



Robotics 1

Trajectory planning

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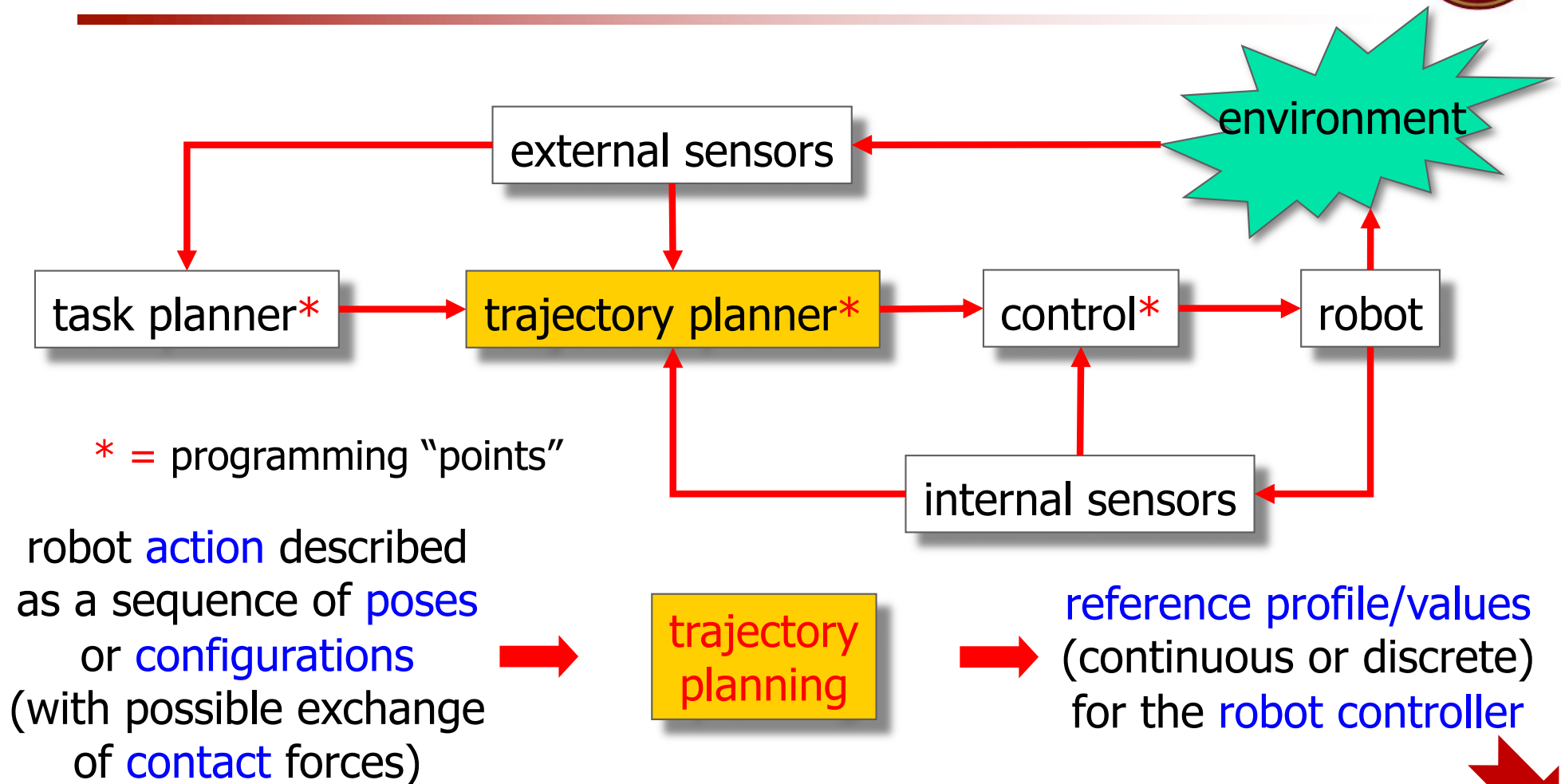
DIPARTIMENTO DI INGEGNERIA INFORMATICA
AUTOMATICA E GESTIONALE ANTONIO RUBERTI



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Trajectory planner interfaces



this is **not motion planning** (i.e., find a collision-free path among obstacles): obstacles are not considered here, except for very simple situations

Trajectory definition

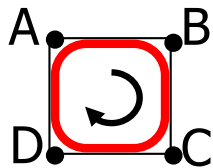
a standard procedure for industrial robots



1. define Cartesian pose points (position+orientation) using the teach-box
2. program an (average) velocity between these points, as a 0-100% of a maximum system value (different for Cartesian- and joint-space motion)
3. linear interpolation in the joint space between points sampled from the built trajectory

examples of additional features

a) over-fly



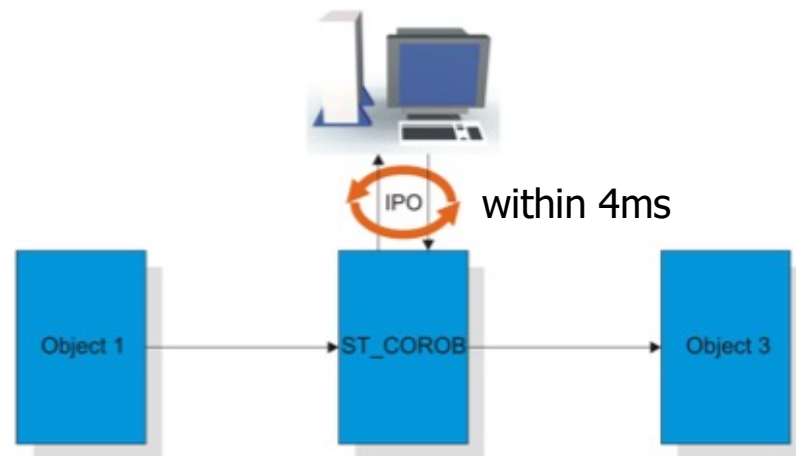
b) sensor-driven STOP

c) circular path
through 3 points



KUKA user interfaces

- Teach pendant
- KRL programming
- Ethernet RSI XML (12ms)



- Fast Research Interface (1ms)

communication protocols for user-defined programs, also based on external sensors



Fig. 4-1: Front view of KCP

- | | | | |
|---|------------------------|----|-----------------------|
| 1 | Mode selector switch | 10 | Numeric keypad |
| 2 | Drives ON | 11 | Softkeys |
| 3 | Drives OFF / SSB GUI | 12 | Start backwards key |
| 4 | EMERGENCY STOP button | 13 | Start key |
| 5 | Space Mouse | 14 | STOP key |
| 6 | Right-hand status keys | 15 | Window selection key |
| 7 | Enter key | 16 | ESC key |
| 8 | Arrow keys | 17 | Left-hand status keys |
| 9 | Keypad | 18 | Menu keys |



KRL language

■ basic instruction set:

| Variables and declarations | |
|-------------------------------|---|
| DECL | (>>> 10.4.1 "DECL" page 138) |
| ENUM | (>>> 10.4.2 "ENUM" page 140) |
| IMPORT ... IS | (>>> 10.4.3 "IMPORT ... IS" page 141) |
| STRUC | (>>> 10.4.4 "STRUC" page 141) |
| Motion programming | |
| CIRC | (>>> 10.5.1 "CIRC" page 143) |
| CIRC_REL | (>>> 10.5.2 "CIRC_REL" page 144) |
| LIN | (>>> 10.5.3 "LIN" page 146) |
| LIN_REL | (>>> 10.5.4 "LIN_REL" page 146) |
| PTP | (>>> 10.5.5 "PTP" page 148) |
| PTP_REL | (>>> 10.5.6 "PTP_REL" page 148) |
| Program execution control | |
| CONTINUE | (>>> 10.6.1 "CONTINUE" page 150) |
| EXIT | (>>> 10.6.2 "EXIT" page 150) |
| FOR ... TO ... ENDFOR | (>>> 10.6.3 "FOR ... TO ... ENDFOR" page 150) |
| GOTO | (>>> 10.6.4 "GOTO" page 151) |
| HALT | (>>> 10.6.5 "HALT" page 152) |
| IF ... THEN ... ENDIF | (>>> 10.6.6 "IF ... THEN ... ENDIF" page 152) |
| LOOP ... ENDLOOP | (>>> 10.6.7 "LOOP ... ENDLOOP" page 153) |
| REPEAT ... UNTIL | (>>> 10.6.8 "REPEAT ... UNTIL" page 153) |
| SWITCH ... CASE ... ENDSWITCH | (>>> 10.6.9 "SWITCH ... CASE ... ENDSWITCH" page 154) |
| WAIT ... FOR | (>>> 10.6.10 "WAIT FOR" page 155) |
| WAIT ... SEC | (>>> 10.6.11 "WAIT SEC" page 156) |
| WHILE ... ENDWHILE | (>>> 10.6.12 "WHILE ... ENDWHILE" page 156) |

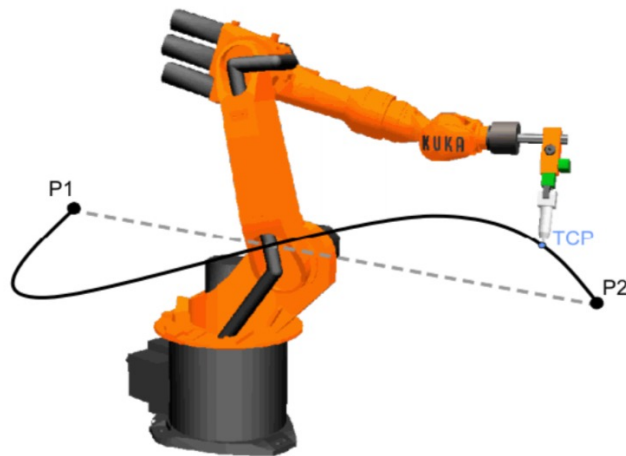
| Inputs/outputs | |
|---|--|
| ANIN | (>>> 10.7.1 "ANIN" page 157) |
| ANOUT | (>>> 10.7.2 "ANOUT" page 158) |
| DIGIN | (>>> 10.7.3 "DIGIN" page 159) |
| PULSE | (>>> 10.7.4 "PULSE" page 160) |
| SIGNAL | (>>> 10.7.5 "SIGNAL" page 164) |
| Subprograms and functions | |
| RETURN | (>>> 10.8.1 "RETURN" page 165) |
| Interrupt programming | |
| BRAKE | (>>> 10.9.1 "BRAKE" page 166) |
| INTERRUPT | (>>> 10.9.2 "INTERRUPT" page 166) |
| INTERRUPT ... DECL ... WHEN ... DO | (>>> 10.9.3 "INTERRUPT ... DECL ... WHEN ... DO" page 167) |
| RESUME | (>>> 10.9.4 "RESUME" page 169) |
| Path-related switching actions (=Trigger) | |
| TRIGGER WHEN DISTANCE | (>>> 10.10.1 "TRIGGER WHEN DISTANCE" page 170) |
| TRIGGER WHEN PATH | (>>> 10.10.2 "TRIGGER WHEN PATH" page 173) |
| Communication | |
| (>>> 10.11 "Communication" page 176) | |
| System functions | |
| VARSTATE() | (>>> 10.12.1 "VARSTATE()" page 176) |

■ basic data set: frames, vectors + DECLaration

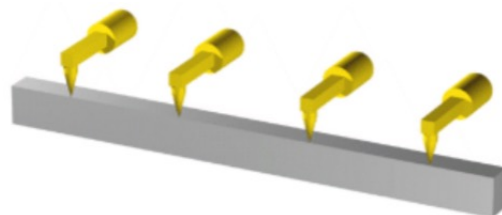


KRL language

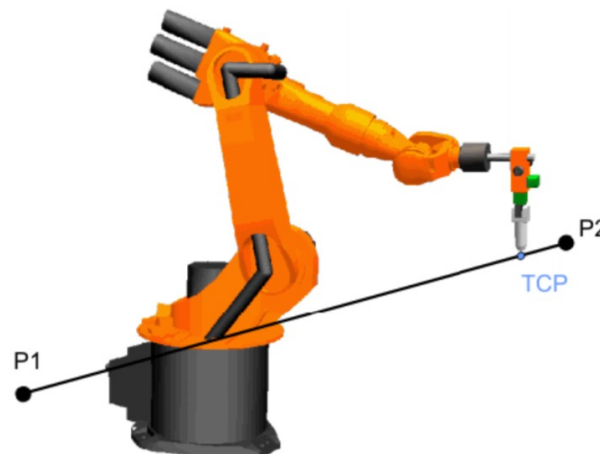
- typical motion primitives



PTP motion
(point-to-point, linear
in joint space)

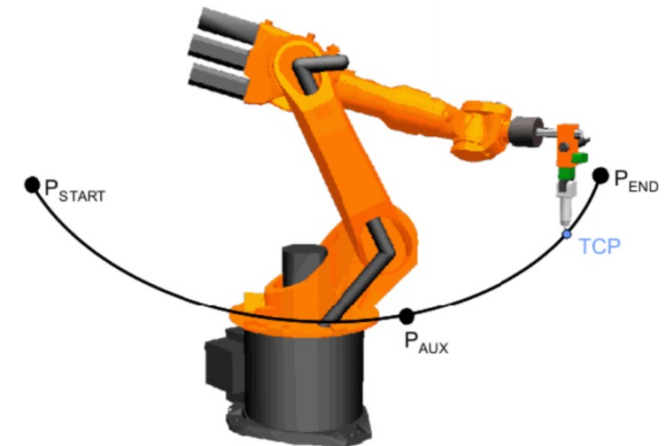


CONST orientation

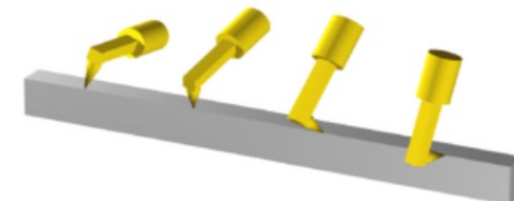


LIN motion
(linear in
Cartesian space)

end-effector
orientation



CIRC motion
(circular in
Cartesian space)

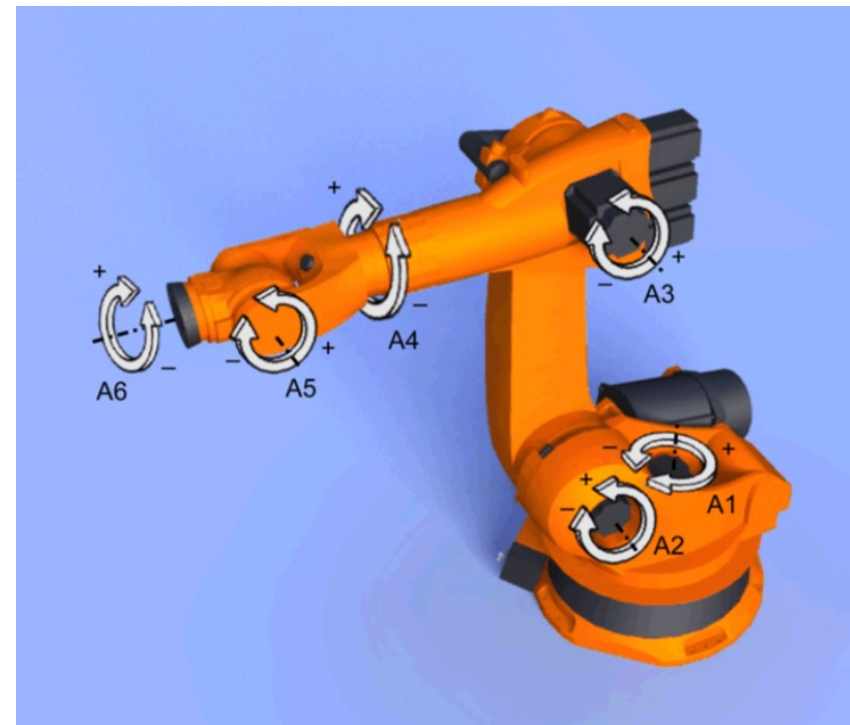
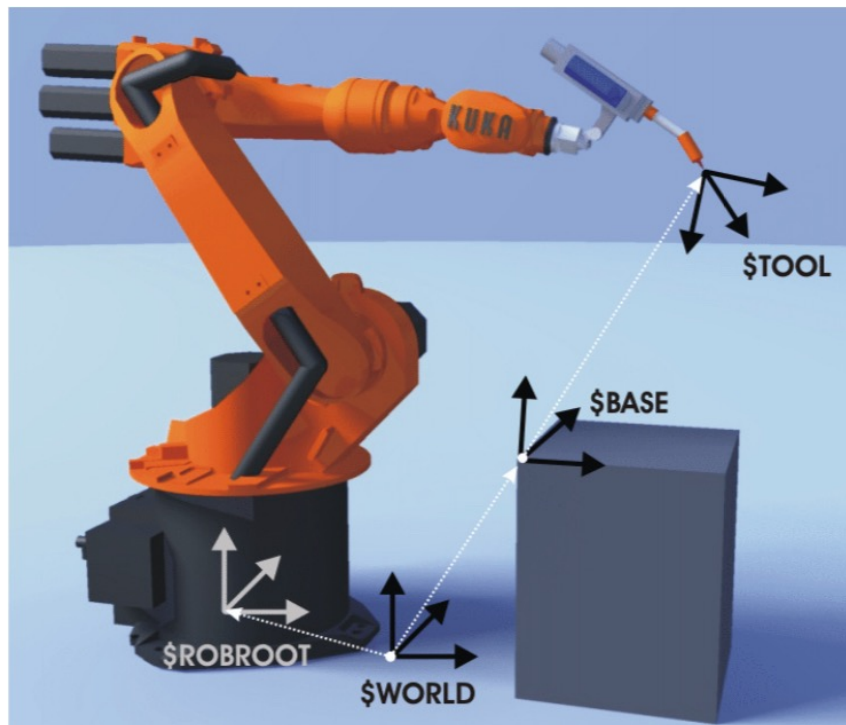


PTP motion
(linear in RPY angles)



KRL language

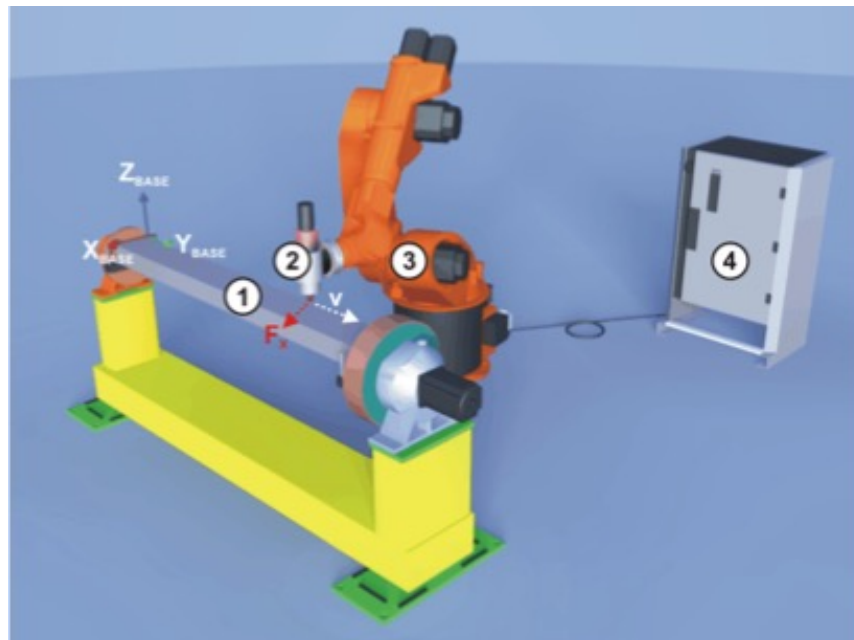
- multiple coordinate frames (in Cartesian space) and jogging of robot joints





Example of RSI use - 1

- deburring task with robot motion **controlled by a force sensor**



① workpiece to be deburred along the edge under force control

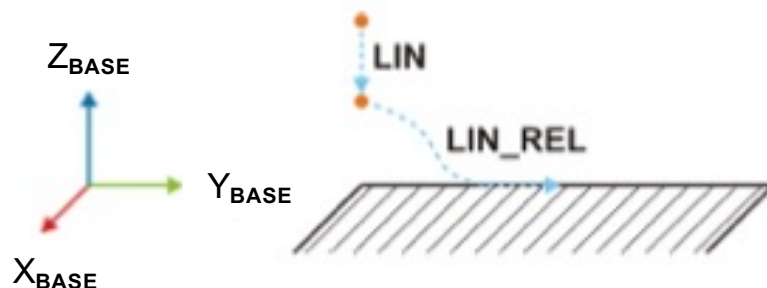
② tool with force sensor

③ robot

④ robot controller

F_x measured force in the X direction of the BASE coordinate system (perpendicular to the programmed path)

v direction of motion

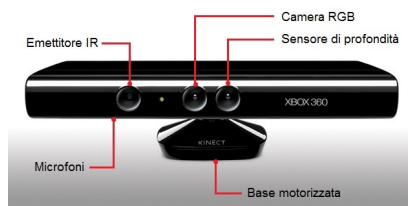


LIN_REL = linear Cartesian path **relative** to an initial position (specified here by the force sensor signal)



Example of RSI use - 3

- **human-robot interaction** through vocal and gesture commands
- **voice** and **human gestures** acquired through a **Kinect** sensor



Kinect RGB-D sensor
(with microphone)

simple vocabulary, e.g.:

- listen to me
- give me
- follow
 - right/left hand
 - the nearest hand
- thank you
- stop collaboration



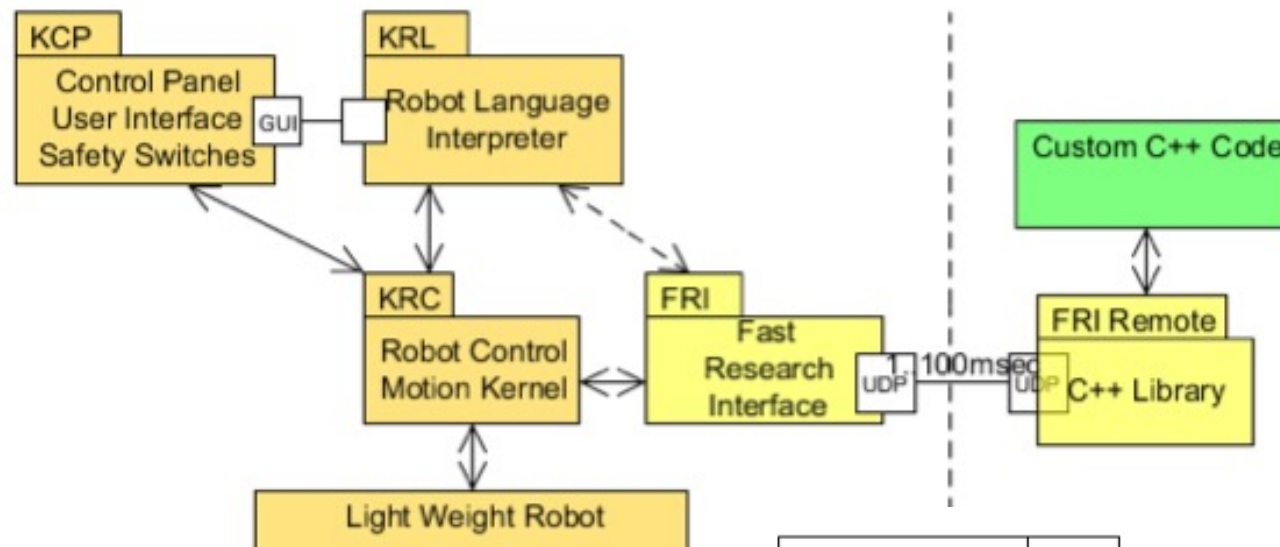
video



Fast Research Interface (FRI)

for KUKA Light Weight Robot (LWR-IV)

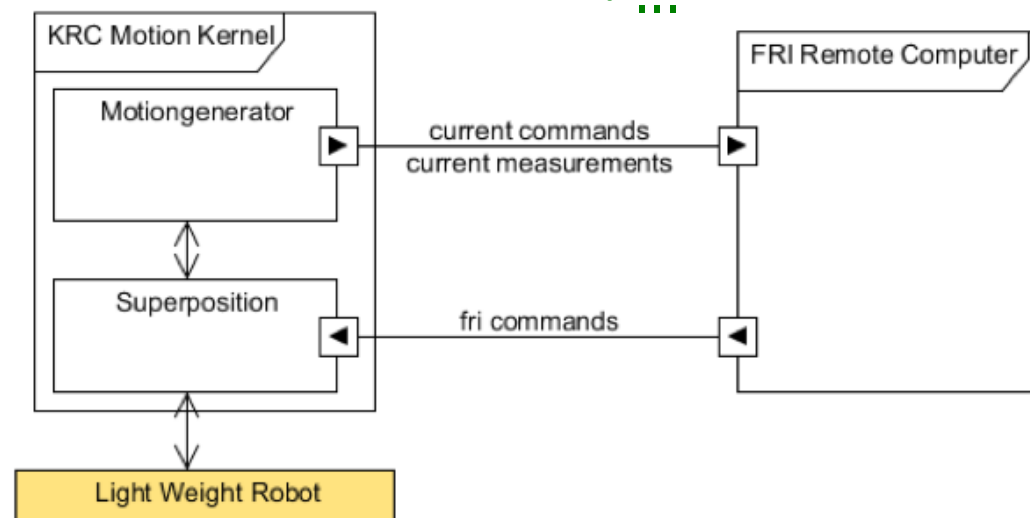
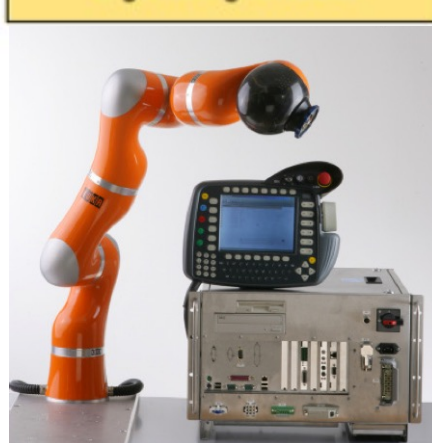
- UDP socket communication up to 1 KHz ($1 \div 100$ ms cycle time)



here, we develop our C++/ROS code for:

- trajectory planning
- kinematic control
- redundancy resolution
- torque/dynamic control
- physical HRI
- ...

available
at DIAG
Robotics Lab
since Sep 2012





Kinematic control using the FRI

KUKA Light Weight Robot (LWR-IV)

- joint **velocity commands** that mimic second-order control laws (defined in terms of acceleration or torques), exploiting **task redundancy** of the robot
- **discrete-time** implementation is **simpler** and still very **accurate**



video

Trajectory definition

a standard procedure for industrial robots



1. define Cartesian pose points (position+orientation) using the teach-box
2. program an (average) velocity between these points, as a 0-100% of a maximum system value (different for Cartesian- and joint-space motion)
3. linear interpolation in the joint space between points sampled from the built trajectory

examples of additional features

a) over-fly



b) sensor-driven STOP

c) circular path through 3 points

main drawbacks

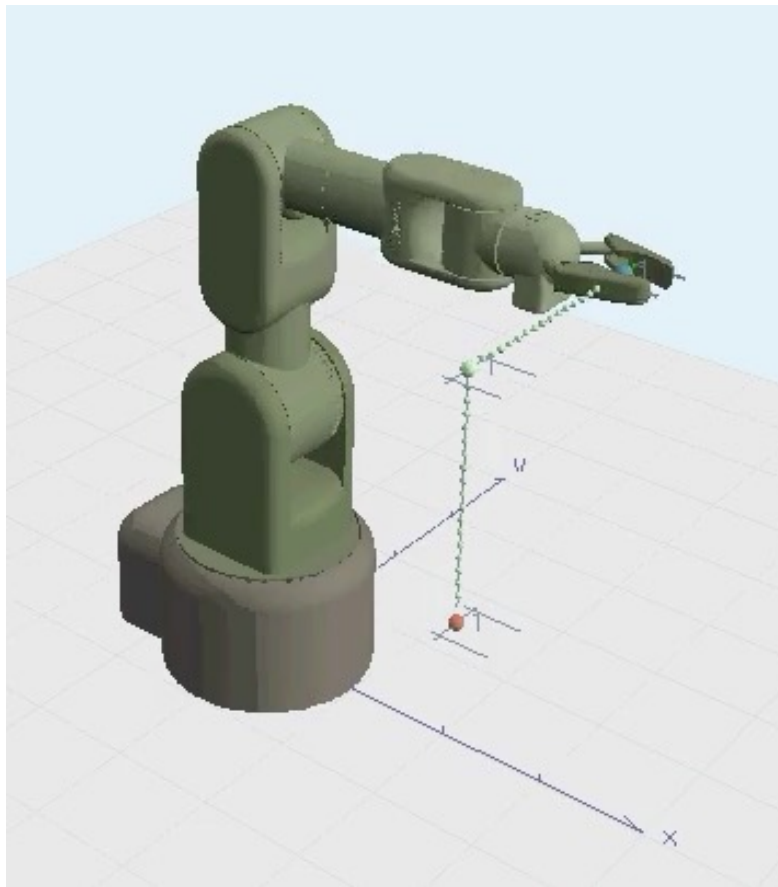
- semi-manual programming (as in “first generation” robot languages)
- limited visualization of motion



a mathematical formalization of trajectories is useful/needed

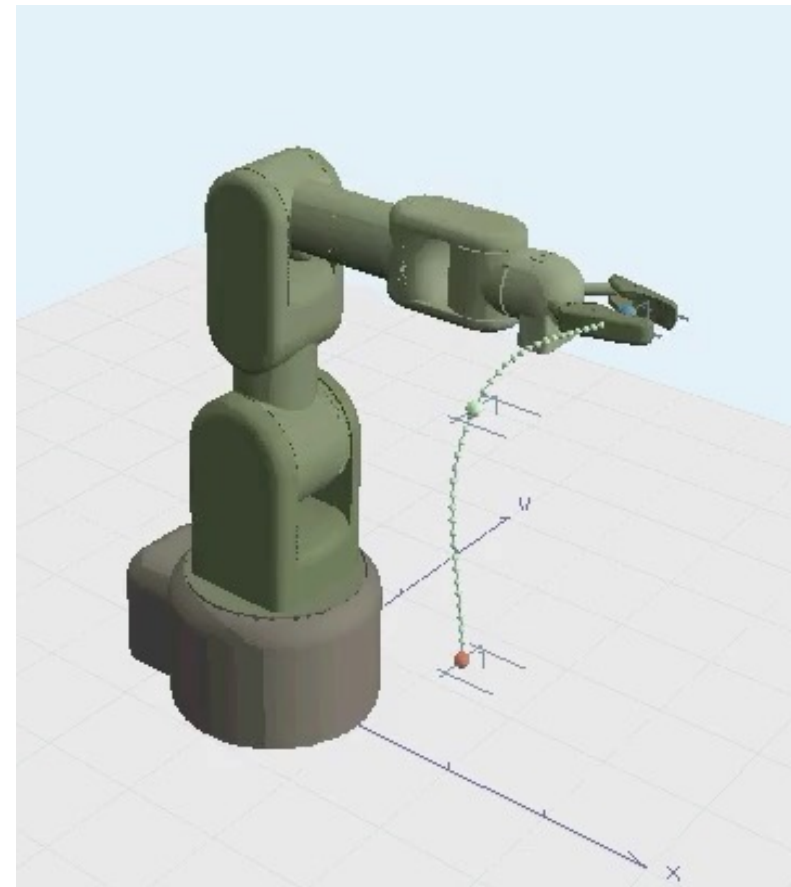
Some typical trajectories

- Point-to-point Cartesian motion with an **intermediate** point



video

Straight lines as Cartesian path

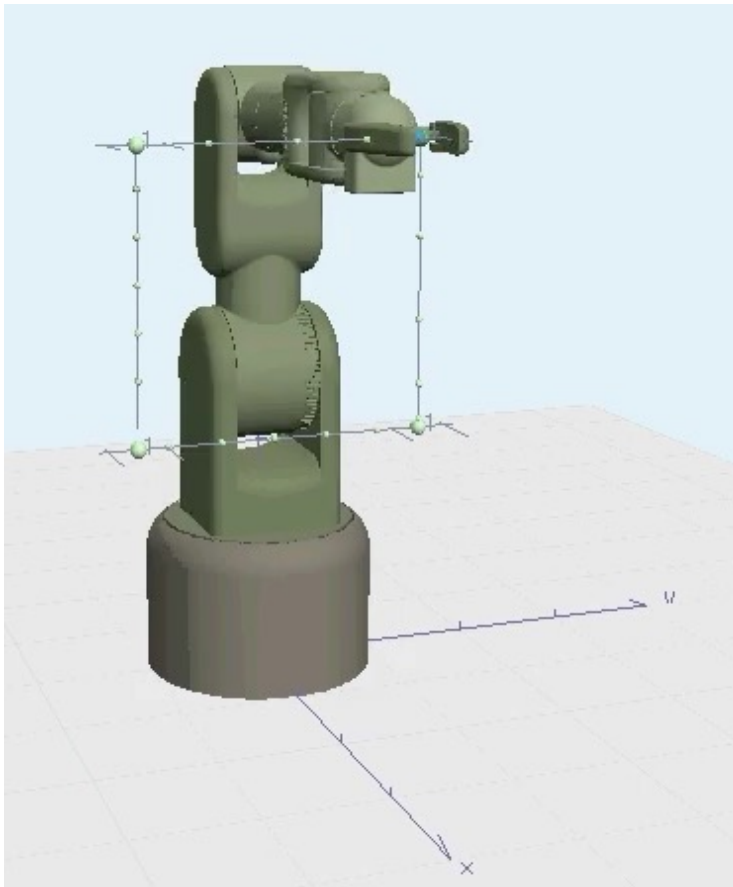


video

Interpolation with Bezier curves

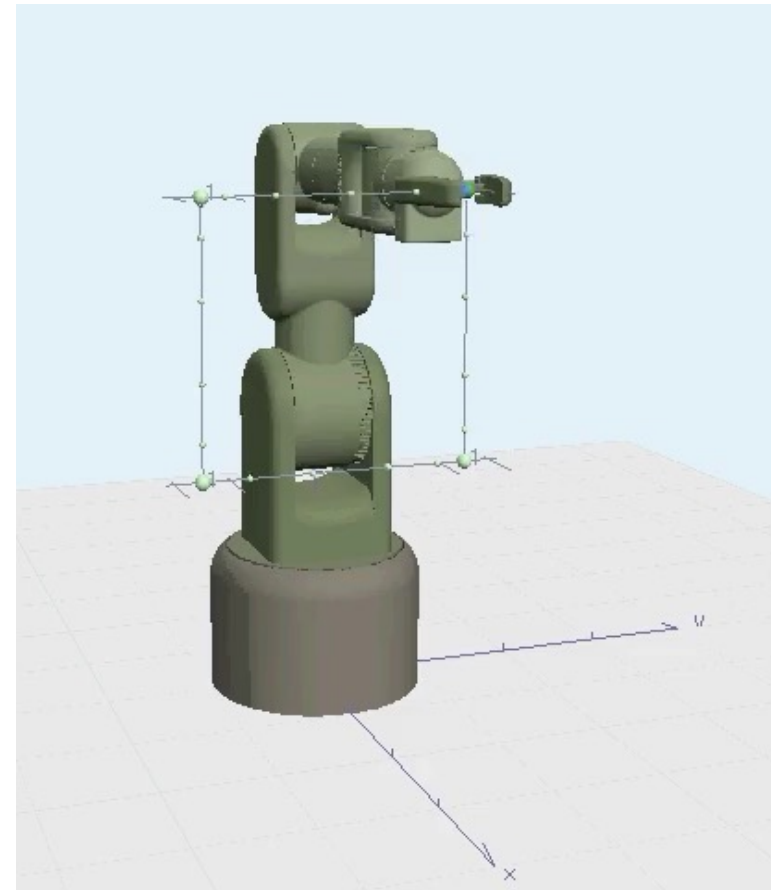
Some typical trajectories

- Timing laws: Cartesian path with (dis-)continuous tangent



video

Square path at constant speed

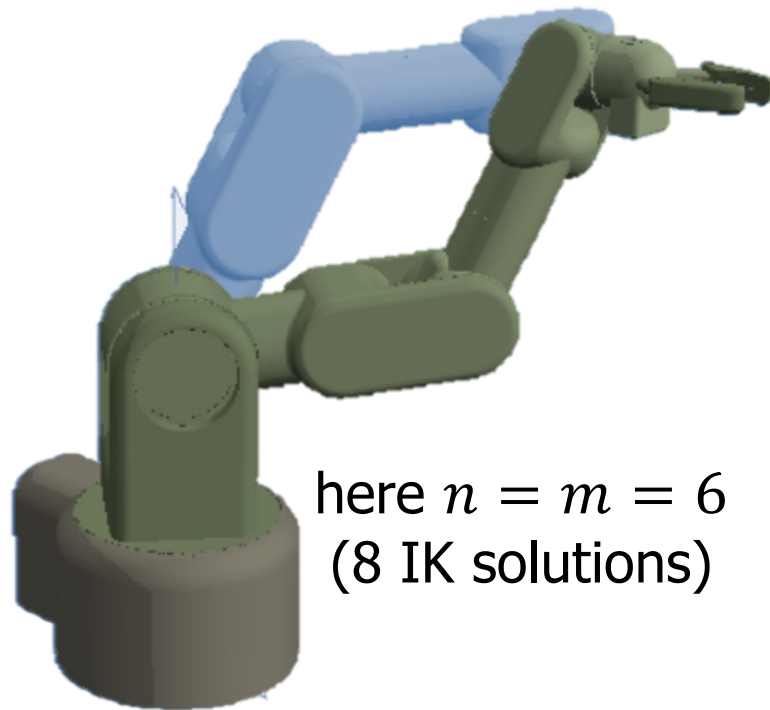


video

Square path with
trapezoidal speed profile

Joint and Cartesian trajectories

- assigned task: arm **reconfiguration** between two inverse kinematic solutions associated to a **given end-effector pose**



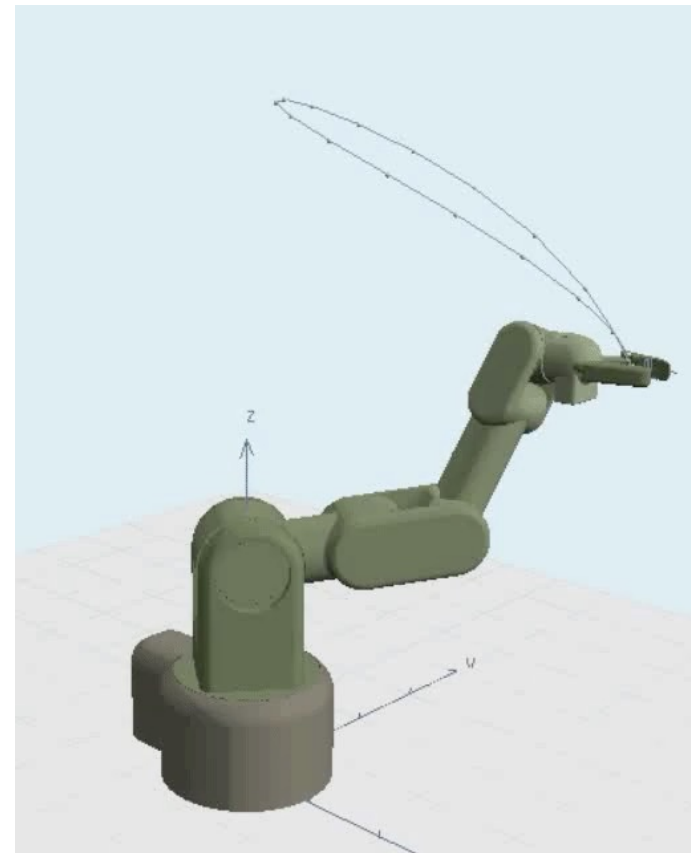
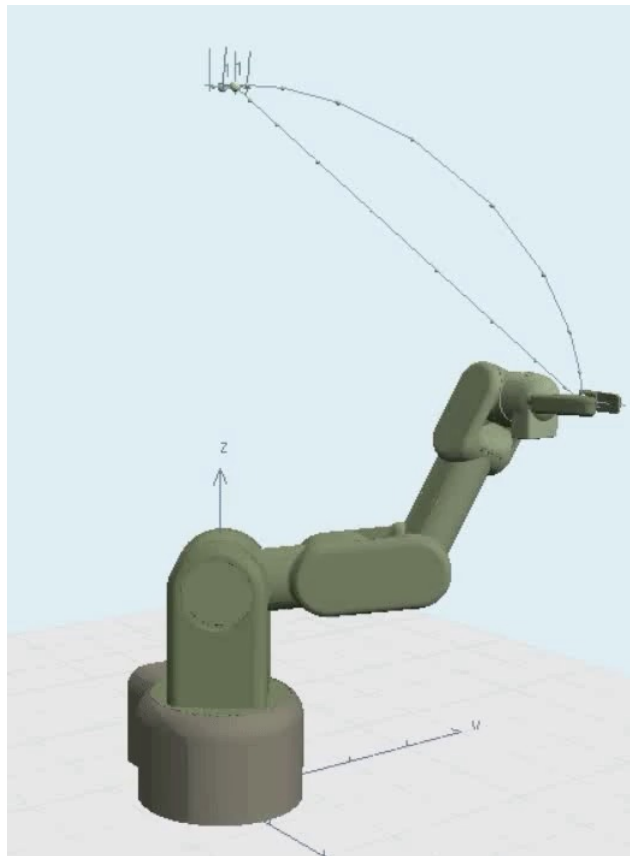
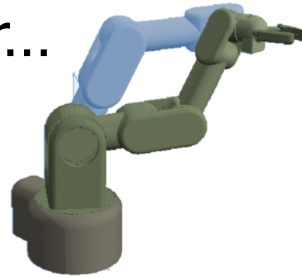
here $n = m = 6$
(8 IK solutions)

- initial and final configuration
- same Cartesian pose (no change!): the motion cannot be fully specified in the Cartesian space
- to perform this task, the robot should leave the given end-effector pose and then return to it
- a self-motion could be sufficient
 - if there is (task) redundancy ($m < n$)
 - if the robot starts in a singularity

for “simple” manipulators (e.g., all industrial robots) and $m = n$, the execution of these tasks will require the **passage through a singular configuration**

Joint and Cartesian trajectories

- a reconfiguration task (or... passing through singularity)



video

video

three-phase trajectory:
circular arc + self-motion + linear path

single-phase trajectory
in the joint space (no stops)



From task to trajectory

TRAJECTORY $\left\{ \begin{array}{l} \text{of motion } p_d(t) \text{ (or } q_d(t)) \\ \text{of interaction } F_d(t) \text{ – not pursued here} \end{array} \right.$

||

GEOMETRIC PATH

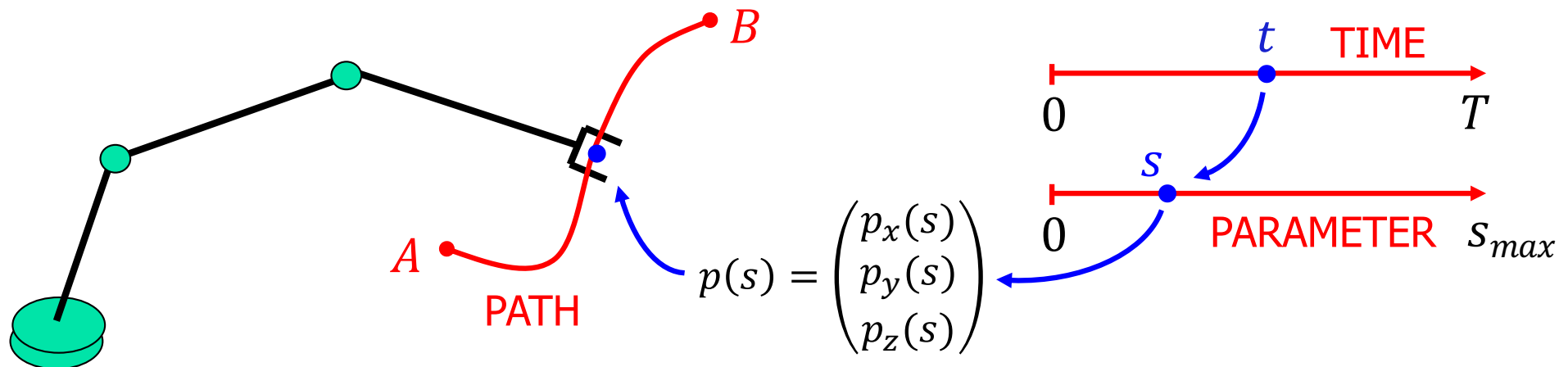
+

TIMING LAW

parameterized by s : $p = p(s)$
(any s or the arc length)

describes the time evolution of $s = s(t)$

$p(s(t))$

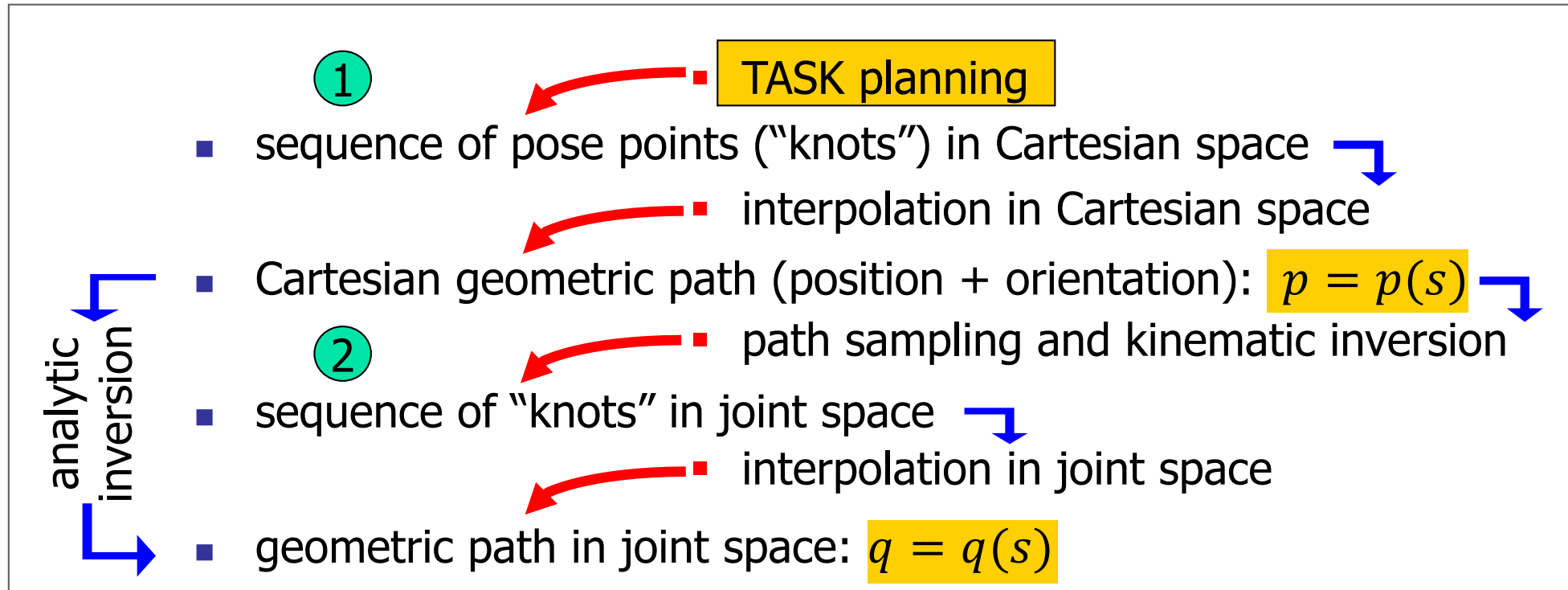


example: TASK planner provides A, B
TRAJECTORY planner generates $p(t)$



Trajectory planning

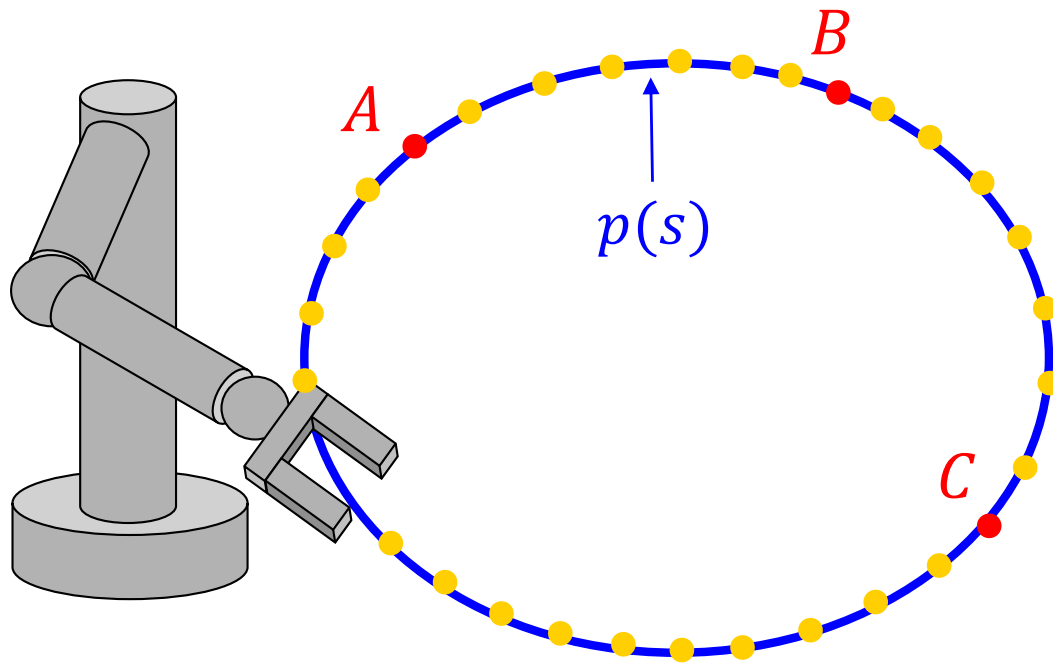
operative sequence



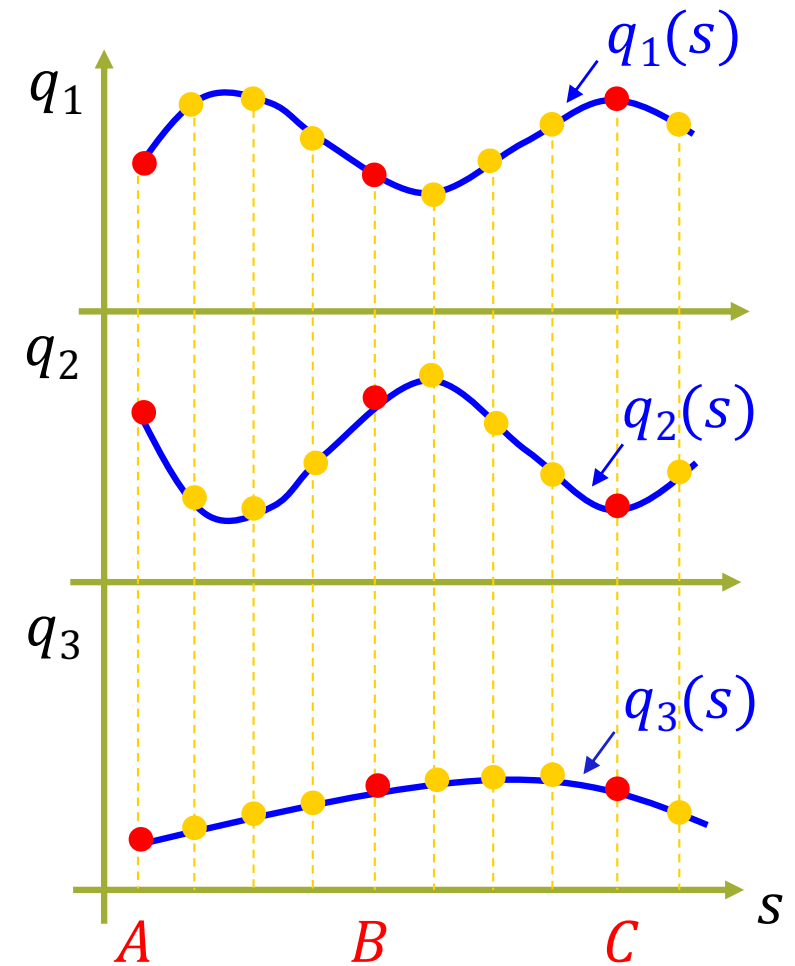
additional issues to be considered in the planning process

- obstacle avoidance
- on-line/off-line computational load
- sequence 2 is more "dense" than 1

Example



Cartesian space



joint space



Path and timing law

- after choosing a **geometric path**, the trajectory definition is completed by the choice of a **timing law**

$$p = p(s) \quad (\text{Cartesian space})$$

$$\Rightarrow s = s(t)$$

$$q = q(s) \quad (\text{joint space})$$

- if $s(t) = t$, path parameterization is given directly by **time**
- the timing law
 - is chosen based on **task specifications** (stop in a point, move at constant speed, and so on)
 - may consider **optimality criteria** (min transfer time, min jerk,...)
 - **constraints** are imposed by actuator capabilities (max torque, max velocity,...) and/or by the task (e.g., max acceleration on payload)
 - **global optimum** solutions typically require also to **change the path** (min PTP time \leq min time on a given path between the two points!)



Path + Timing law = Trajectory

cubic path from $q_i = 0$ to $q_f = \pi$ [rad]

with tangents $q'_i = q'_f = 1$

$$q(s) = s + 3(\pi - 1)s^2 - 2(\pi - 1)s^3$$
$$s \in [0,1]$$

quintic timing law in $T = t_f - t_i = 4$ [s]

rest-to-rest ($\dot{s}(t_i) = \dot{s}(t_f) = 0$)

and $\ddot{s}(t_i) = \ddot{s}(t_f) = 0$

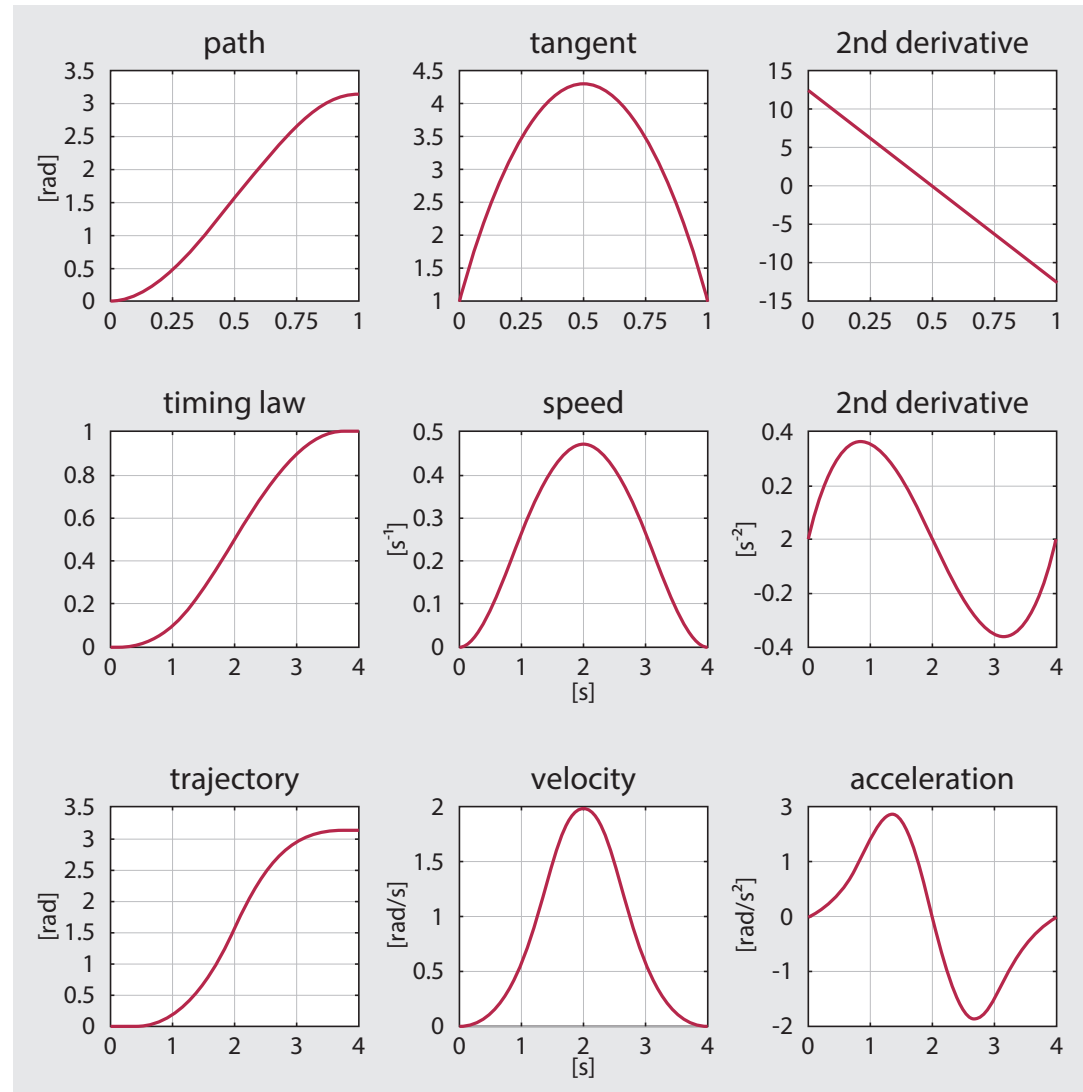
$$s(t) = 10\tau^3 - 15\tau^4 + 6\tau^5$$
$$\tau = \frac{t}{T} \in [0,1]$$



the trajectory is a polynomial in time
of **degree 15**...

$$q(t) = q(s(t)) \quad t \in [0,4]$$

$$(\dot{q}(t_i) = \dot{q}(t_f) = \ddot{q}(t_i) = \ddot{q}(t_f) = 0)$$





Trajectory classification

- planning space
 - Cartesian, joint
- motion task
 - point-to-point (PTP), multi-point (MP) with knots, concatenated
- geometric path
 - rectilinear, polynomial, harmonic, exponential, cycloid, ...
- timing law
 - bang-bang in acceleration, trapezoidal in velocity, polynomial, ...
- coordinated or independent
 - motion of all joints (or of all Cartesian components) **starts and ends at the same instants** (say, $t = 0$ and $t = T$) = **single timing law**
or
 - motions are timed **independently** (according to the requested displacement and robot capabilities) – mostly only in the **joint space**



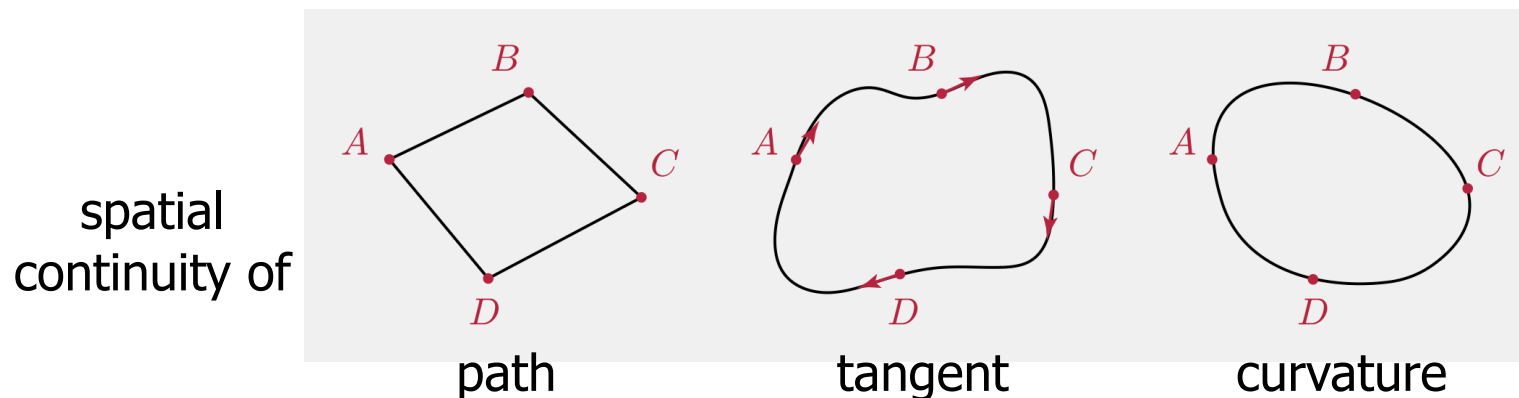
Issues in trajectory planning

- planning in **Cartesian space**
 - allows a more direct visualization of the generated path
 - obstacle avoidance, lack of “wandering”
- planning in **joint space**
 - no need of (online) kinematic inversion, may cross singularities
- **offline** planning is easier but not always possible
- **online** (re-)planning needed when **environment interaction** occurs or when **sensor-based** motion is required
- **task specification** may involve also
 - boundary conditions / bounds on geometric path and timing law
 - conditions / inversion of higher-order derivatives (e.g., p'' or \ddot{q})
 - for redundant robots, choice among ∞^{n-m} inverse solutions, based on optimality criteria or additional auxiliary tasks

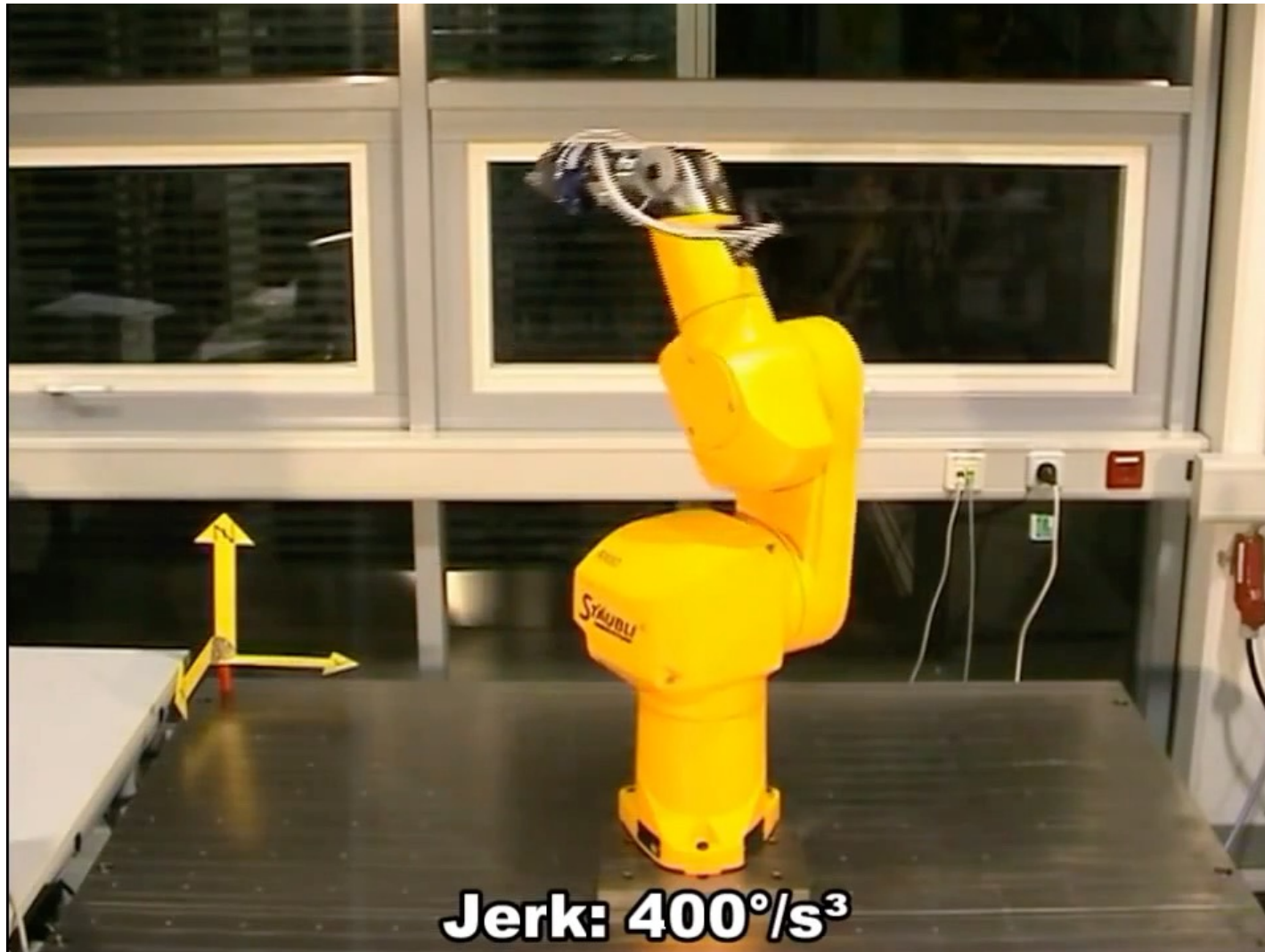


Relevant characteristics

- **predictability** and **accuracy**
 - no “wandering” out of the knots or “overshoot” on final position
- **flexibility**
 - allow concatenation of primitive segments, over-fly of knots
- computational **efficiency** and **memory** space for MP tasks
 - e.g., store only the coefficients of polynomial functions
- **smoothness**
 - in space and/or in time
 - at least C^1 in time, but also continuity up to jerk (\ddot{p} or \ddot{q} or \ddot{s})



A robot trajectory with bounded jerk



video



Path planning

- assume to work in the n -dimensional joint (configuration) space

$$q(s) = \begin{pmatrix} q_1(s) \\ q_2(s) \\ \vdots \\ q_n(s) \end{pmatrix} \quad s \in [s_i, s_f] \quad \text{generic parametrization}$$

- path derivatives

tangent vector to the path $q'(s) = \frac{dq}{ds}$ $q''(s) = \frac{d^2q}{ds^2}$ "related" to the path **curvature** $\kappa(s)$

- path **curvature** (for a generic parametrization)

$$\kappa(s) = \frac{\|q'(s) \times q''(s)\|}{\|q'(s)\|^3} \quad \text{if } q(s) \in \mathbb{R} \text{ (a scalar function)}$$
$$\kappa(s) = \frac{|q''(s)|}{\sqrt{(1 + s^2)^3}}$$

- **regularity** condition for the path parametrization by s

$$q'(s) \neq 0 \quad s \in [s_i, s_f] \quad \text{no cusps, bounded curvature}$$



Path planning

- special parametrization by the **arc length** $\sigma = \sigma(s)$

$$\sigma(s) = \int_{s_i}^s \|q'(r)\| dr$$

invariant w.r.t.
the choice of s

- path parametrization using σ

$$q(\sigma) \quad \sigma \in [\sigma(s_i), \sigma(s_f)] = [0, L]$$

L is the
path **length**

- path derivatives using σ

unit tangent vector
to the path $\|q'(\sigma)\| = 1$ $\kappa(\sigma) = \|q''(\sigma)\|$ **path**
curvature

- a **space-time decomposition** takes place on parameterized paths

$$\dot{q}(t) = \frac{dq}{ds} \dot{s}(t) = q' \dot{s} \quad \ddot{q}(t) = \frac{dq}{ds} \ddot{s}(t) + \frac{d^2q}{ds^2} \dot{s}^2(t) = q' \ddot{s} + q'' \dot{s}^2$$

or, equivalently,
in Cartesian space $\dot{p}(t) = \frac{dp}{ds} \dot{s}(t) = p' \dot{s} \quad \ddot{p}(t) = \frac{dp}{ds} \ddot{s}(t) + \frac{d^2p}{ds^2} \dot{s}^2(t) = p' \ddot{s} + p'' \dot{s}^2$



Trajectory bounds

from actuation limits to bounds on timing law

- for a given robot path $q(s)$, consider **velocity** actuation limits

$$|\dot{q}_j(t)| \leq v_{j,\max} \quad j = 1, \dots, n \quad \forall t \in [0, T]$$

→
$$\max_{s \in [s_i, s_f], t \in [0, T]} |q'_j(s)| |\dot{s}(t)| \leq v_{j,\max} \quad j = 1, \dots, n$$

→
$$\max_{t \in [0, T]} |\dot{s}(t)| \leq \min_{j=1, \dots, n} \frac{v_{j,\max}}{\max_{s \in [s_i, s_f]} |q'_j(s)|} \quad \rightarrow \boxed{|\dot{s}(t)| \leq V \quad t \in [0, T]}$$

the higher are the q'_j , the smaller is V

- similar but **conservative** handling of **acceleration** actuation limits

$$|\ddot{q}_j(t)| \leq a_{j,\max} \quad j = 1, \dots, n \quad \forall t \in [0, T]$$

→
$$\max_{s \in [s_i, s_f], t \in [0, T]} |q'_j(s) \ddot{s}(t) + q''_j(s) \dot{s}^2(t)| \leq a_{j,\max} \quad j = 1, \dots, n$$

conservative inequalities
$$|\ddot{q}_j| = |q'_j \ddot{s} + q''_j \dot{s}^2| \leq |q'_j| |\ddot{s}| + |q''_j| \dot{s}^2 \leq |q'_j| |\ddot{s}| + |q''_j| V^2$$

→
$$\max_{t \in [0, T]} |\ddot{s}(t)| \leq \min_{j=1, \dots, n} \frac{a_{j,\max} - V^2 \max_{s \in [s_i, s_f]} |q''_j(s)|}{\max_{s \in [s_i, s_f]} |q'_j(s)|} \quad \rightarrow \boxed{|\ddot{s}(t)| \leq A \quad t \in [0, T]}$$



Trajectory planning in joint space

- $q = q(t)$ in **time** or $q = q(s)$ in **space** (then, with timing $s = s(t)$)
- in general, it is sufficient to work **component-wise** (q_j in vector q)
- **implicit** definition of trajectory, by solving an **interpolation** problem with specified **boundary conditions (b.c.)** in a **class of functions**
- typical classes: **polynomials** (linear, cubic, quintic,...), trigonometric (cosines, sines, combined, ...), clothoids, exponentials, ...
- **imposed conditions** (in **space** and/or in **time**) **[+ bounds/limits]**
 - passage through points = interpolation (PTP or MP)
 - initial, final, intermediate velocity (or **geometric tangent for paths**)
 - initial, final acceleration (or **curvature/second space derivative**)
 - continuity of time-(or **space-**)derivative up to the k -th order: class C^k

many of the following methods and remarks can be directly applied component-wise also to Cartesian trajectory planning!



PTP cubic polynomial in space

$$\boxed{q(0) = q_i} \quad \boxed{q(1) = q_f} \quad \boxed{q'(0) = v_i} \quad \boxed{q'(1) = v_f} \quad \leftarrow 4 \text{ conditions}$$

$$q(s) = q_i + \Delta q (as^3 + bs^2 + cs + d)$$

$$\Delta q = q_f - q_i$$
$$s \in [0,1]$$

4 coefficients \rightarrow "doubly normalized" polynomial $q_N(s)$

$$q_N(0) = 0 \Leftrightarrow d = 0$$

$$q_N(1) = 1 \Leftrightarrow a + b + c = 1$$

$$q'_N(0) = dq_N/ds|_{s=0} = c = v_i/\Delta q \quad q'_N(1) = dq_N/ds|_{s=1} = 3a + 2b + c = v_f/\Delta q$$

special case: $v_i = v_f = 0$ (zero tangent)

$$q'_N(0) = 0 \Leftrightarrow c = 0$$

$$q_N(1) = 1 \Leftrightarrow a + b = 1$$

$$q'_N(1) = 0 \Leftrightarrow 3a + 2b = 0$$

$$\left. \begin{array}{l} a + b = 1 \\ 3a + 2b = 0 \end{array} \right\} \Leftrightarrow \begin{array}{l} a = -2 \\ b = 3 \end{array}$$

PTP path planning in joint space

from initial Cartesian data



- 2R planar arm with unitary link lengths
- from $p_i = (0.6, -0.4)$ to $p_f = (1, 1)$ [m]
- with $p'_i = (-2, 0)$ and $p'_f = (2, 2)$
- inverse kinematics (elbow-down solution)

$$q_i = (-1.790, 2.439) \text{ and } q_f = (0, \pi/2) \text{ [rad]}$$

- inverse differential kinematics (on tangents)

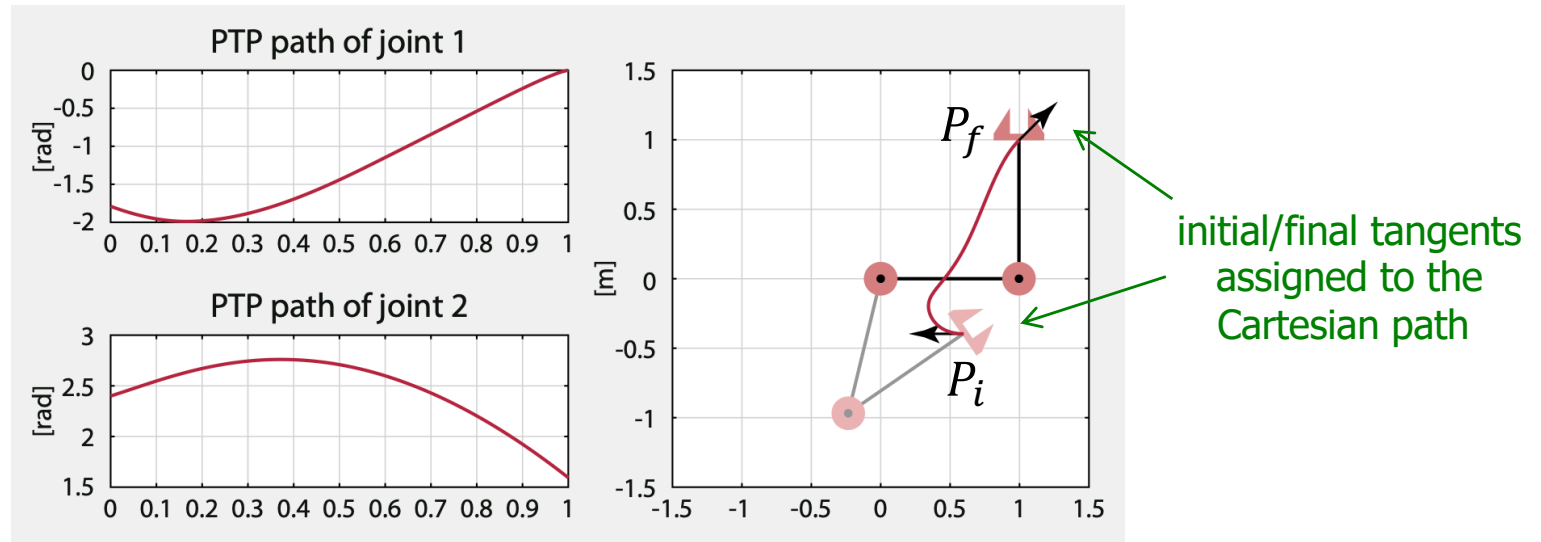
$$J(q) = \begin{pmatrix} -(s_1 + s_{12}) & -s_{12} \\ c_1 + c_{12} & c_{12} \end{pmatrix} \rightarrow J(q_i) = \begin{pmatrix} 0.4 & -0.576 \\ 0.6 & 0.817 \end{pmatrix} \quad J(q_f) = \begin{pmatrix} -1 & -1 \\ 1 & 0 \end{pmatrix}$$

$$q'_i = J^{-1}(q_i)p'_i = \begin{pmatrix} -2.430 \\ 1.784 \end{pmatrix} \quad q'_f = J^{-1}(q_f)p'_f = \begin{pmatrix} 2 \\ -4 \end{pmatrix}$$

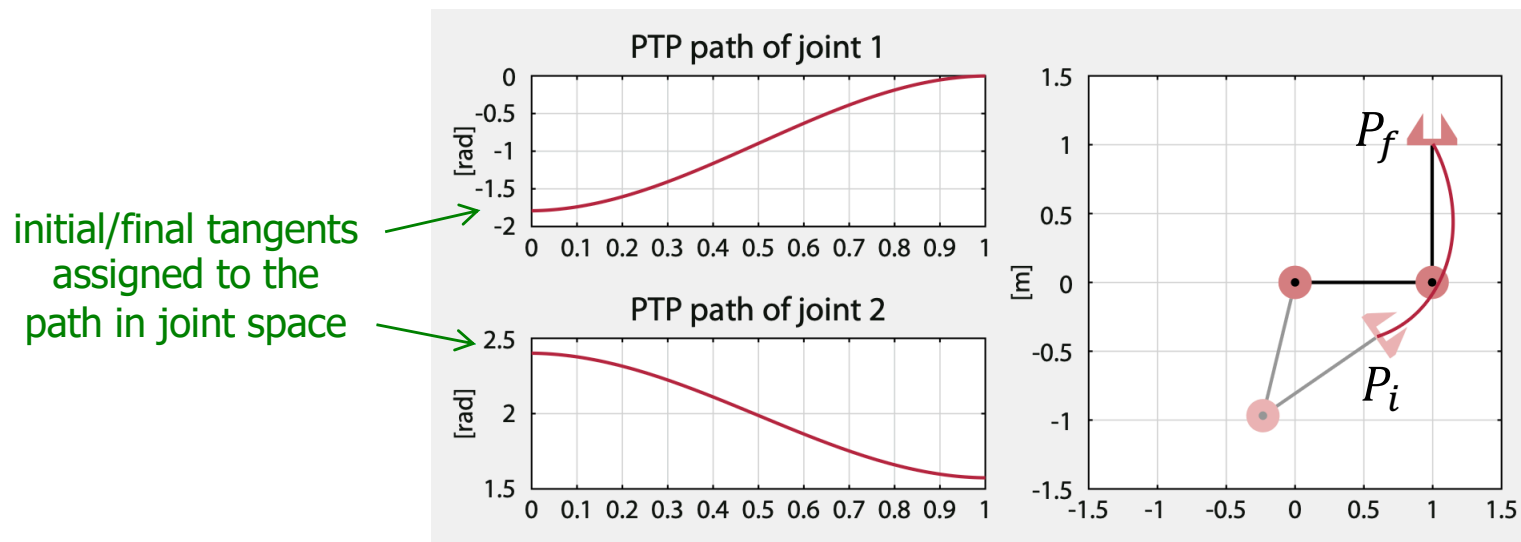
- cubic interpolation

$$q(s) = \begin{pmatrix} q_1(s) \\ q_2(s) \end{pmatrix} = \begin{pmatrix} -1.790 - 2.430 s + 8.230 s^2 - 4.010 s^3 \\ 2.439 + 1.784 s - 2.067 s^2 - 0.550 s^3 \end{pmatrix} \quad s \in [0, 1]$$

PTP path planning in joint space from initial Cartesian data



- dropping requirements on p'_i and p'_f and imposing instead $q'_i = q'_f = 0$





PTP cubic polynomial in time

$$q(0) = q_i$$

$$q(T) = q_f$$

$$\dot{q}(0) = v_i$$

$$\dot{q}(T) = v_f$$

← 4 conditions

$$q(\tau) = q_i + \Delta q (a\tau^3 + b\tau^2 + c\tau + d)$$

$$\Delta q = q_f - q_i$$

$$\tau = t/T \in [0,1]$$

4 coefficients → “doubly normalized” polynomial $q_N(\tau)$

$$q_N(0) = 0 \Leftrightarrow d = 0$$

$$q_N(1) = 1 \Leftrightarrow a + b + c = 1$$

$$q'_N(0) = dq_N/d\tau|_{\tau=0} = c = \frac{v_i T}{\Delta q}$$

$$q'_N(1) = dq_N/d\tau|_{\tau=1} = 3a + 2b + c = \frac{v_f T}{\Delta q}$$

special case: $v_i = v_f = 0$ (rest-to-rest)

$$q'_N(0) = 0 \Leftrightarrow c = 0$$

$$q_N(1) = 1 \Leftrightarrow a + b = 1$$

$$q'_N(1) = 0 \Leftrightarrow 3a + 2b = 0$$

$$\left. \begin{array}{l} a + b = 1 \\ 3a + 2b = 0 \end{array} \right\} \Leftrightarrow \begin{array}{l} a = -2 \\ b = 3 \end{array}$$



PTP - A trigonometric alternative

$$q(0) = q_i$$

$$q(T) = q_f$$

$$\dot{q}(0) = 0$$

$$\dot{q}(T) = 0$$

boundary conditions
(rest-to-rest)

$$q(\tau) = q_i + \Delta q \underbrace{\frac{1 - \cos \pi \tau}{2}}$$

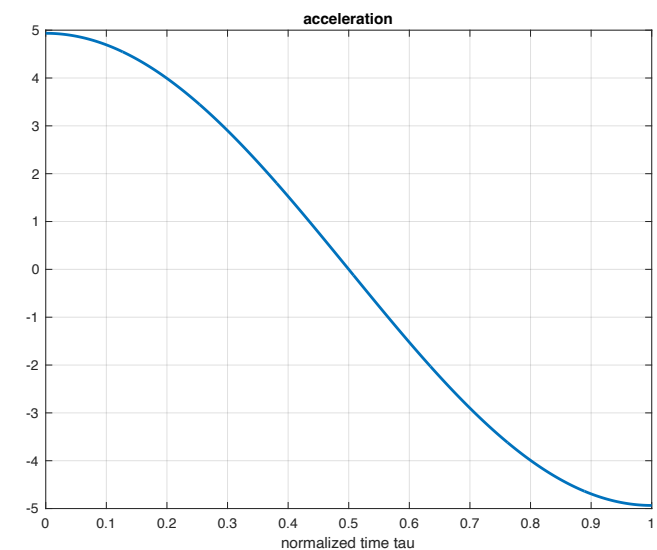
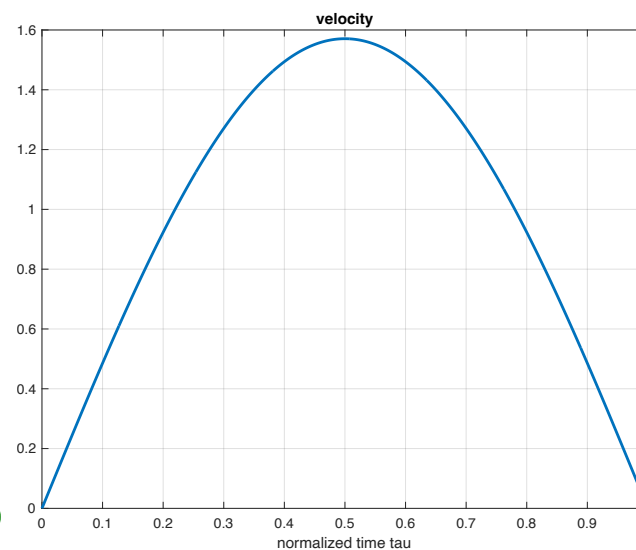
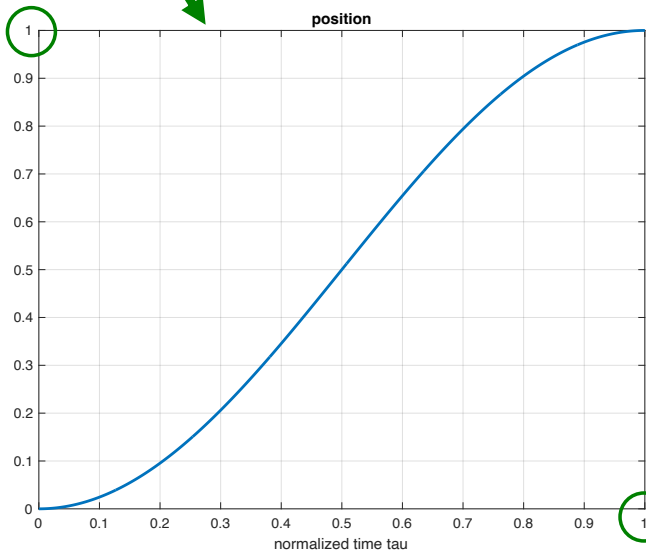
$$\Delta q = q_f - q_i$$

$$\tau = t/T \in [0,1]$$

doubly
normalized

$$\dot{q}(\tau) = \frac{\Delta q \pi}{T} \frac{1}{2} \sin \pi \tau$$

$$\ddot{q}(\tau) = \frac{\Delta q \pi^2}{T^2} \frac{1}{2} \cos \pi \tau$$



$$\max \dot{q}(\tau) = \dot{q}(0.5) = \frac{\Delta q \pi}{T} \frac{1}{2}$$

$$\max |\ddot{q}(\tau)| = \ddot{q}(0) = -\ddot{q}(1) = \frac{\Delta q \pi^2}{T^2} \frac{1}{2} \quad (\text{with } \Delta q > 0)$$



PTP quintic polynomial

$$q(\tau) = a\tau^5 + b\tau^4 + c\tau^3 + d\tau^2 + e\tau + f \quad 6 \text{ coefficients}$$

$$\tau \in [0, 1]$$

allows to satisfy 6 conditions, for example (in normalized time $\tau = t/T$)

$$q(0) = q_i$$

$$q(1) = q_f$$

$$q'(0) = v_i T$$

$$q'(1) = v_f T$$

$$q''(0) = a_i T^2$$

$$q''(1) = a_f T^2$$

$$q(\tau) = (1 - \tau)^3(q_i + (3q_i + v_i T)\tau + (a_i T^2 + 6v_i T + 12q_i)\tau^2/2) \\ + \tau^3(q_f + (3q_f - v_f T)(1 - \tau) + (a_f T^2 - 6v_f T + 12q_f)(1 - \tau)^2/2)$$

special case: $v_i = v_f = a_i = a_f = 0$

$$q(\tau) = q_i + \Delta q(6\tau^5 - 15\tau^4 + 10\tau^3) \quad \Delta q = q_f - q_i$$



Higher-order polynomials

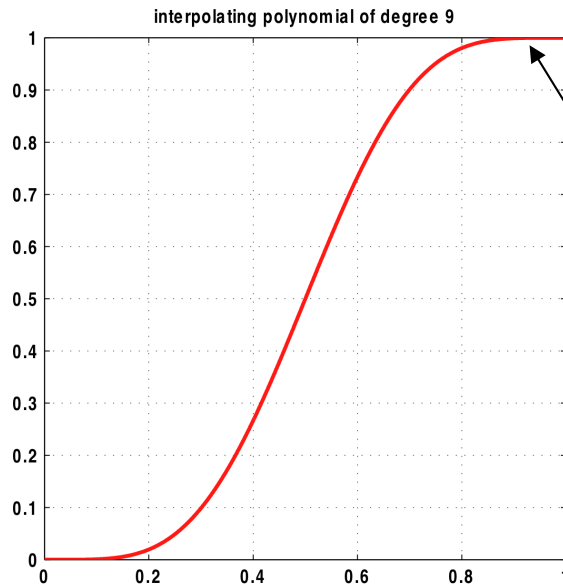
- a suitable solution class for satisfying **symmetric** boundary conditions (in a **PTP** motion) that **impose zero** values on higher-order derivatives
 - the interpolating polynomial is always of **odd** degree
 - the coefficients of such (**doubly normalized**) polynomials are always **integers, alternate in sign**, sum up to unity, and are zero for all terms up to the power = $(\text{degree}-1)/2$
- for MP tasks (e.g., for interpolating a large number N of points), their use is **not** recommended
 - there is a unique polynomial of degree $N - 1$ interpolating N points
 - k -th degree polynomials have $k - 1$ maximum and minimum points
 - oscillations arise out of the interpolation points (**wandering**)



PTP interpolation

with higher-order polynomials and zero boundary conditions

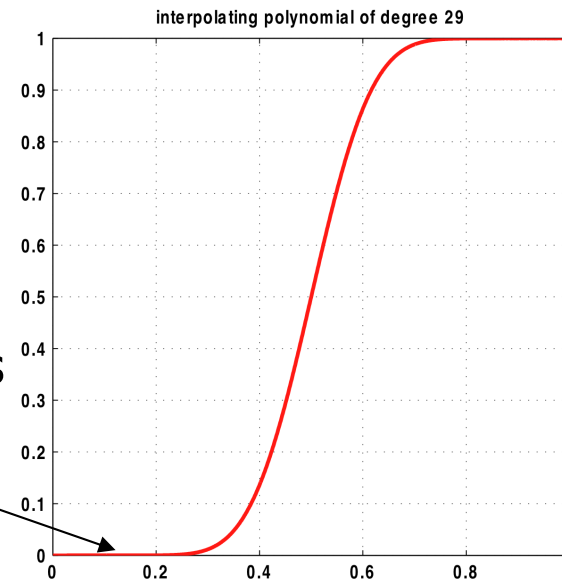
9th
degree



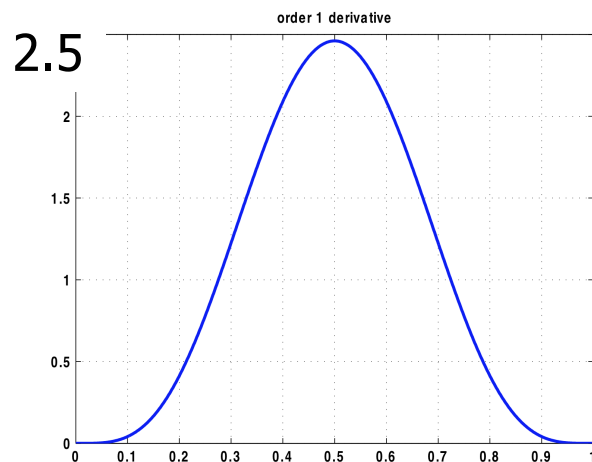
4 derivatives
are zero

14 derivatives
are zero!

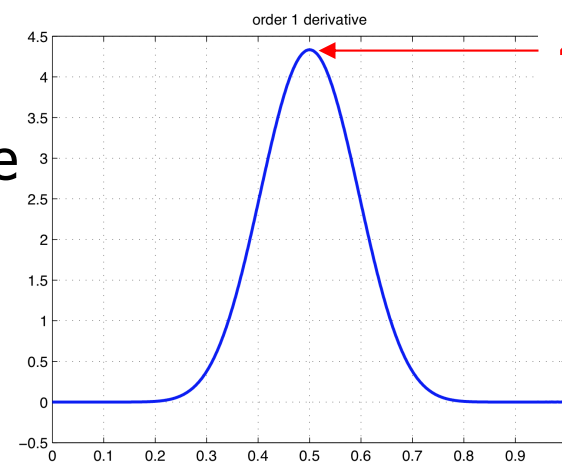
29th
degree



no
overshoot
nor
wandering



normalized
first derivative
(velocity
in time)



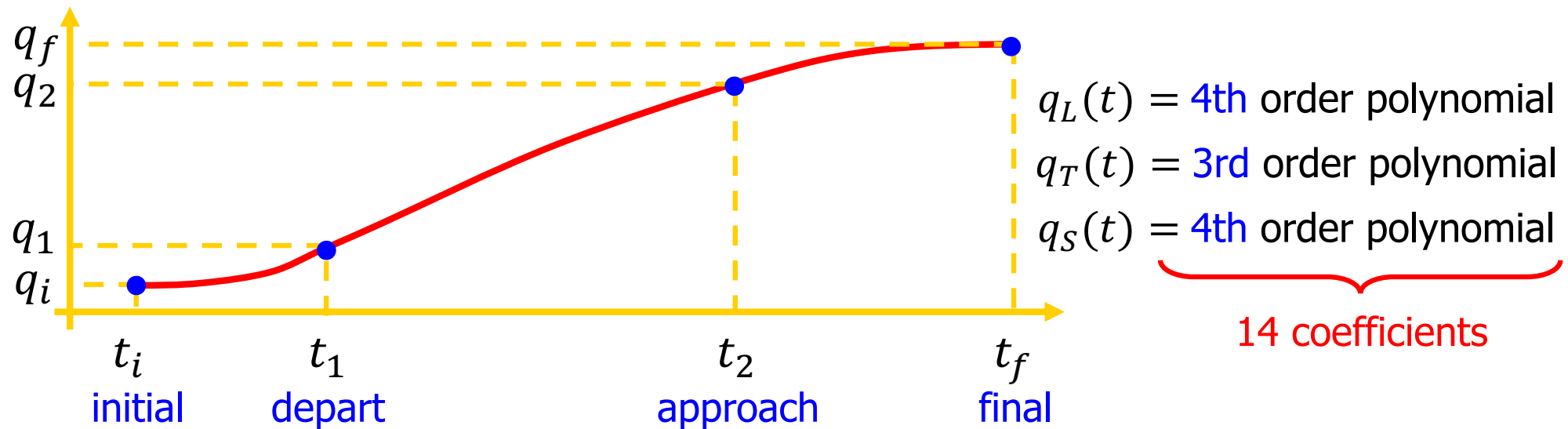
peaking
at midpoint



4-3-4 polynomials

(special MP interpolation of $N = 4$ knots in time)

three phases (Lift off, Travel, Set down) in a pick-and-place operation in time



boundary conditions

$$q(t_i) = q_i \quad q(t_1^-) = q(t_1^+) = q_1 \quad q(t_2^-) = q(t_2^+) = q_2 \quad q(t_f) = q_f \quad \left. \vphantom{q(t_i)} \right\} 6 \text{ passages}$$

$$\dot{q}(t_i) = \dot{q}(t_f) = 0 \quad \ddot{q}(t_i) = \ddot{q}(t_f) = 0 \quad \left. \vphantom{\dot{q}(t_i)} \right\} 4 \text{ initial/final velocity/acceleration}$$

$$\dot{q}(t_k^-) = \dot{q}(t_k^+) \quad \ddot{q}(t_k^-) = \ddot{q}(t_k^+) \quad k = 1, 2 \quad \left. \vphantom{\dot{q}(t_k^-)} \right\} 4 \text{ continuity up to acceleration}$$

the solution to this 14-dimensional linear system can be found in symbolic form!

MP interpolation of N knots $\bar{q}_1 \dots \bar{q}_N$

with a **unique** polynomial of degree $N - 1$



$N = 2 \Rightarrow$ a **line**

$$\begin{aligned} q(\tau) &= a_0 + a_1\tau \\ &= \bar{q}_1 + (\bar{q}_2 - \bar{q}_1)\tau \end{aligned}$$

$N = 3 \Rightarrow$ a **quadratic**

$$q(\tau) = a_0 + a_1\tau + a_2\tau^2$$

$$a_0 = \bar{q}_1$$

$$a_1 = \frac{(\bar{q}_3 - \bar{q}_1)\tau_m^2 - (\bar{q}_2 - \bar{q}_1)}{\tau_m(\tau_m - 1)}$$

$$a_2 = \frac{(\bar{q}_2 - \bar{q}_1) - (\bar{q}_3 - \bar{q}_1)\tau_m}{\tau_m(\tau_m - 1)}$$

$$\text{at } \tau_m \in (0,1), \quad q(\tau_m) = \bar{q}_2$$

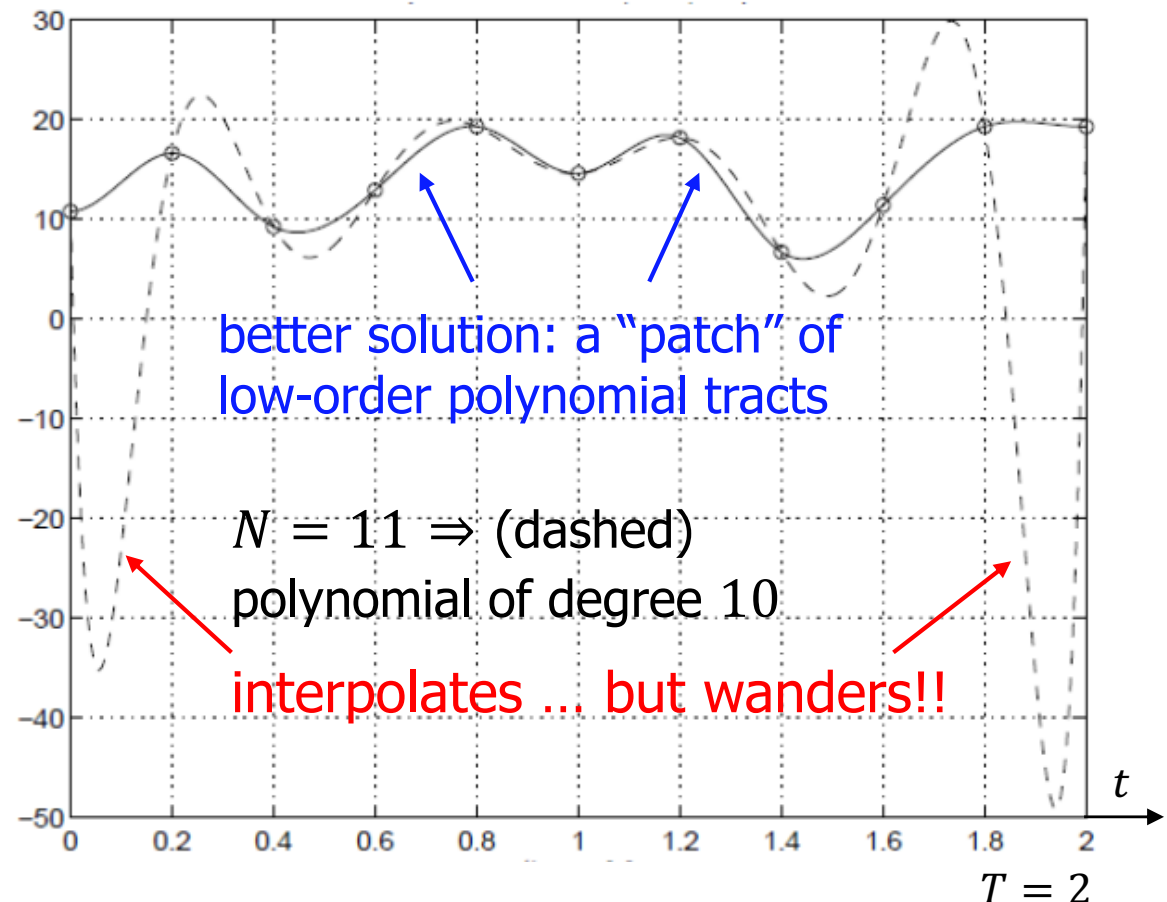
$N = 4 \Rightarrow$ a **cubic**

$$q(\tau) = a_0 + a_1\tau + a_2\tau^2 + a_3\tau^3$$

$N \Rightarrow$ a polynomial of degree $N - 1$

$$q(\tau) = a_0 + a_1\tau + \dots + a_{N-1}\tau^{N-1}$$

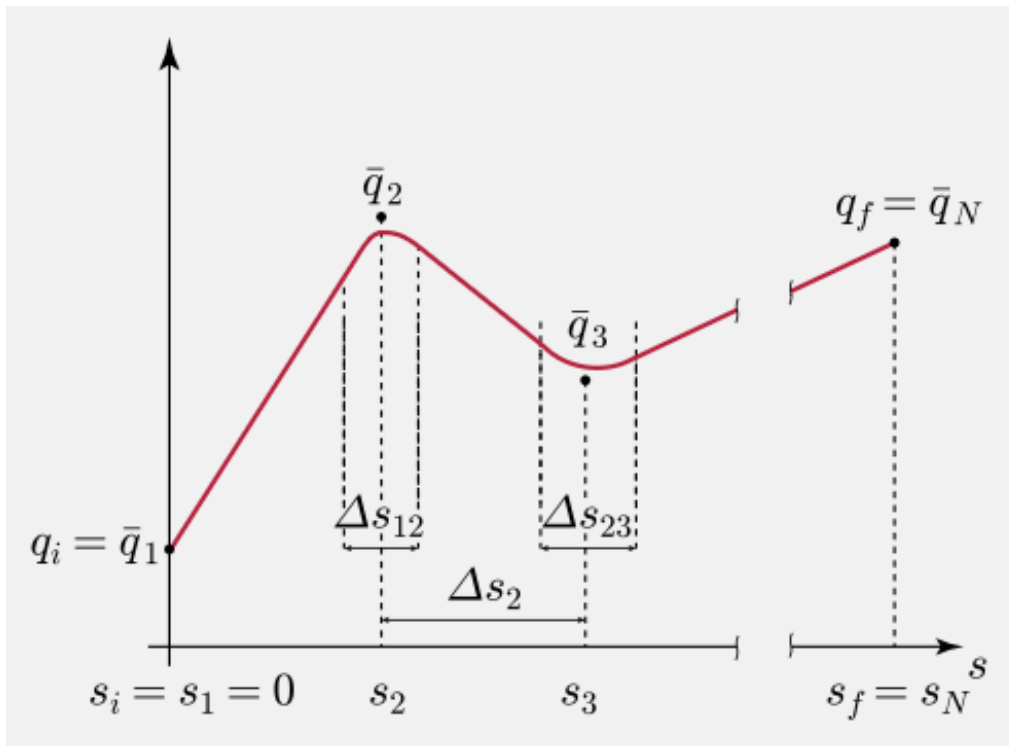
$$\tau = \frac{t}{T} \in [0,1]$$





MP linear interpolation with parabolic blends

- interpolate N knots using **linear segments**, with **continuity** of the **tangent**
 $\{\bar{q}_1, \bar{q}_2, \dots, \bar{q}_N\}$ N **knots**
 $q(s) = \{\theta_k(s), \text{ for } s \in [s_k, s_{k+1}], k = 1, \dots, N - 1\}$ $N - 1$ **interpolating functions**
- use **quadratic** polynomials that **blend linear segments** and **overfly** knots



$$\Delta s_k = s_{k+1} - s_k \quad \text{intervals}$$

$$\theta_k(s) = \bar{q}_k + (\bar{q}_{k+1} - \bar{q}_k) \frac{s - s_k}{\Delta s_k}$$

linear segments

$$\theta'_k = \frac{\bar{q}_{k+1} - \bar{q}_k}{\Delta s_k}$$

$$\Delta s_{k-1,k} \quad \text{blending interval (at } \bar{q}_k \text{)}$$

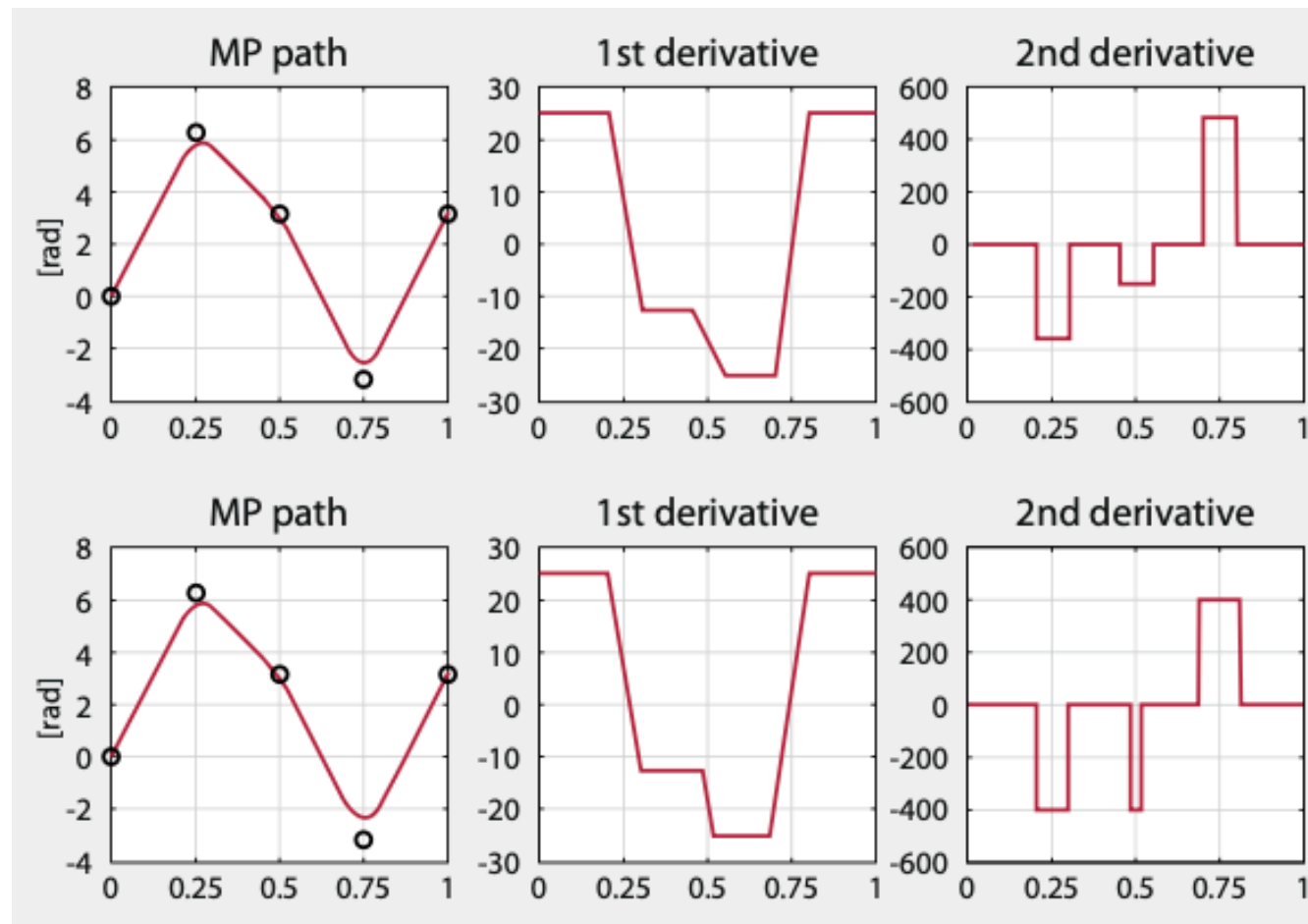
$$\theta''_k = \frac{\theta'_k - \theta'_{k-1}}{\Delta s_{k-1,k}} \Rightarrow \int \Rightarrow \int \quad \text{quadratic function}$$

blend with **constant** second derivative



MP linear interpolation with parabolic blends

- $N = 5$ knots: $\bar{q}_1 = 0, \bar{q}_2 = 2\pi, \bar{q}_3 = \pi, \bar{q}_4 = -\pi, \bar{q}_5 = \pi$ [rad]
- at $s_1 = 0, s_2 = 0.25, s_3 = 0.5, s_4 = 0.75, s_5 = 1$ (equispaced)



$\Delta s_{k-1,k} = 0.2$
for all blending intervals

bounded
 $|\theta_k''| \leq 400$ [rad]

⇓
 $\Delta s_{k-1,k}$ accordingly

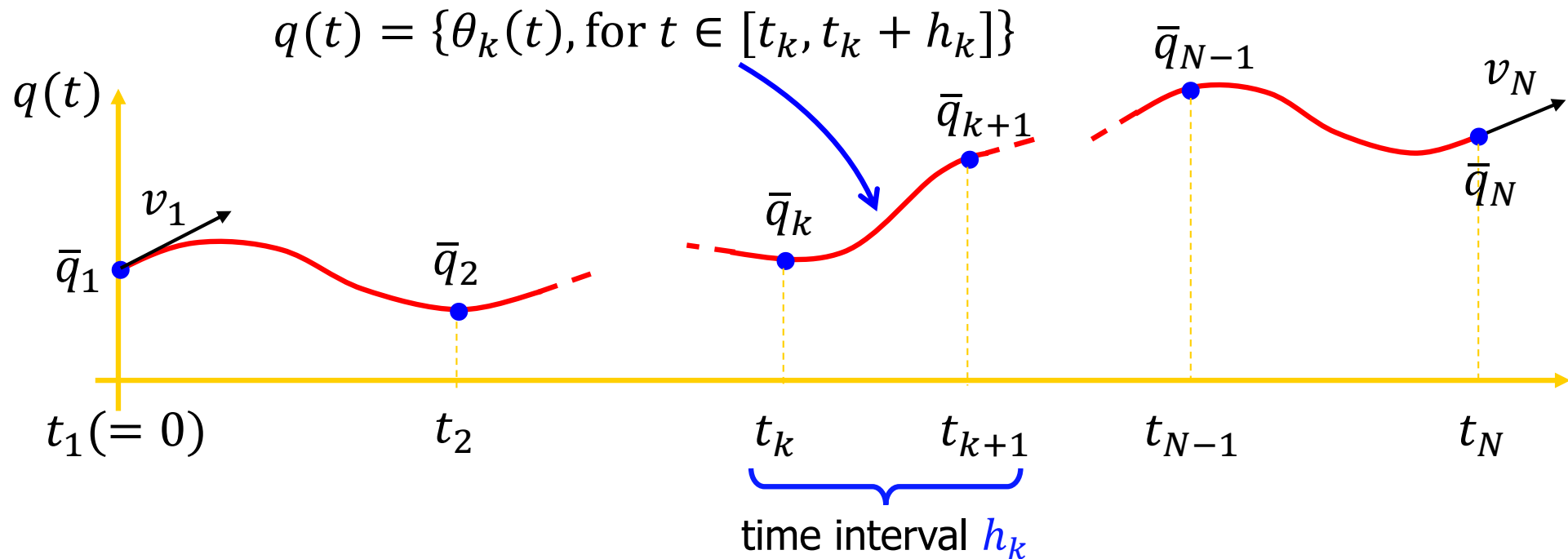


MP interpolation using splines

- **problem**
 - interpolate N knots, with continuity up to the second derivative
- **solution** \leftrightarrow de Casteljau@Citroën, Bézier@Renault, de Boor@General Motors (late 1950) ...
 - spline**: $N - 1$ cubic polynomials, concatenated so to pass through N knots, and continuous up to the second derivative at the $N - 2$ internal knots
- $4(N - 1)$ **coefficients**
- $4(N - 1) - 2$ **conditions**, or
 - $2(N - 1)$ of passage (for each cubic, in the two knots at its ends)
 - $N - 2$ of continuity for first derivative (at the internal knots)
 - $N - 2$ of continuity for second derivative (at the internal knots)
- 2 **free parameters** are still left over
 - can be used, e.g., to assign initial/final first derivatives ($q'_1/v_1, q'_N/v_N$)
- presented next in terms of **time** t , but similar in terms of **space** s
 - **here**: first derivative = **velocity**, second derivative = **acceleration**



Building a cubic spline



$$\theta_k(\tau) = a_{k0} + a_{k1}\tau + a_{k2}\tau^2 + a_{k3}\tau^3$$

$$\tau = t - t_k \in [0, h_k]$$

$$(k = 1, \dots, N - 1)$$

continuity conditions
for velocity and acceleration



$$\begin{aligned} \dot{\theta}_k(h_k) &= \dot{\theta}_{k+1}(0) \\ \ddot{\theta}_k(h_k) &= \ddot{\theta}_{k+1}(0) \end{aligned} \quad k = 1, \dots, N - 2$$



Structure of $A(\mathbf{h})$

$$\begin{pmatrix} 2(h_1 + h_2) & h_1 & & & \\ h_3 & 2(h_2 + h_3) & h_2 & & \\ & \dots & & & \\ & & \dots & & \\ & & & \dots & \\ & & & & h_{N-2} & 2(h_{N-3} + h_{N-2}) & h_{N-3} \\ & & & & h_{N-1} & & 2(h_{N-2} + h_{N-1}) \end{pmatrix}$$

diagonally dominant matrix (for $h_k > 0$)
[the **same** tridiagonal matrix for all joints]



Structure of $b(\mathbf{h}, \mathbf{q}, v_1, v_N)$

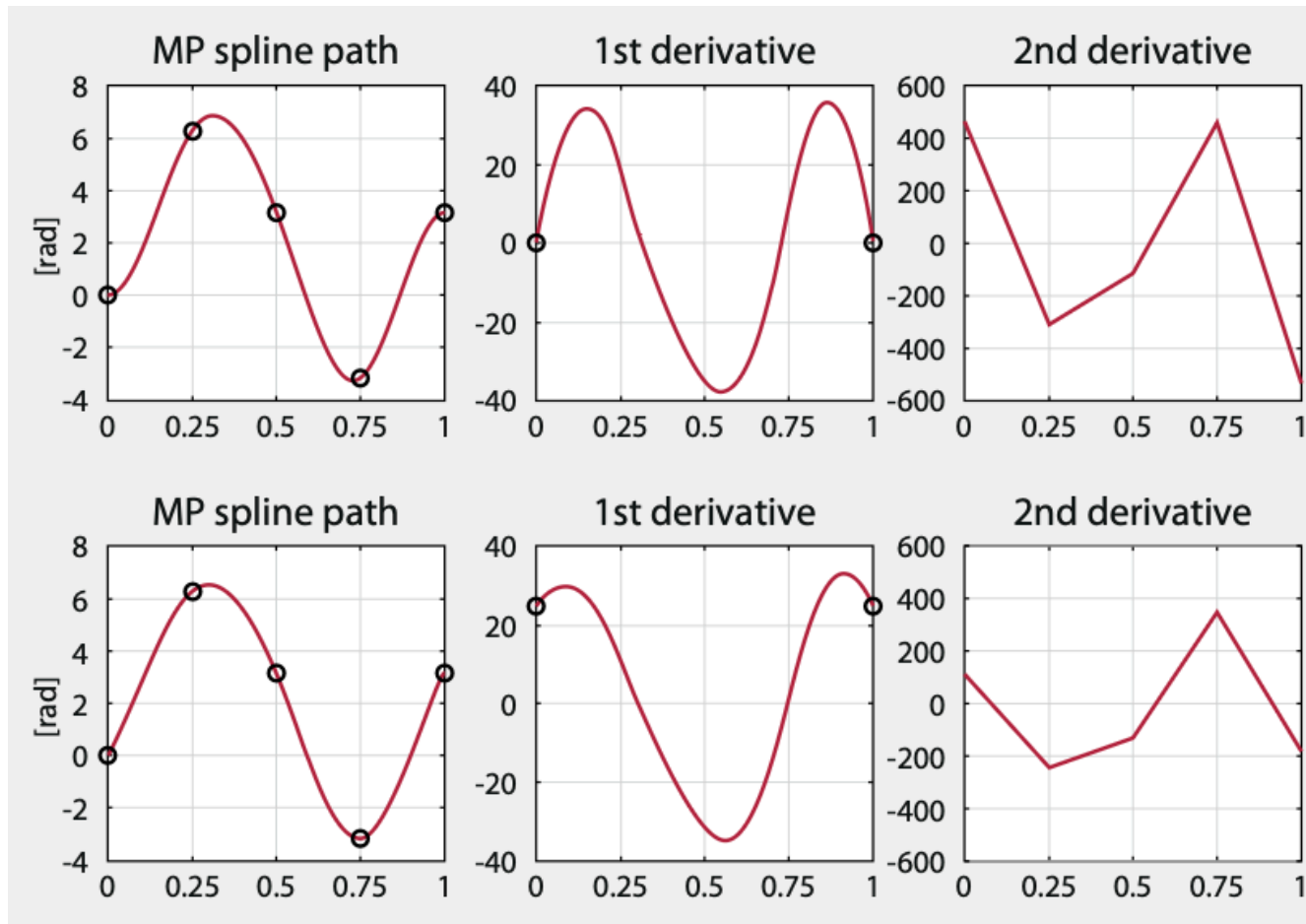
$$\begin{pmatrix} \frac{3}{h_1 h_2} (h_1^2 (\bar{q}_3 - \bar{q}_2) + h_2^2 (\bar{q}_2 - \bar{q}_1)) - h_2 v_1 \\ \frac{3}{h_2 h_3} (h_2^2 (\bar{q}_4 - \bar{q}_3) + h_3^2 (\bar{q}_3 - \bar{q}_2)) \\ \vdots \\ \frac{3}{h_{N-3} h_{N-2}} (h_{N-3}^2 (\bar{q}_{N-1} - \bar{q}_{N-2}) + h_{N-2}^2 (\bar{q}_{N-2} - \bar{q}_{N-3})) \\ \frac{3}{h_{N-2} h_{N-1}} (h_{N-2}^2 (\bar{q}_N - \bar{q}_{N-1}) + h_{N-1}^2 (\bar{q}_{N-1} - \bar{q}_{N-2})) - h_{N-2} v_N \end{pmatrix}$$



Spline interpolation

numerical example in space

- $N = 5$ knots: $\bar{q}_i = \bar{q}_1 = 0, \bar{q}_2 = 2\pi, \bar{q}_3 = \pi, \bar{q}_4 = -\pi, \bar{q}_f = \bar{q}_5 = \pi$ [rad]
- at $s_1 = 0, s_2 = 0.25, s_3 = 0.5, s_4 = 0.75, s_5 = 1$ (equispaced)



$q'_i = q'_f = 0$
as boundary conditions

$$q'_i = \frac{\bar{q}_2 - \bar{q}_1}{s_2 - s_1}$$
$$q'_f = \frac{\bar{q}_N - \bar{q}_{N-1}}{s_N - s_{N-1}}$$

as boundary conditions



Properties of splines

- a **natural** spline in space ($q_i'' = 0, q_f'' = 0$) has the **minimum curvature** among all interpolating functions with continuous second derivative
- for **cyclic** tasks ($\bar{q}_1 = \bar{q}_N$), it is preferable to simply impose continuity of first and second derivatives (i.e., velocity and acceleration in time) at the first/last knot as “squaring” conditions
 - choosing $v_1 = v_N = v$ (for a given v) doesn’t guarantee in general the continuity up to the acceleration (when in space, up to the second derivative)
 - in this way, the first = last knot will be handled as all other internal knots
- a spline is **uniquely** determined from the set of data $\bar{q}_1, \dots, \bar{q}_N, h_1, \dots, h_{N-1}, v_1, v_N$
- in time, the total motion occurs in $T = \sum_k h_k = t_N - t_1$
- the time intervals h_k can be chosen so to **minimize** T (linear objective function) under (nonlinear) **bounds** on velocity and acceleration in $[0, T]$
- spline construction can be suitably **modified** when the second derivative (in time, the **acceleration**) is also assigned at the initial and final knots



A modification

handling assigned initial and final accelerations

- two more parameters are needed in order to impose also the initial acceleration a_1 and final acceleration a_N
- two “virtual knots” are inserted in the first and in the last original intervals, increasing the number of cubic polynomials from $N - 1$ to $N + 1$
- in the two virtual knots **only continuity** conditions on **position**, **velocity** and **acceleration** are imposed (i.e., **no** extra values!)
⇒ **two** free parameters are left over (one in the first cubic and the other in the last cubic), which are used to satisfy the boundary conditions on acceleration
- depending on the (time) placement of the two additional knots, the resulting spline changes ...

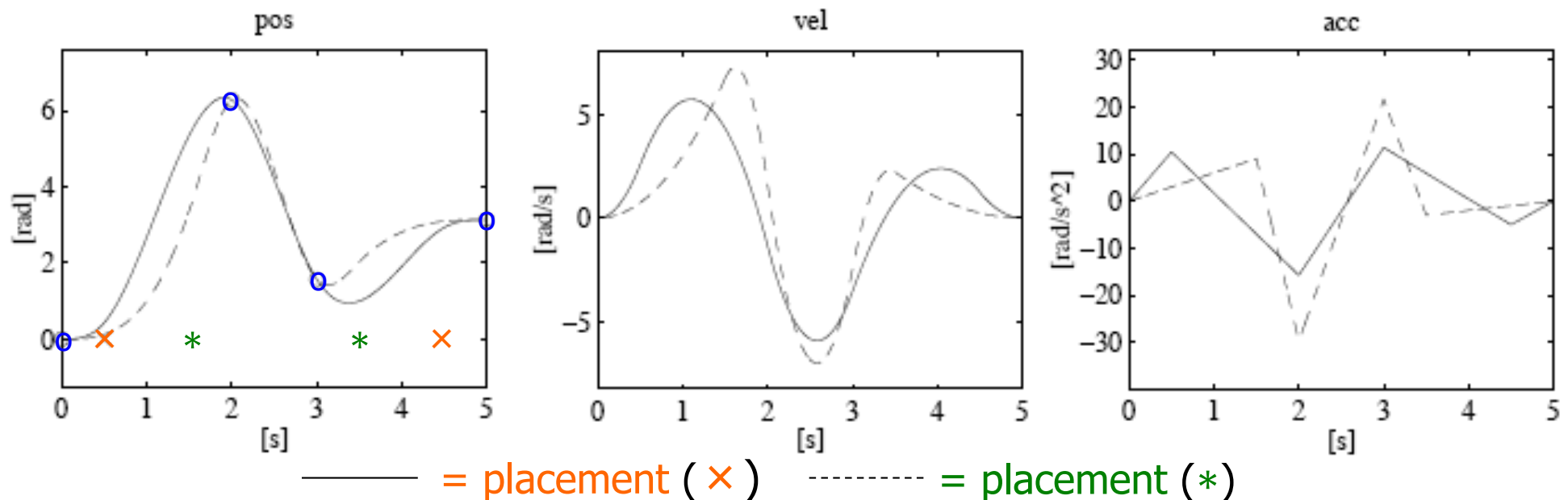
see textbook Sect. 4.3.2 (pp. 210-212) and Problem 4.8



Spline interpolation

numerical example in time with b.c. on acceleration

- $N = 4$ knots (o) \Rightarrow 3 cubic polynomials
 - joint values $\bar{q}_1 = 0$, $\bar{q}_2 = 2\pi$, $\bar{q}_3 = \pi/2$, $\bar{q}_4 = \pi$ [rad]
 - at $t_1 = 0, t_2 = 2, t_3 = 3, t_4 = 5 \Rightarrow h_1 = 2, h_2 = 1, h_3 = 2$ [s]
 - boundary velocities $v_1 = v_4 = 0$ [rad/s]
- 2 added knots to **impose accelerations** at both ends (5 cubic polynomials)
 - boundary accelerations $a_1 = a_4 = 0$ [rad/s²]
 - two placements: at $t'_1 = 0.5$ and $t'_3 = 4.5$ (✗); or at $t''_1 = 1.5$ and $t''_4 = 3.5$ (*)

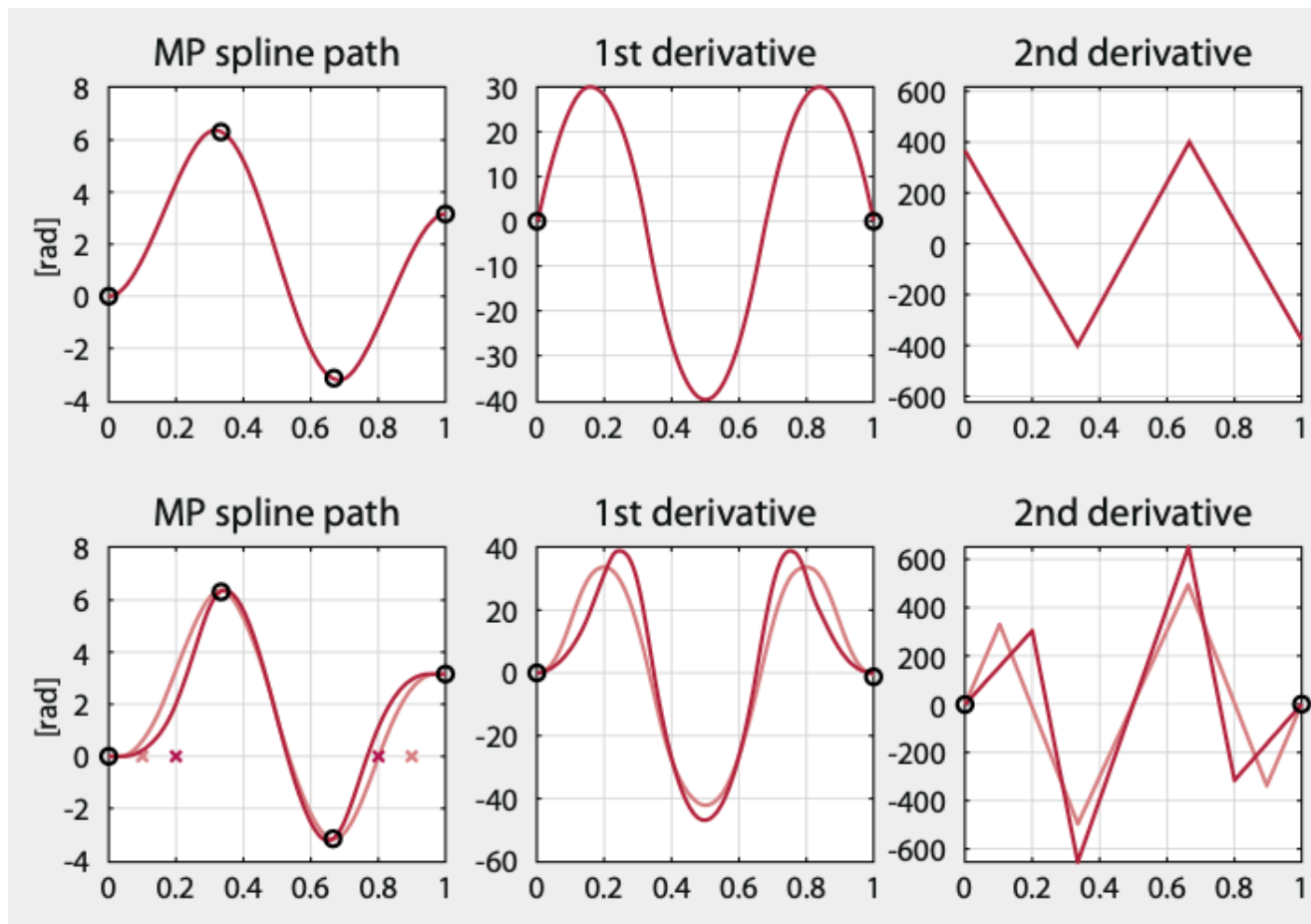




Spline interpolation

numerical example in space with b.c. on curvature

- $N = 4$ knots: $\bar{q}_1 = 0, \bar{q}_2 = 2\pi, \bar{q}_3 = -\pi, \bar{q}_4 = \pi$ [rad]
- at $s_1 = 0, s_2 = 1/3, s_3 = 2/3, s_4 = 1$ (equispaced)



$$q'_i = q'_f = 0$$

NO b.c. on q''_i, q''_f

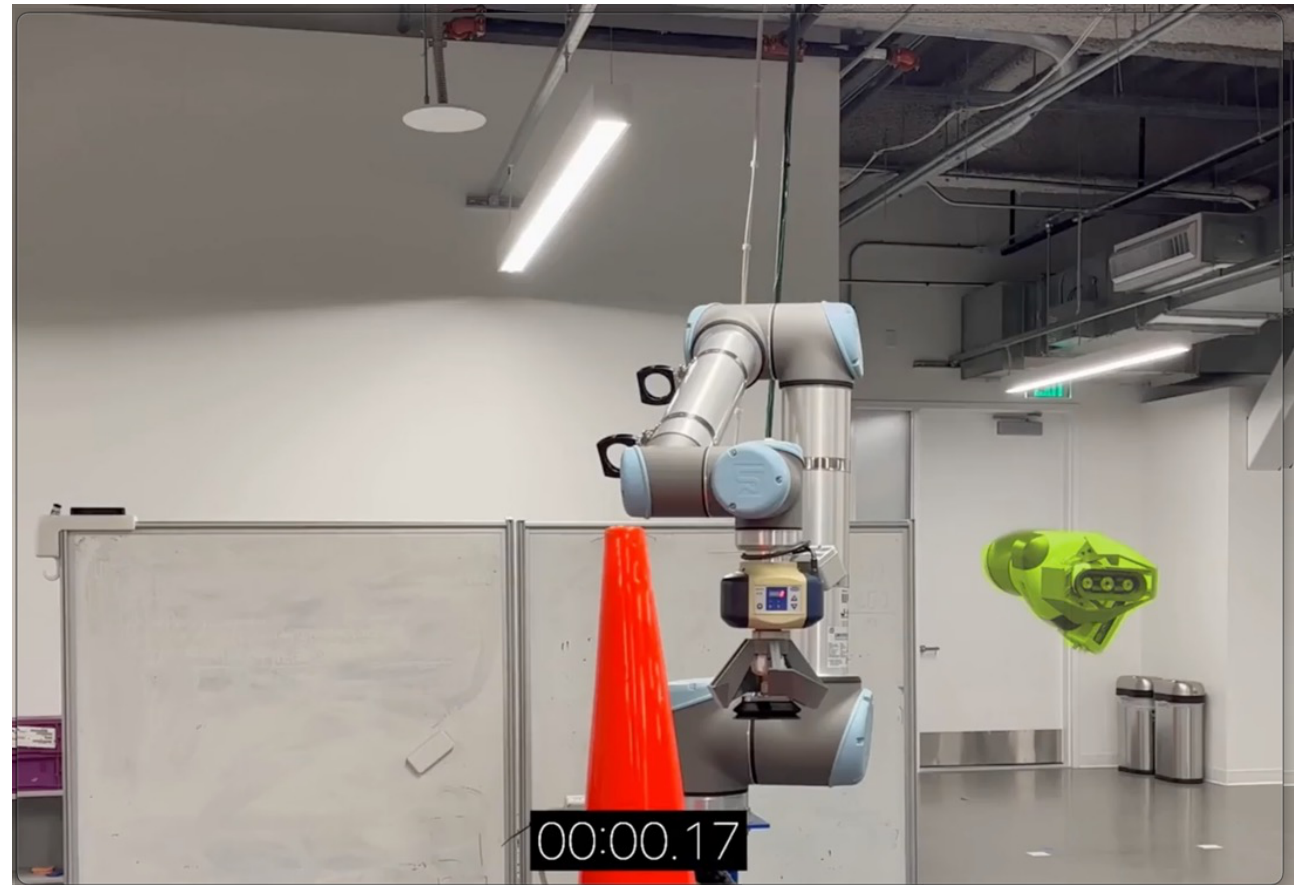
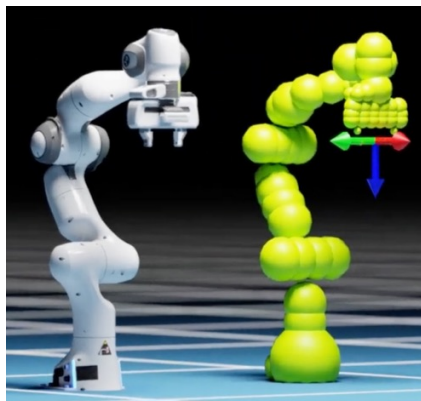
$$q'_i = q'_f = 0$$
$$q''_i = q''_f = 0$$

TWO choices for the virtual knots

$$s_a = 0.1, s_b = 0.9$$
$$s_a = 0.2, s_b = 0.8$$

Point-to-point optimal motion computation in real time

- point-to-point motion **without** prescribed interpolation path (infinite feasible trajectories ...)
- in the **presence of obstacles** (robot modeled with “bubbles”)
- optimization algorithm penalizes jerk and acceleration, leading to smooth and short trajectories
- real-time computation (100 ms) with a CUDA (Compute Unified Device Architecture) library using NVIDIA **parallel GPUs**



video: see <https://curobo.org/index.html#overview>

library content:

forward kinematics (URDF), numerical inverse kinematics (L-BFGS), collision checking, motion generation, model predictive control