

#### Robotics 1

# **Trajectory planning**

#### Prof. Alessandro De Luca

DIPARTIMENTO DI INGEGNERIA INFORMATICA Automatica e Gestionale Antonio Ruberti



## Trajectory planner interfaces



#### Trajectory definition a standard procedure for industrial robots



- 1. define Cartesian pose points (position+orientation) using the teach-box
- program an (average) velocity between these points, as a 0-100% of a maximum system value (different for Cartesian- and joint-space motion)
- linear interpolation in the joint space between points sampled from the built trajectory

#### examples of additional features



b) sensor-driven STOP c) circular path

c) circular path through 3 points

#### main drawbacks

- semi-manual programming (as in "first generation" robot languages)
- limited visualization of motion



a mathematical formalization of trajectories is useful/needed

#### Some typical trajectories



Point-to-point Cartesian motion with an intermediate point



Straight lines as Cartesian path



Interpolation with Bezier curves

#### Some typical trajectories



Timing laws: Cartesian path with (dis-)continuous tangent



Square path at constant speed



Square path with trapezoidal speed profile

## Joint and Cartesian trajectories



 assigned task: arm reconfiguration between two inverse kinematic solutions associated to a given end-effector pose



- initial and final configuration
- same Cartesian pose (no change!): the motion cannot be fully specified in the Cartesian space
- to perform this task, the robot should leave the given end-effector pose and then return to it
- a self-motion could be sufficient
  - if there is (task) redundancy (m < n)
  - if the robot starts in a singularity

for "simple" manipulators (e.g., all industrial robots) and m = n, the execution of these tasks will require the passage through a singular configuration

Robotics 1

#### Joint and Cartesian trajectories



a reconfiguration task (or...



#### video

three-phase trajectory: circular path + self-motion + linear path single-phase trajectory in the joint space (no stops)

passing through singularity)

Robotics 1

video

#### From task to trajectory



Robotics 1

#### Trajectory planning operative sequence





#### additional issues to be considered in the planning process

- obstacle avoidance
- on-line/off-line computational load
- sequence 2 is more "dense" than 1

#### Example





## Path and timing law



 after choosing a path, the trajectory definition is completed by the choice of a timing law

 $p = p(s) \implies s = s(t) \qquad (Cartesian space)$  $q = q(\lambda) \implies \lambda = \lambda(t) \qquad (joint space)$ 

- if s(t) = t, path parameterization is the natural one given by time
- the timing law
  - is chosen based on task specifications (stop in a point, move at constant velocity, and so on)
  - may consider optimality criteria (min transfer time, min energy,...)
  - constraints are imposed by actuator capabilities (max torque, max velocity,...) and/or by the task (e.g., max acceleration on payload)

note: on parameterized paths, a space-time decomposition takes place

e.g., in Cartesian 
$$p(t) = \frac{dp}{ds}s$$
  $p(t) = \frac{dp}{ds}s + \frac{d^2p}{ds^2}s^2$ 

## Trajectory classification



- space of definition
  - Cartesian, joint
- task type
  - point-to-point (PTP), multiple points (knots), continuous, concatenated
- path geometry
  - rectilinear, polynomial, exponential, cycloid, ...
- timing law
  - bang-bang in acceleration, trapezoidal in velocity, polynomial, ...
- coordinated or independent
  - motion of all joints (or of all Cartesian components) starts and ends at the same instants (say, t = 0 and t = T) = single timing law or
  - motions are timed independently (according to the requested displacement and robot capabilities) – mostly only in the joint space

#### Cartesian vs. joint trajectory planning



- planning in Cartesian space
  - allows a more direct visualization of the generated path
  - obstacle avoidance, lack of "wandering"
- planning in joint space
  - does not need on-line kinematic inversion
- issues in kinematic inversion
  - $\dot{q}$  and  $\ddot{q}$  (or higher-order derivatives) may also be needed
    - Cartesian task specifications involve the geometric path, but also bounds on the associated timing law
  - for redundant robots, choice among  $\infty^{n-m}$  inverse solutions, based on optimality criteria or additional auxiliary tasks
  - off-line planning in advance is not always feasible
    - e.g., when environment interaction occurs or when sensorbased motion is needed

## **Relevant characteristics**



- computational efficiency and memory space
  - e.g., store only the coefficients of a polynomial function
- predictability and accuracy
  - vs. "wandering" out of the knots
  - vs. "overshoot" on final position
- flexibility
  - allowing concatenation of primitive segments
  - over-fly
  - **.**...
- continuity
  - in space and/or in time
  - at least  $C^1$ , but also up to jerk = third derivative in time

# A robot trajectory with bounded jerk







# Trajectory planning in joint space



- q = q(t) in time or  $q = q(\lambda)$  in space (then with  $\lambda = \lambda(t)$ )
- it is sufficient to work component-wise (q<sub>i</sub> in vector q)
- an implicit definition of the trajectory, by solving a problem with specified boundary conditions in a given class of functions
- typical classes: polynomials (cubic, quintic,...), trigonometric (cosine, sines, combined, ...), clothoids, ...
- imposed conditions
  - passage through points = interpolation
  - initial, final, intermediate velocity (or geometric tangent for paths)
  - initial, final acceleration (or geometric curvature)
  - continuity of time-(or space-)derivative up to the k-th order: class  $C^k$

many of the following methods and remarks can be directly applied also to Cartesian trajectory planning (and vice versa)!

Cubic polynomial in space  

$$\begin{array}{c}
\left[q(0) = q_0\right] q(1) = q_1 q'(0) = v_0 q'(1) = v_1 & \longleftarrow 4 \text{ conditions} \\
q(\lambda) = q_0 + \Delta q(a\lambda^3 + b\lambda^2 + c\lambda + d) & \Delta q = q_1 - q_0 \\
\lambda \in [0,1]
\end{array}$$
4 coefficients  $\longrightarrow$  "doubly normalized" polynomial  $q_N(\lambda)$   
 $q_N(0) = 0 \Leftrightarrow d = 0 \qquad q_N(1) = 1 \Leftrightarrow a + b + c = 1 \\
q'_N(0) = dq_N/d\lambda|_{\lambda=0} = c = v_0/\Delta q q'_N(1) = dq_N/d\lambda|_{\lambda=1} = 3a + 2b + c = v_1/\Delta q$ 
special case:  $v_0 = v_1 = 0$  (zero tangent)  
 $q'_N(0) = 0 \Leftrightarrow c = 0 \\
q_N(1) = 1 \Leftrightarrow a + b = 1 \\
q'_N(1) = 0 \Leftrightarrow 3a + 2b = 0
\end{array}$ 
 $\Rightarrow \begin{array}{c} a = -2 \\ b = 3 \end{array}$ 

Robotics 1

# Cubic polynomial in time $q(0) = q_{in} | q(T) = q_{fin} | \dot{q}(0) = v_{in} | \dot{q}(T) = v_{fin} - 4$ conditions $\Delta q = q_{fin} - q_{in}$ $q(\tau) = q_{in} + \Delta q(a\tau^3 + b\tau^2 + c\tau + d)$ $\tau = t/T \in [0,1]$ 4 coefficients $\rightarrow$ "doubly normalized" polynomial $q_N(\tau)$ $q_N(1) = 1 \Leftrightarrow a + b + c = 1$ $q_N(0)=0 \iff d=0$ $q'_{N}(0) = dq_{N}/d\tau|_{\tau=0} = c = \frac{v_{in}T}{\Delta q} \quad q'_{N}(1) = dq_{N}/d\tau|_{\tau=1} = 3a + 2b + c = \frac{v_{fin}T}{\Delta q}$ special case: $v_{in} = v_{fin} = 0$ (rest-to-rest) $q'_N(0) = 0 \iff c = 0$ $\begin{array}{c} q_N(1) = 1 \iff a + b = 1 \\ q'_N(1) = 0 \iff 3a + 2b = 0 \end{array} \end{array} \right\} \Leftrightarrow \begin{array}{c} a = -2 \\ b = 3 \end{array}$

Robotics 1

# A trigonometric alternative





#### Quintic polynomial



$$q(\tau) = a\tau^{5} + b\tau^{4} + c\tau^{3} + d\tau^{2} + e\tau + f$$
 6 coefficients  
$$\tau \in [0, 1]$$

allows to satisfy 6 conditions, for example (in normalized time  $\tau = t/T$ )

$$q(0) = q_0$$
  $q(1) = q_1$   $q'(0) = v_0 T$   $q'(1) = v_1 T$   $q''(0) = a_0 T^2$   $q''(1) = a_1 T^2$ 

$$q(\tau) = (1 - \tau)^3 (q_0 + (3q_0 + v_0T)\tau + (a_0T^2 + 6v_0T + 12q_0)\tau^2/2) + \tau^3 (q_1 + (3q_1 - v_1T)(1 - \tau) + (a_1T^2 - 6v_1T + 12q_1)(1 - \tau)^2/2)$$

special case: 
$$v_0 = v_1 = a_0 = a_1 = 0$$
  
 $q(\tau) = q_0 + \Delta q (6\tau^5 - 15\tau^4 + 10\tau^3)$   $\Delta q = q_1 - q_0$ 



- a suitable solution class for satisfying symmetric boundary conditions (in a PTP motion) that impose zero values on higher-order derivatives
  - the interpolating polynomial is always of odd degree
  - the coefficients of such (doubly normalized) polynomial are always integers, alternate in sign, sum up to unity, and are zero for all terms up to the power = (degree-1)/2
- in all other cases (e.g., for interpolating a large number N of points), their use is not recommended
  - there is a unique polynomial of degree N 1 interpolating N points
  - k-th degree polynomials have k 1 maximum and minimum points
  - oscillations arise out of the interpolation points (wandering)



#### Interpolating N knots $q_1 \dots q_N$ with a **unique** polynomial of degree N - 1



 $N = 2 \Rightarrow a line$ N  $q(\tau) = a_0 + a_1 \tau$  $q(\tau$  $= q_1 + (q_2 - q_1)\tau$  $N = 3 \Rightarrow$  a quadric  $q(\tau) = a_0 + a_1 \tau + a_2 \tau^2$  $a_0 = q_1$  $a_1 = \frac{(q_3 - q_1)\tau_m^2 - (q_2 - q_1)}{\tau_m(\tau_m - 1)}$  $a_2 = \frac{(q_2 - q_1) - (q_3 - q_1)\tau_m}{\tau_m(\tau_m - 1)}$  $\tau_m \in (0,1), \qquad q(\tau_m) = q_2$ 

 $N = 4 \Rightarrow$  a cubic  $q(\tau) = a_0 + a_1\tau + a_2\tau^2 + a_3\tau^3$ 

$$\Rightarrow \text{ a polynomial of degree } N - 1$$
  

$$r = \frac{t}{T} \in [0,1]$$
  

$$r = \frac{t}{T} = \frac$$

#### 4-3-4 polynomials



three phases (Lift off, Travel, Set down) in a pick-and-place operation in time





#### Interpolation using splines

problem

interpolate N knots, with continuity up to the second derivative

solution

spline: N - 1 cubic polynomials, concatenated so to pass through N knots, and continuous up to the second derivative at the N - 2 internal knots

- 4(N-1) coefficients
- 4(N-1) 2 conditions, or
  - 2(N-1) of passage (for each cubic, in the two knots at its ends)
  - N 2 of continuity for first derivative (at the internal knots)
  - N 2 of continuity for second derivative (at the internal knots)
- 2 free parameters are still left over
  - can be used, e.g., to assign initial and final derivatives,  $v_1$  and  $v_N$
- presented next in terms of time t, but similar in terms of space  $\lambda$ 
  - then: first derivative = velocity, second derivative = acceleration



## An efficient algorithm



1. if all velocities  $v_k$  at internal knots were known, then each cubic in the spline would be uniquely determined by

$$\theta_k(0) = q_k = a_{k0} \qquad \begin{pmatrix} h_k^2 & h_k^3 \\ 2h_k & 3h_k^2 \end{pmatrix} \begin{pmatrix} a_{k2} \\ a_{k3} \end{pmatrix} = \begin{pmatrix} q_{k+1} - q_k - v_k h_k \\ v_{k+1} - v_k \end{pmatrix}$$
 1

2. impose the continuity for accelerations (N - 2 conditions)

$$\ddot{\theta}_k(h_k) = 2a_{k2} + 6a_{k3}h_k = 2a_{k+1,2} = \ddot{\theta}_{k+1}(0)$$

3. expressing the coefficients  $a_{k2}$ ,  $a_{k3}$ ,  $a_{k+1,2}$  in terms of the still unknown knot velocities (see step 1.) yields a linear system of equations that is always solvable



Robotics 1

#### Structure of A(h)





#### diagonally dominant matrix (for $h_k > 0$ ) [the same tridiagonal matrix for all joints]



$$\begin{pmatrix} \frac{3}{h_1h_2}(h_1^2(q_3-q_2)+h_2^2(q_2-q_1))-h_2v_1\\ \frac{3}{h_2h_3}(h_2^2(q_4-q_3)+h_3^2(q_3-q_2))\\ \vdots\\ \frac{3}{h_{N-3}h_{N-2}}(h_{N-3}^2(q_{N-1}-q_{N-2})+h_{N-2}^2(q_{N-2}-q_{N-3}))\\ \frac{3}{h_{N-2}h_{N-1}}(h_{N-2}^2(q_N-q_{N-1})+h_{N-1}^2(q_{N-1}-q_{N-2}))-h_{N-2}v_N \end{pmatrix}$$

#### **Properties of splines**



- a spline (in space) is the solution with minimum curvature among all interpolating functions having continuous second derivative
- for cyclic tasks (q<sub>1</sub> = q<sub>N</sub>), it is preferable to simply impose continuity of first and second derivatives (i.e., velocity and acceleration in time) at the first/last knot as "squaring" conditions
  - choosing  $v_1 = v_N = v$  (for a given v) doesn't guarantee in general the continuity up to the second derivative (when in time, the acceleration)
  - in this way, the first = last knot will be handled as all other internal knots
- a spline is uniquely determined from the set of data  $q_1, \cdots, q_N$ ,  $h_1, \cdots, h_{N-1}, v_1, v_N$
- in time, the total motion occurs in  $T = \sum_k h_k = t_N t_1$
- the time intervals  $h_k$  can be chosen so as to minimize T (linear objective function) under (nonlinear) bounds on velocity and acceleration in [0, T]
- spline construction can be suitably modified when the second derivative (in time, the acceleration) is also assigned at the initial and final knots

# A modification

#### handling assigned initial and final accelerations



- two more parameters are needed in order to impose also the initial acceleration  $\alpha_1$  and final acceleration  $\alpha_N$
- two "fictitious knots" are inserted in the first and the last original intervals, increasing the number of cubic polynomials from N 1 to N + 1
- in these two knots only continuity conditions on position, velocity and acceleration are imposed

⇒ two free parameters are left over (one in the first cubic and the other in the last cubic), which are used to satisfy the boundary conditions on acceleration

 depending on the (time) placement of the two additional knots, the resulting spline changes ...

# A COLUMN VIE

#### A numerical example

- N = 4 knots (o)  $\Rightarrow$  3 cubic polynomials
  - joint values  $q_1 = 0$ ,  $q_2 = 2\pi$ ,  $q_3 = \pi/2$ ,  $q_4 = \pi$
  - at  $t_1 = 0, t_2 = 2, t_3 = 3, t_4 = 5 \Rightarrow h_1 = 2, h_2 = 1, h_3 = 2$
  - boundary velocities  $v_1 = v_4 = 0$
- 2 added knots to impose accelerations at both ends (5 cubic polynomials)
  - boundary accelerations  $\alpha_1 = \alpha_4 = 0$
  - two placements: at  $t'_1 = 0.5$  and  $t'_3 = 4.5$  (×); or at  $t''_1 = 1.5$  and  $t''_4 = 3.5$  (\*)

