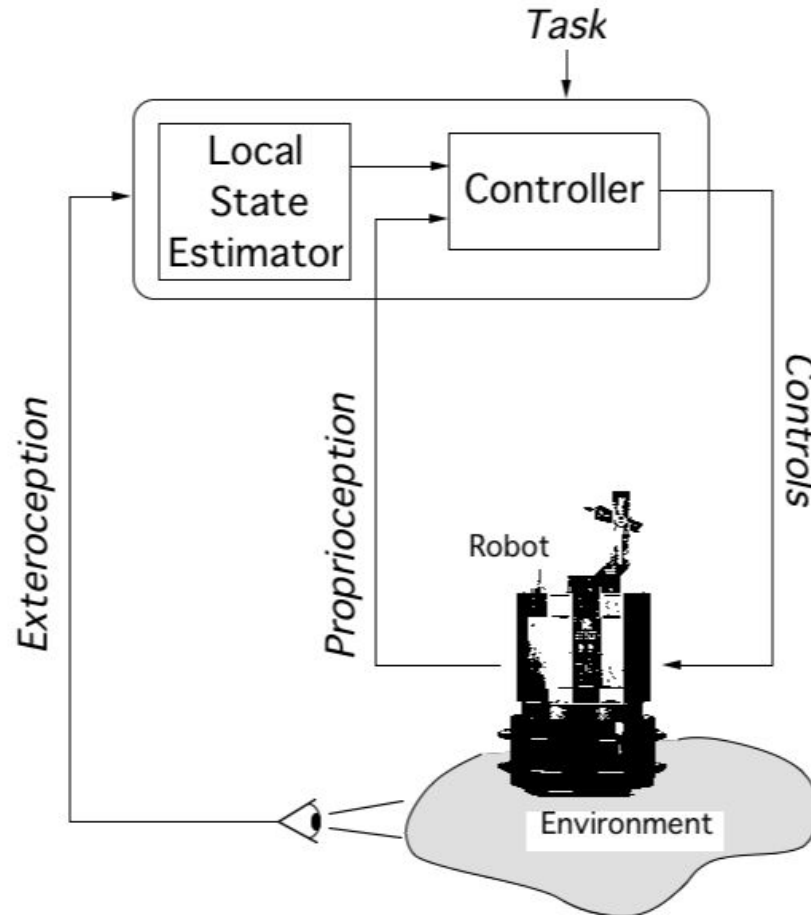
*example: a navigation task for a wheeled mobile robot*

- hierarchical system
  - initial localization
  - off-line planning
  - on-line motion control
  - possible acquisition/update of a model of the environment = map (at a slow time scale)





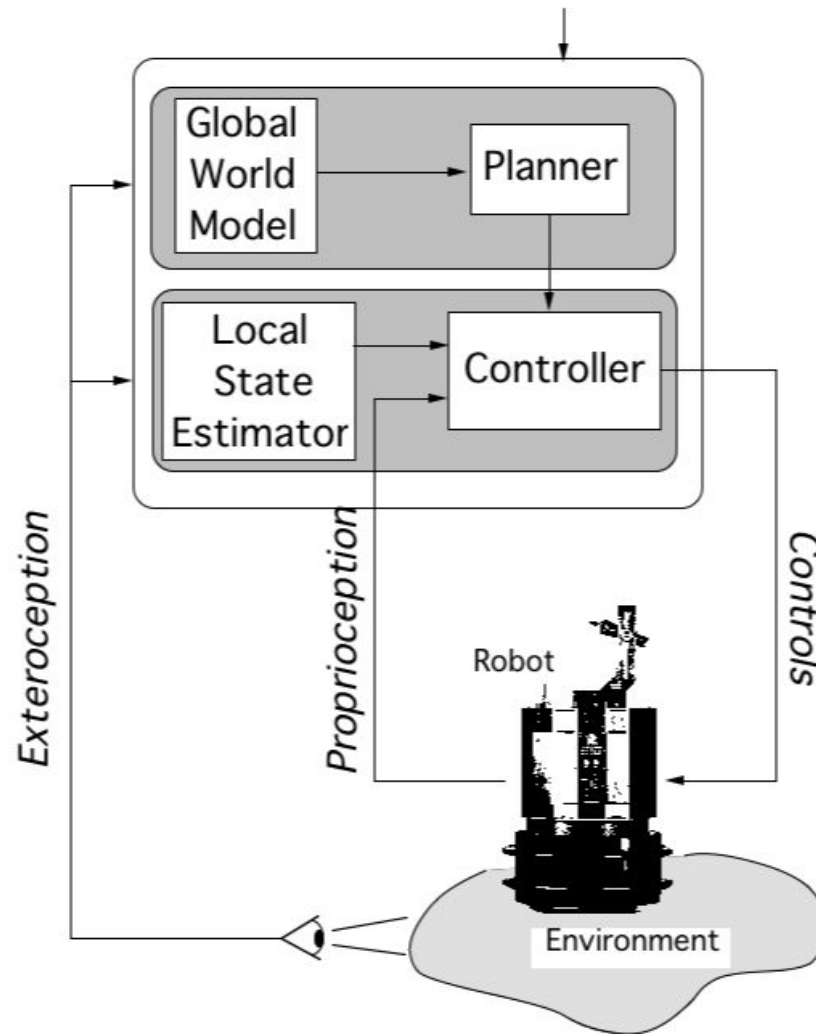
## Development of architectures - 2



- pure reactive system
  - global positioning task (goal)
  - on-line estimate of the local environment (unknown)
  - local reaction strategy for obstacle avoidance and guidance toward the goal



# Development of architectures - 3



## ■ hybrid system

- SLAM = simultaneous localization and mapping
- navigation/exploration on the current model (map)
- sensory data fusion
- on-line motion control

# IPA robotic cell for garbage collection and separation for recycling



## Semi-automatic robotized garbage collection

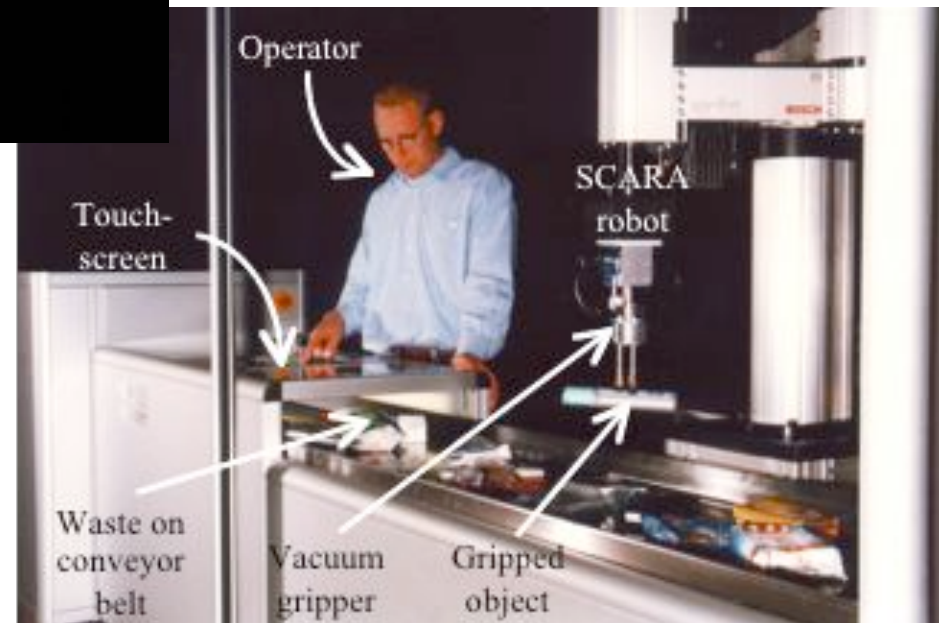
Raffaella Mattone, Linda Adduci

c/o Fraunhofer IPA, Stuttgart, 1997

video

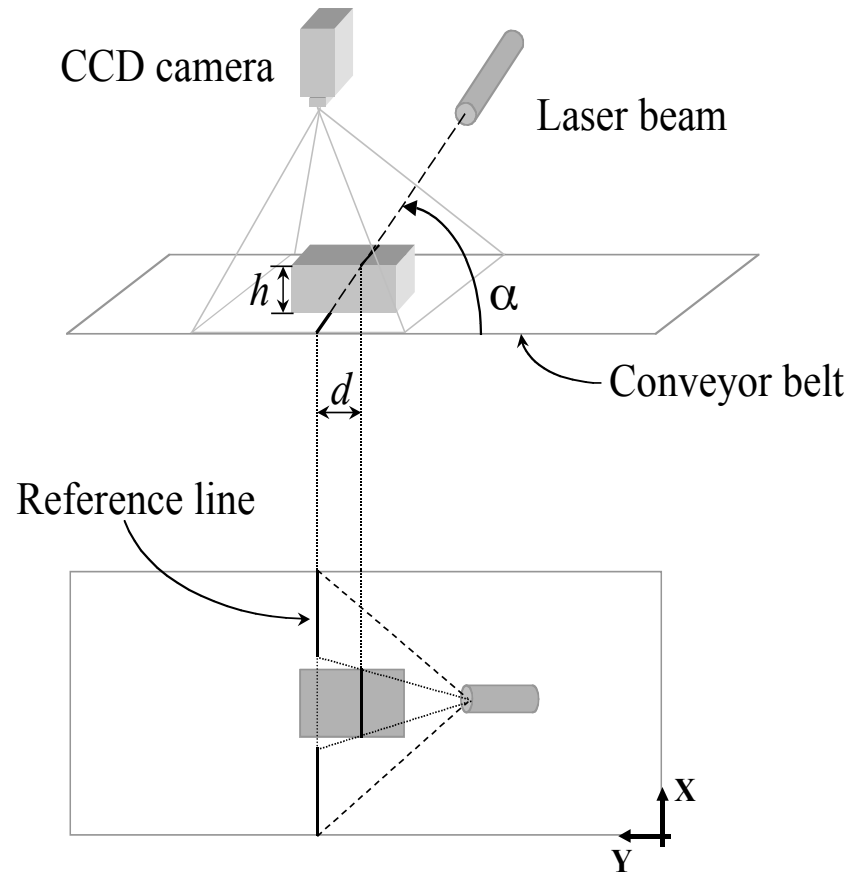
semi-automatic version  
at Fraunhofer IPA  
Stuttgart, 1997

objective: replace operator





# Sensory module in fully automatic version

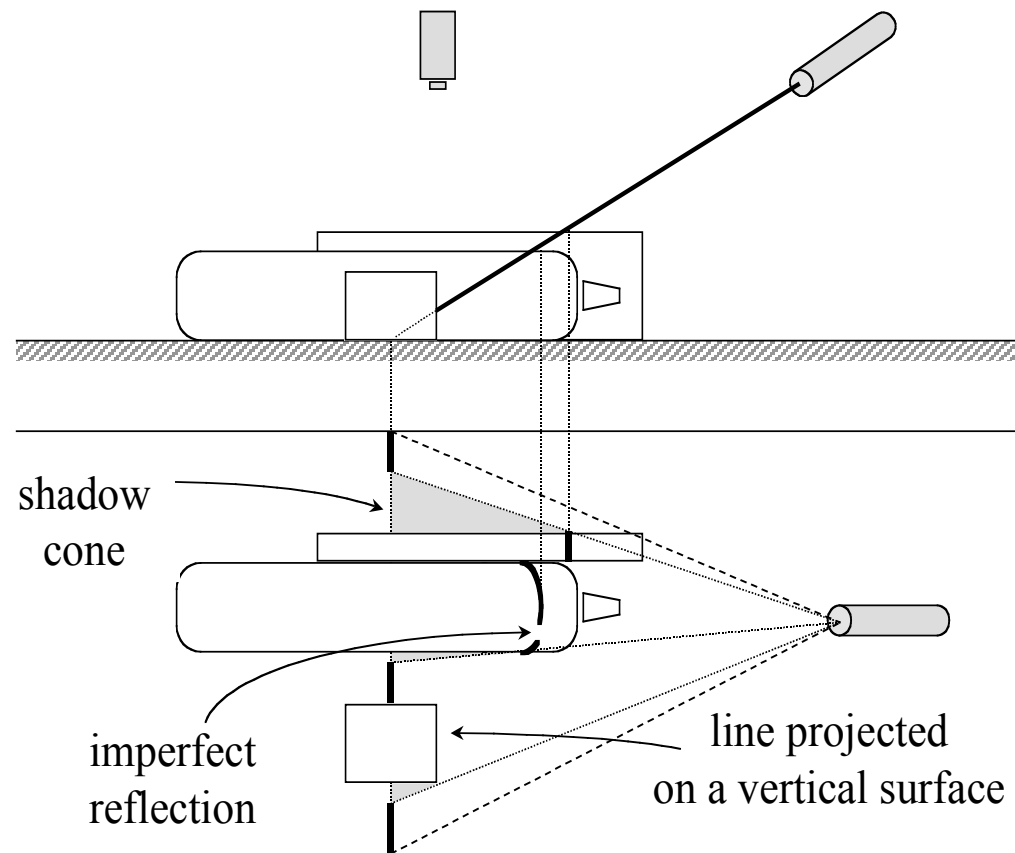


operator  
+  
touch-screen  
**replaced by**  
structured light vision  
+  
neuro-fuzzy system  
for object localization  
and classification

operation principle  
of the structured light sensor



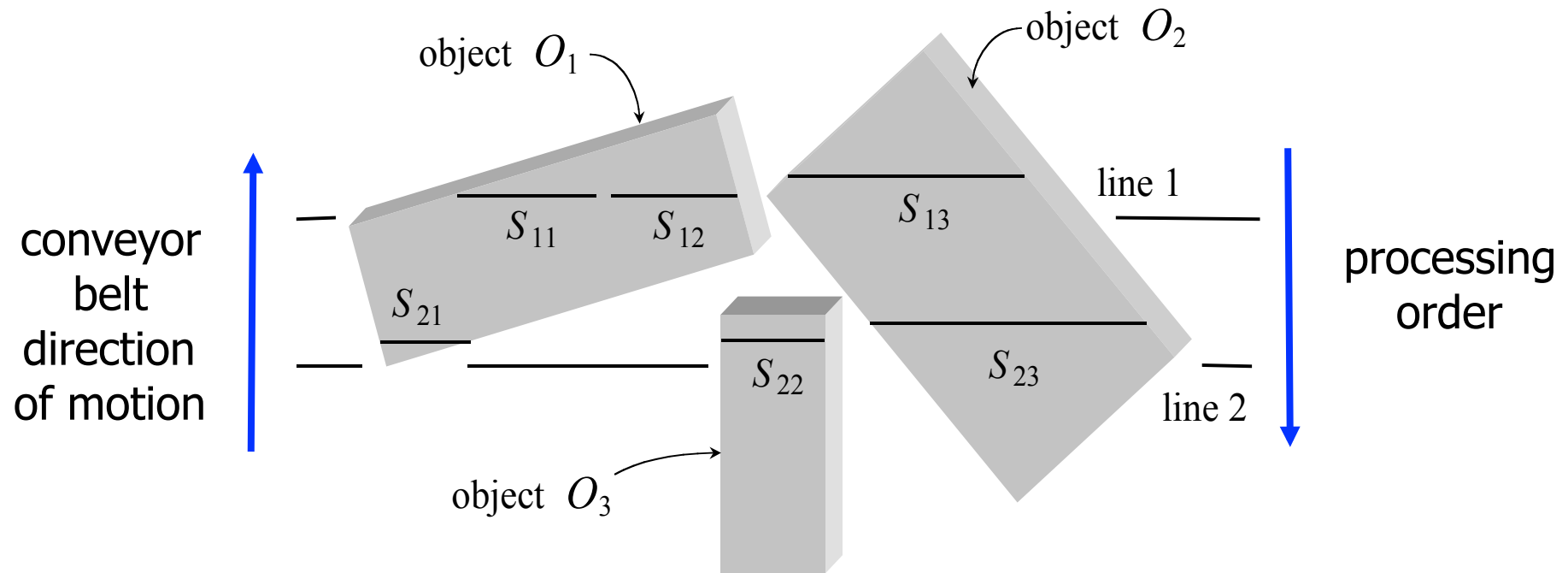
# Sensory data interpretation



possible sources of lack of information on a single line scan



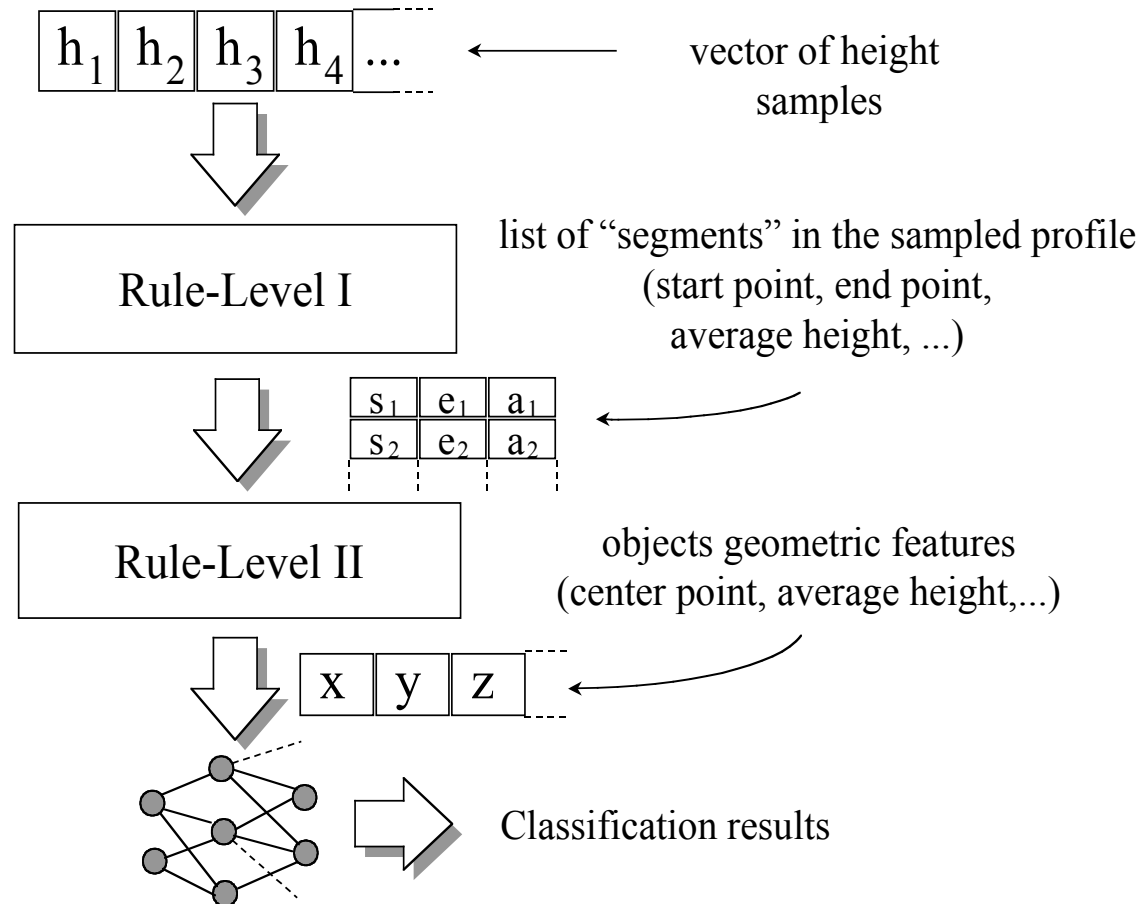
# Sensory data interpretation



integration of data collected  
in successive sampling instants

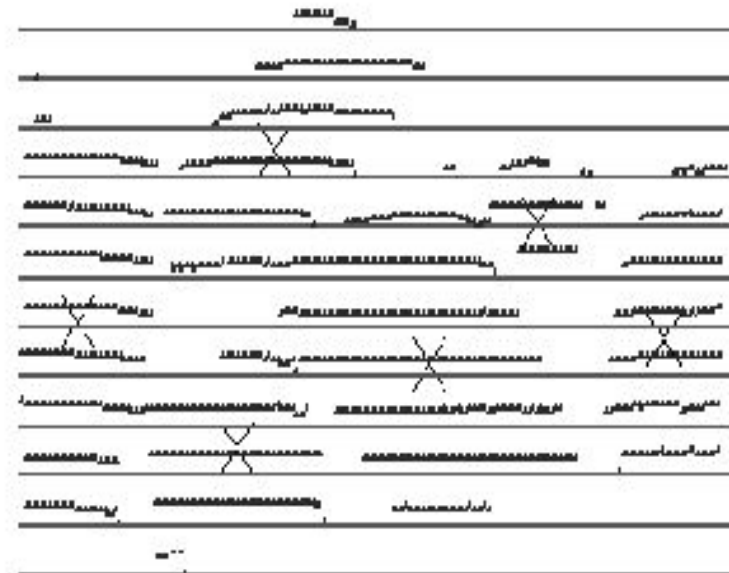


# Decision module



structure of the object localization and classification module

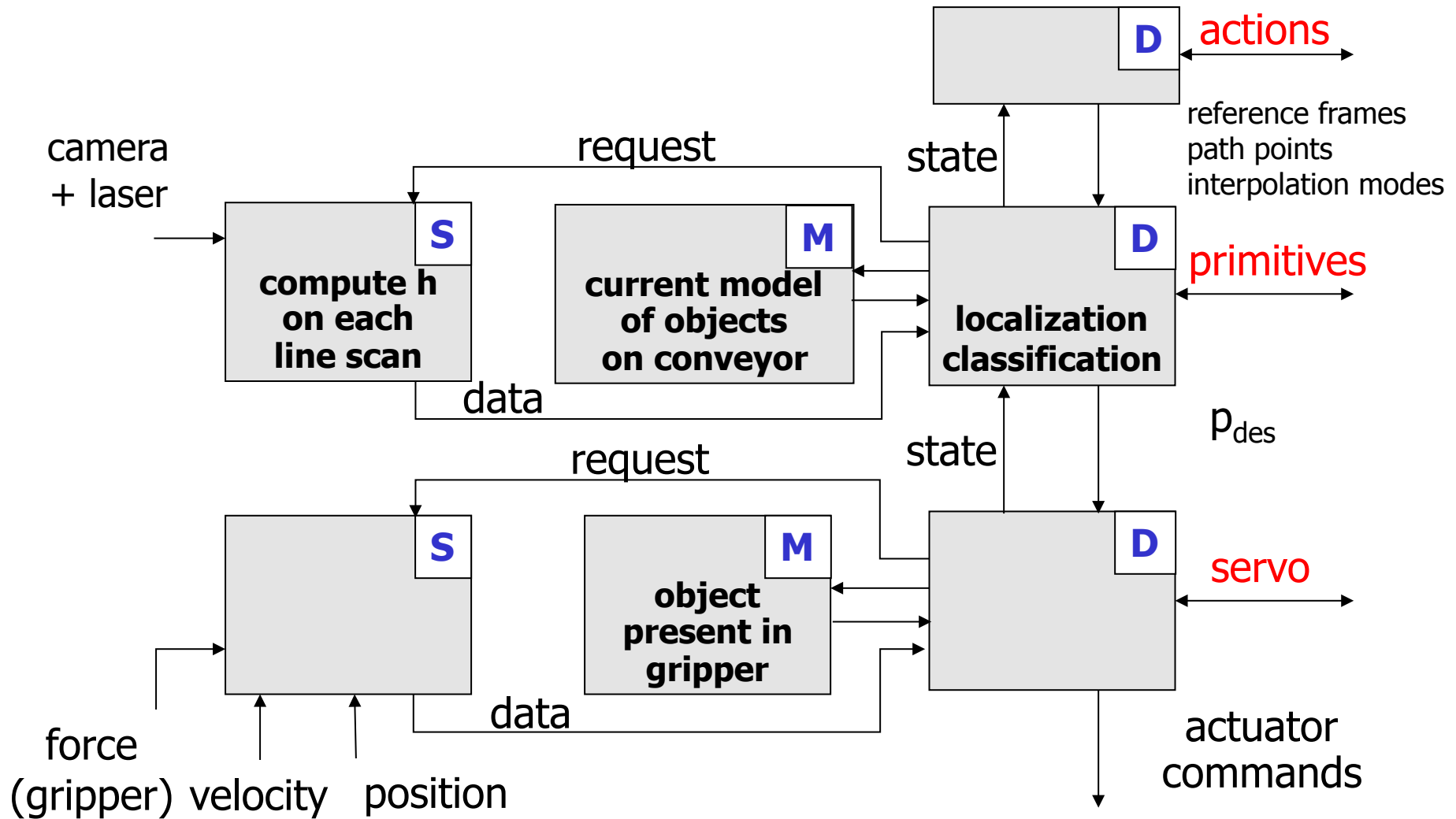
# Modeling module



example of models for objects on the conveyor belt



# Functional architecture of the IPA cell





# Test results

video

## Automatic robotized garbage collection

Raffaella Mattone, Linda Adduci

c/o Fraunhofer IPA. Stuttgart, 1997

includes optimal scheduling of pick & place operations  
to maximize throughput (minimize loss of pieces)

work by Dr. Raffaella Mattone (PhD @ DIS)

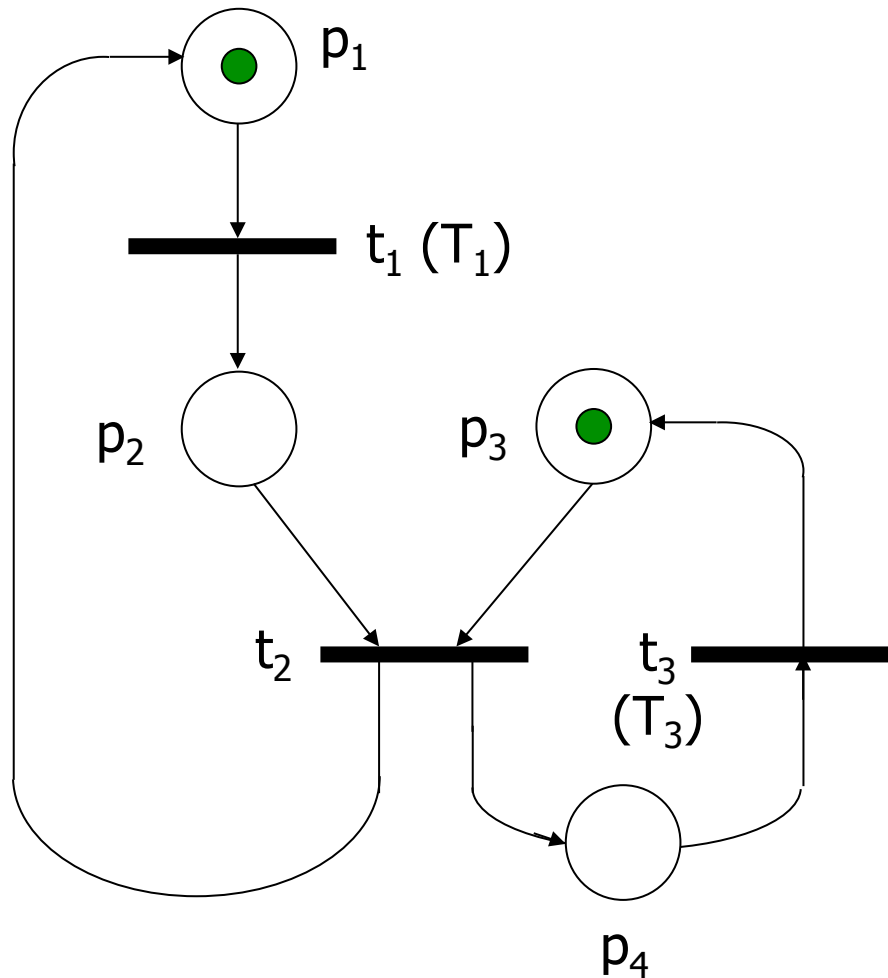


# Flow diagrams of operation

## PETRI NETS

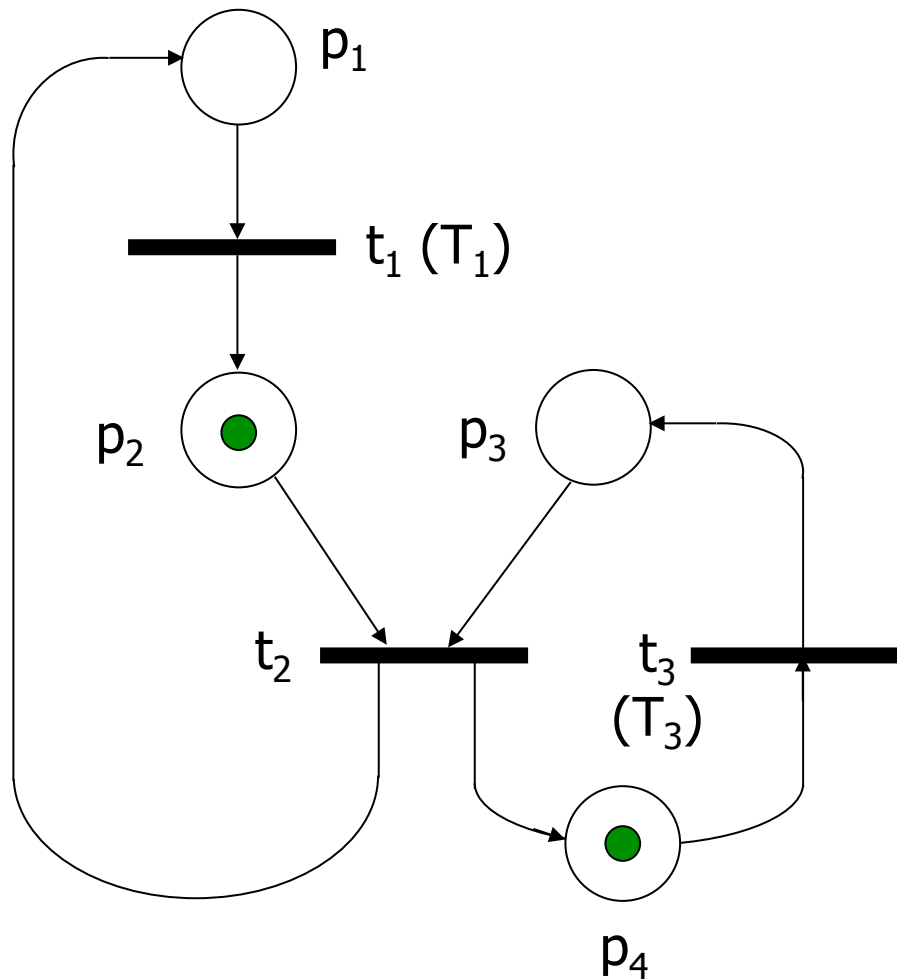
oriented graphs with two types of nodes

- **places** ( $p_1, \dots, p_4$ )  
states or functional blocks:  
active if a "token" is present  
(e.g.,  $p_1$  and  $p_3$ )
- **transitions** ( $t_1, \dots, t_3$ )  
changes from a state to another state, **fired** by events: if enough (at least one) tokens are present in all input places of a transition, tokens are moved to the output places; transitions may be timed (e.g.,  $t_1$  and  $t_3$ )





# Petri net model of the IPA cell

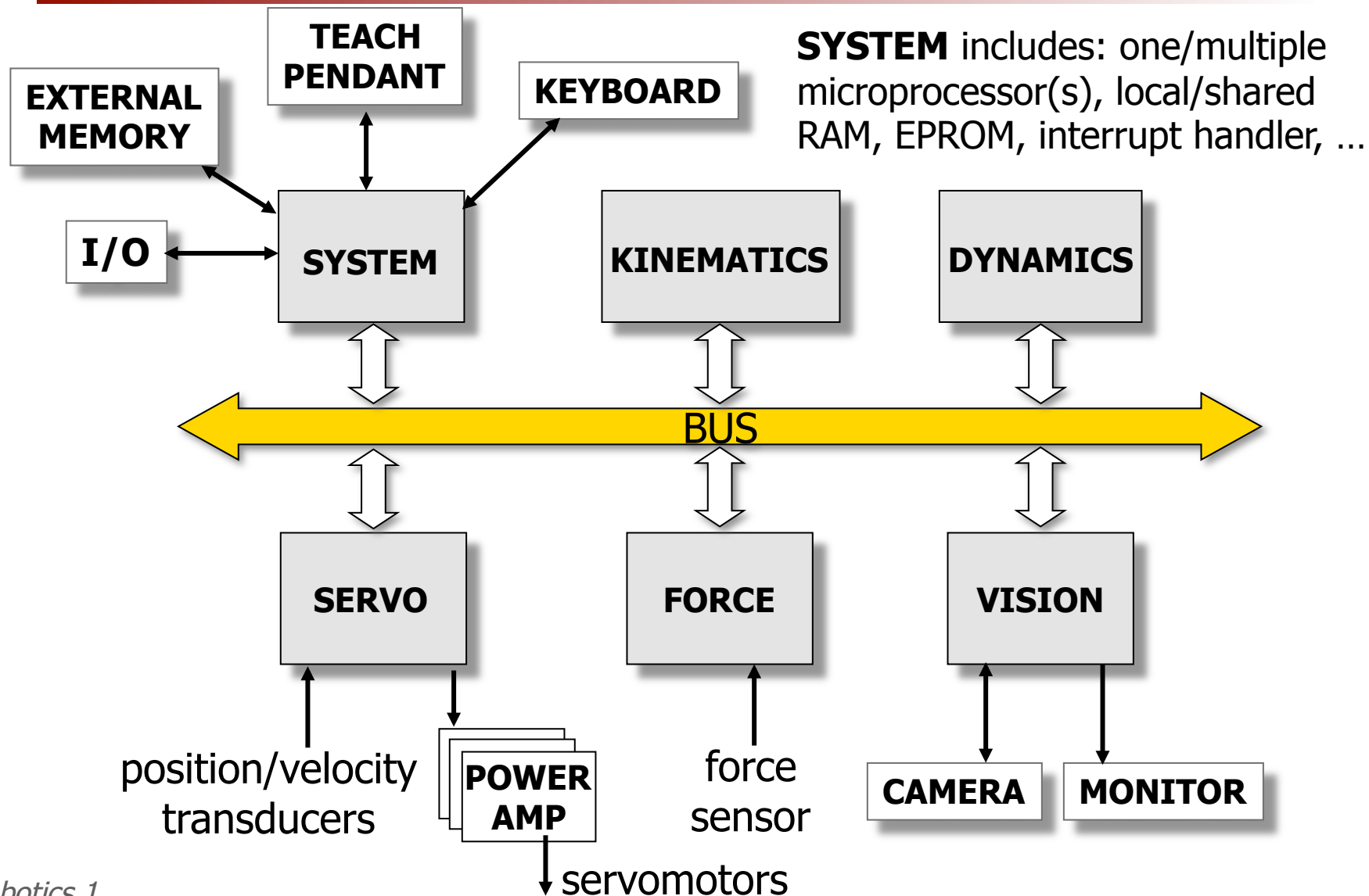


- $p_1$ : robot picking & placing
  - $T_1$ : pick & place time
- $p_2$ : robot ready
- $p_3$ : new part on conveyor
- $p_4$ : waiting for a part
  - $T_3$  (random variable): time interval between two successive parts

initial marking/state:  
robot ready, waiting for a part



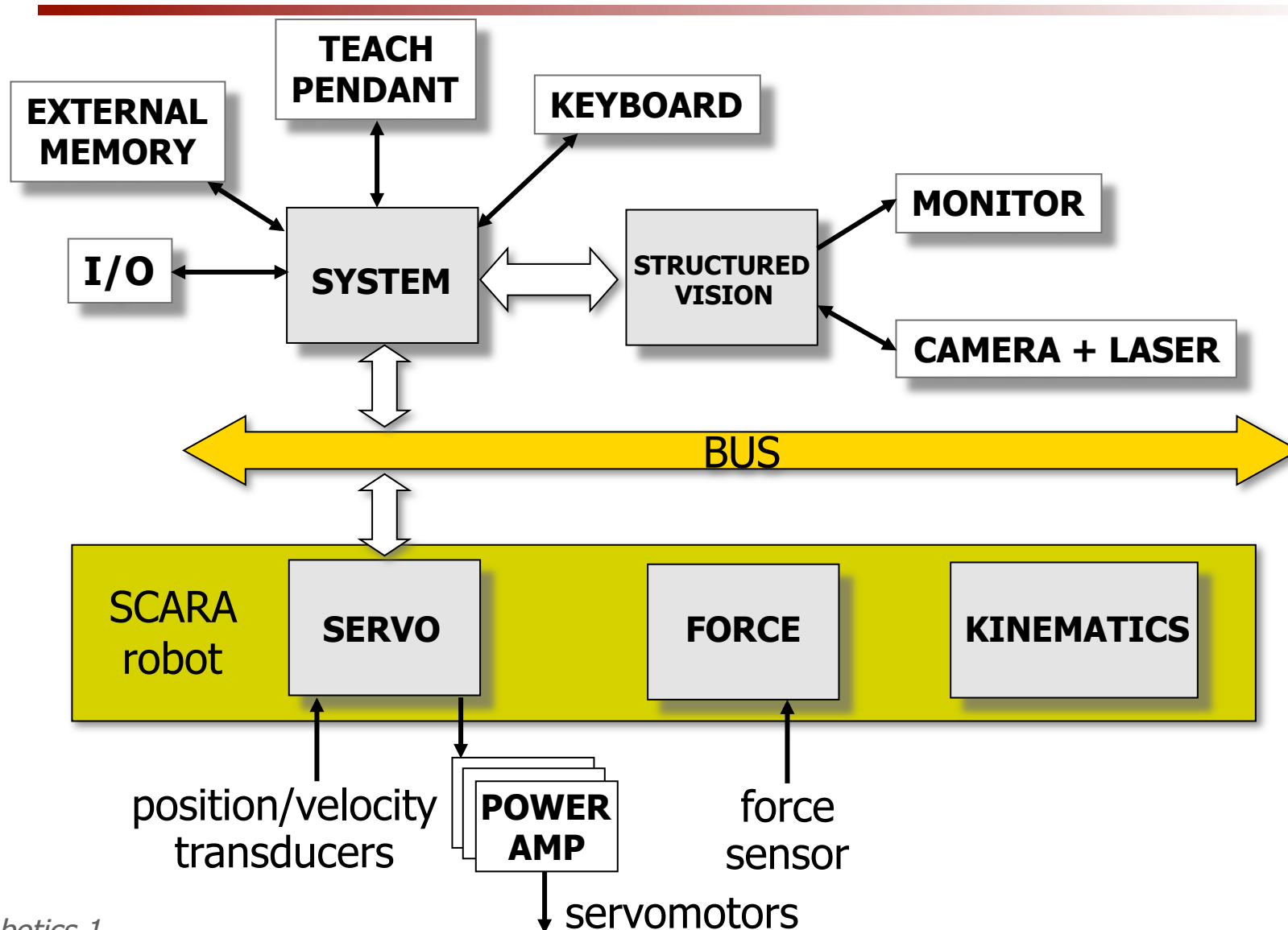
# Hardware architecture





# Hardware architecture

Example of the IPA cell





# Hardware architecture

## Example including vision in an open controller

